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iPRIOR TO INSTALLATION READ THESE INSTRUCTION COMPETELY For questions, Call the FORD PERFORMANCE Techline 1-800-367-3788

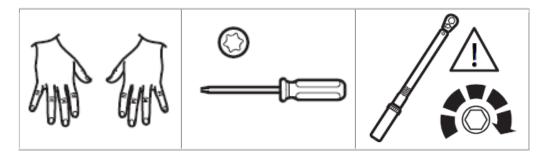
Please visit https://www.performanceparts.ford.com for warranty information





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Special Tool(s) / General Equipment



Removal

WARNING: The following procedure describes critical repair steps required for correct seat component installation. Follow all notes and steps carefully. Do not place any objects between the seat components and the body of the vehicle, nor any objects within a joint internal to the seat structure. Failure to follow step instructions may result in incorrect operation of the seat components and increases the risk of serious personal injury.

NOTE: Left-hand drive (LHD) driver seat shown, all others similar.

1. Position the seat to access the front seat bolts.



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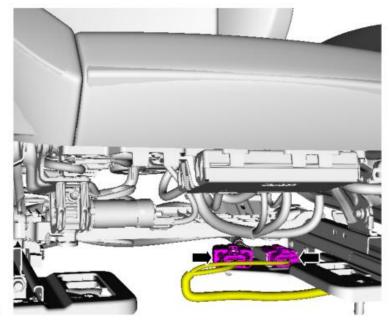
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- 2. Depower the SRS.
- 3. Remove the front seat bolt covers.





4. Disconnect the front seat electrical connector(s) and position the wiring harness(es) aside.



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5. **NOTE:** Follow the unique instructions or graphic for this step in the installation.

Remove the bolts and the front seat.







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Installation

- 1. To install, reverse the removal procedure.
- 2. Install the front seat bolts in the following sequence.
 - 1. Install the front inboard bolt. *Torque*: 35 lb.ft (48 Nm)
 - 2. Install the front outboard bolt. *Torque*: 35 lb.ft (48 Nm)
 - 3. Install the rear inboard bolt. *Torque*: 35 lb.ft (48 Nm)
 - 4. Install the rear outboard bolt. *Torque*: 35 lb.ft (48 Nm)





3. Repower the SRS.