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Please visit https://www.performanceparts.ford.com for warranty information



Ford Factory Shop Manual purchase options <u>www.motorcraftservice.com</u>

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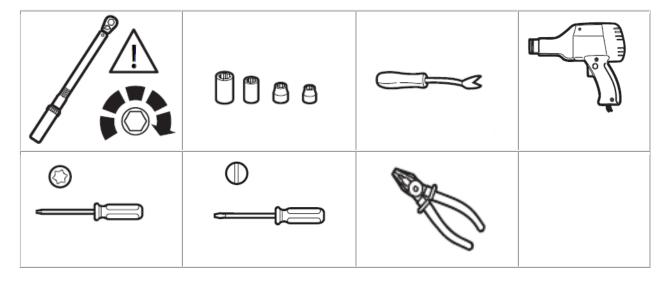


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Kit contents:

Description	Quantity
FPP Super Duty Black Oval (Grille)	1
FPP Super Duty Black Oval (Tailgate)	1

Special Tool(s) / General Equipment



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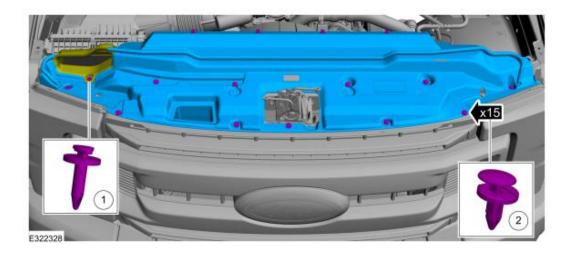
Removal - Grille Oval

NOTE: Removal steps in this procedure may contain installation details.

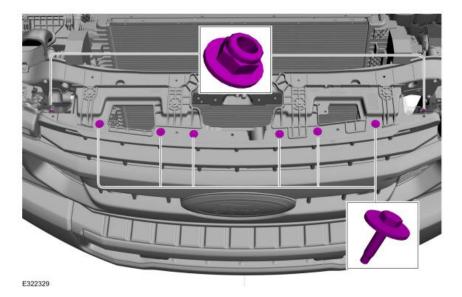
NOTE: Gas engine shown, diesel engine similar.

Extreme cold weather will cause breakage. A hair dryer can be used to localize warmth before flexing release tabs.

1. Remove the push pin and position the air intake duct aside. Remove the push pins and the upper radiator sight shield.



2. Remove the retainers along the top of the panel. *Torque*: 36 lb.in (4.1 Nm)



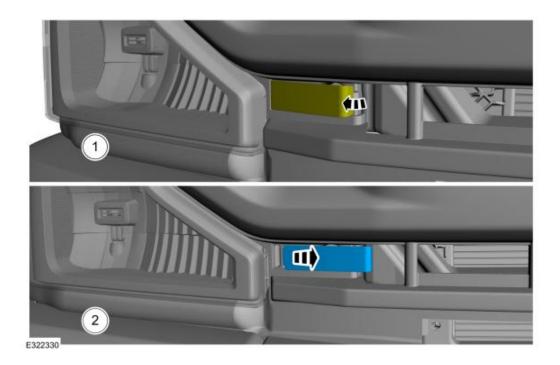
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Radiator grille moulding Type 1

3. On both sides, remove the radiator grille mouldings.



Radiator grille moulding Type 2

4. Remove the radiator grille moulding.



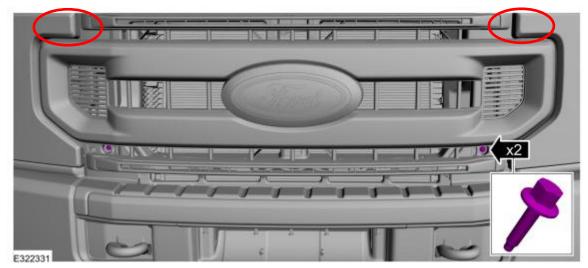
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All vehicles

5. Remove the bolts. *Torque*: 36 lb.in (4.1 Nm). If equipped, remove the bolts located behind the grille in the upper corners.





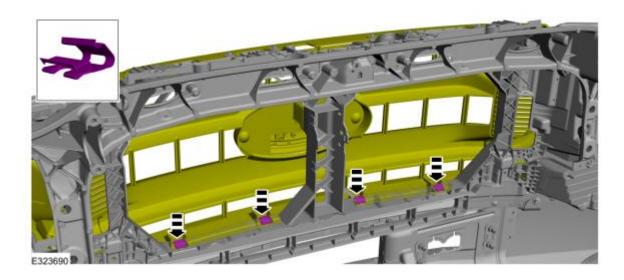
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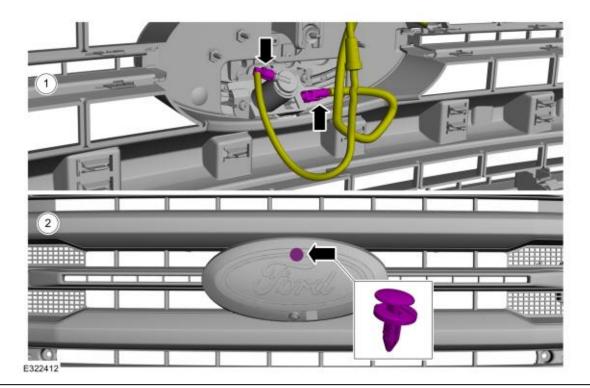


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6. Press down on top to release the clips. Use the General Equipment: Flat Headed Screw Driver



- 7. Vehicles equipped with front camera and washer only.
 - 1. Disconnect the camera washer hose and the camera electrical connector.
 - 2. Pull out to disengage the locating pins along the middle of the grille.



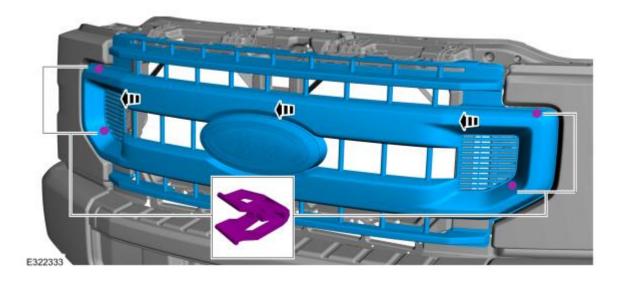
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8. Pull out to disengage the locating pins and remove the radiator grille.



Grille Oval Removal

NOTE: Removal steps in this procedure may contain installation details.

1. Extend the front camera washer nozzle door, release the tabs and remove the washer nozzle door.

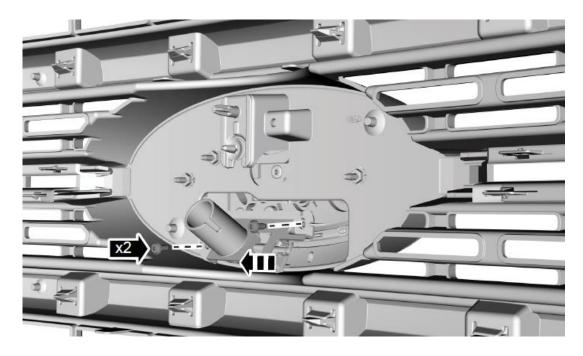


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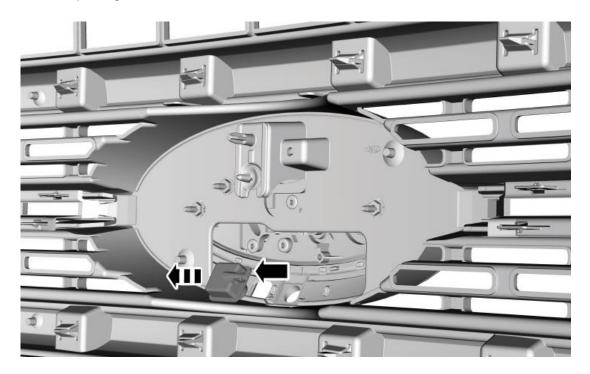


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2. Remove the screws and the front camera washer and bracket as an assembly.



3. Remove the front parking aid camera.

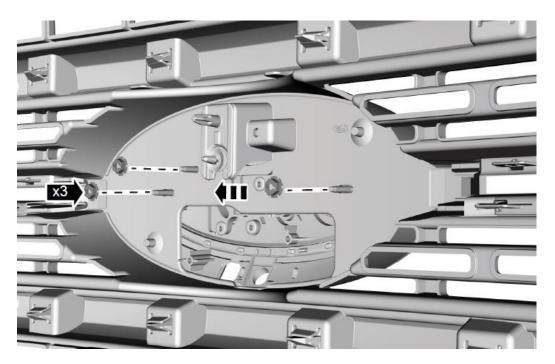


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4. Remove the bolts and remove the oval.



Installation

- 1. To install, reverse the removal procedure.
- 2. If equipped with front parking aid camera, align the cameras (Contiuned on next page).

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Camera Alignment

Vehicles equipped with front and rear only parking aid camera

1. Using a diagnostic scan tool, following the on screen instructions for the LIN New Module Initialization-BCM configure the BCM.

Vehicles equipped with 360° cameras only

- 2. Using a diagnostic scan tool, following the on screen instructions for the LIN New Module Initialization-IPMB configure the IPMB.
- 3. Align the 360° cameras.

Vehicles equipped with 360° camera and Trailer Reverse Guidance

- 4. Using a diagnostic scan tool, following the on screen instructions for the LIN New Module Initialization-IPMB configure the IPMB.
- 5. Align the 360° cameras.

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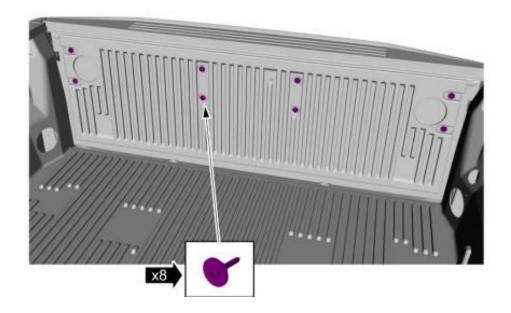


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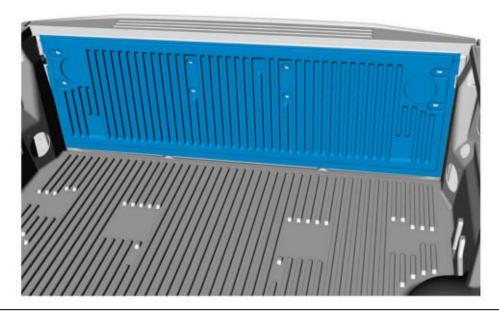
Removal - Tailgate Oval

NOTE: Removal steps in this procedure may contain installation details.

1. Remove the screws from the tailgate liner. *Torque*: 28 lb.in (3.2 Nm)



2. Remove the tailgate liner.

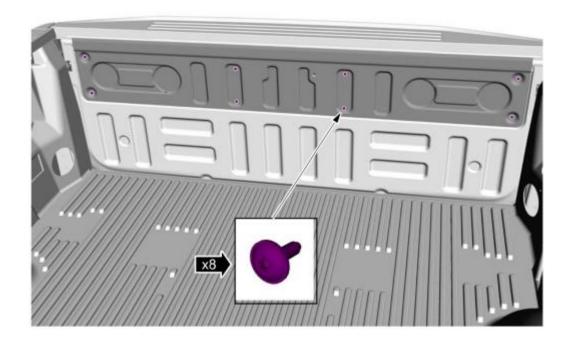


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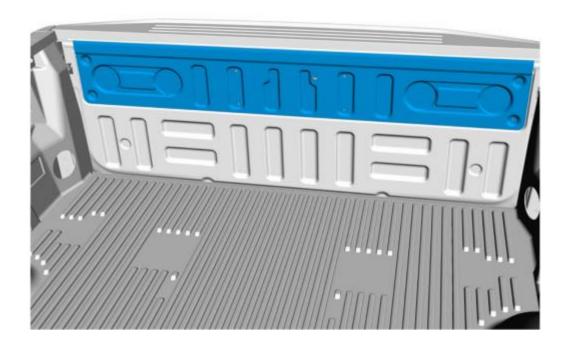


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3. Remove the screws from the inner panel. Torque: 28 lb.in (3.2 Nm)



4. Remove the inner panel.



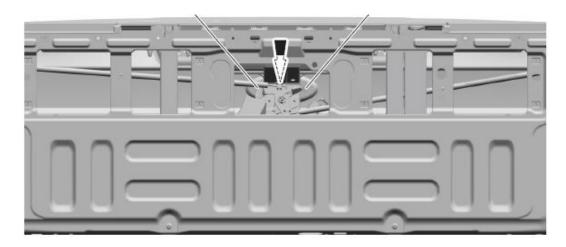
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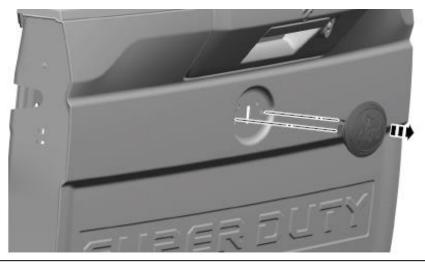


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5. Use pliers to undo clips on the rear of the oval and remove from the tailgate.









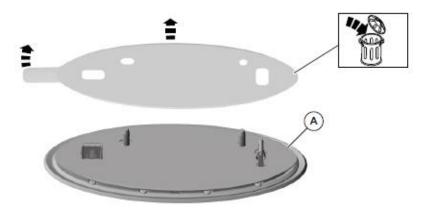
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6. To install the new oval, remove the adhesive backing and firmly press onto the tailgate.







10 lb (4.5 kg)

Installation

1. To install, reverse the removal procedure.

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