



Part Number: M-16600-FG/FM
Part Description: F150 RAPTOR CARBON FIBER TAILGATE APPLIQUE INSTALLATION INSTRUCTIONS

NO PART OF THIS DOCUMENT MAY BE REPRODUCED WITHOUT PRIOR AGREEMENT AND WRITTEN PERMISSION OF FORD PERFORMANCE PARTS.

Please visit www.performanceparts.ford.com for the most current instruction information

!!! PLEASE READ ALL OF THE FOLLOWING INSTRUCTIONS CAREFULLY PRIOR TO INSTALLATION.

AT ANY TIME, IF YOU DO NOT UNDERSTAND THE INSTRUCTIONS, PLEASE CALL THE FORD PERFORMANCE TECHLINE AT 1-800-367-3788!



Kit Contents:

Quantity	Part Name
1	Tailgate Applique
1	Hardware Kit
2	Emblems

Tools Needed:

1	Long Reach Pliers
1	Panel Removal Tool Set
1	Torx 30 Wrench / socket

Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356

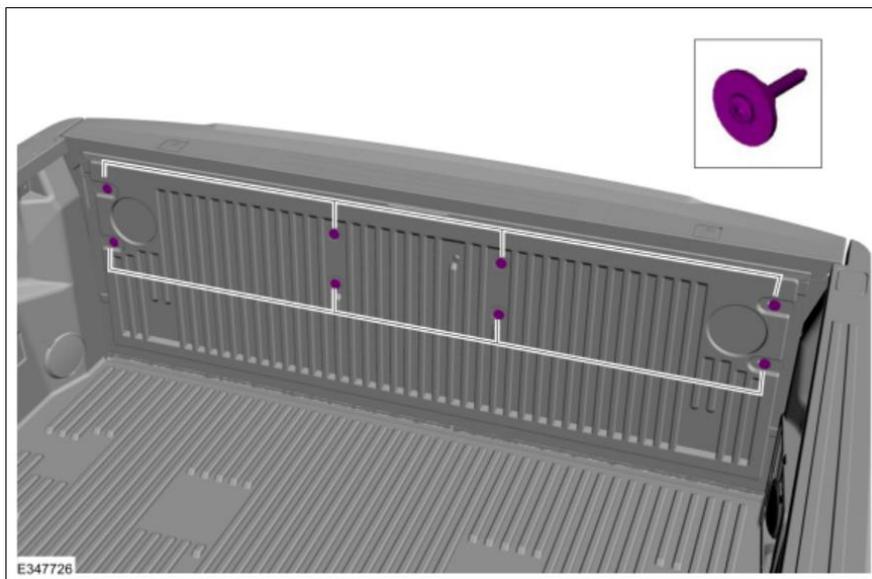
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Removal

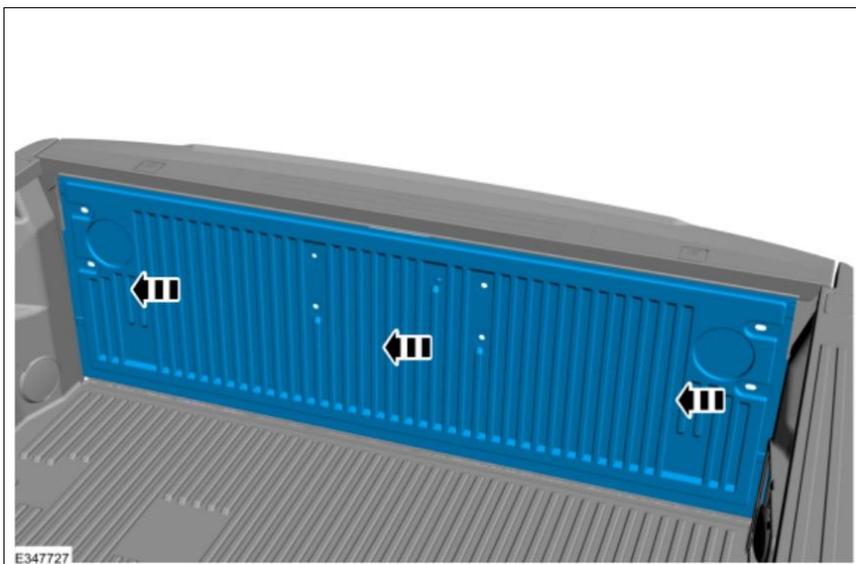
NOTE: Removal steps in this procedure may contain installation details.

Vehicles without Flexible Step

1. Remove the screws from the tailgate liner.
Torque: 28 lb.in (3.2 Nm)



2. Remove the tailgate liner.

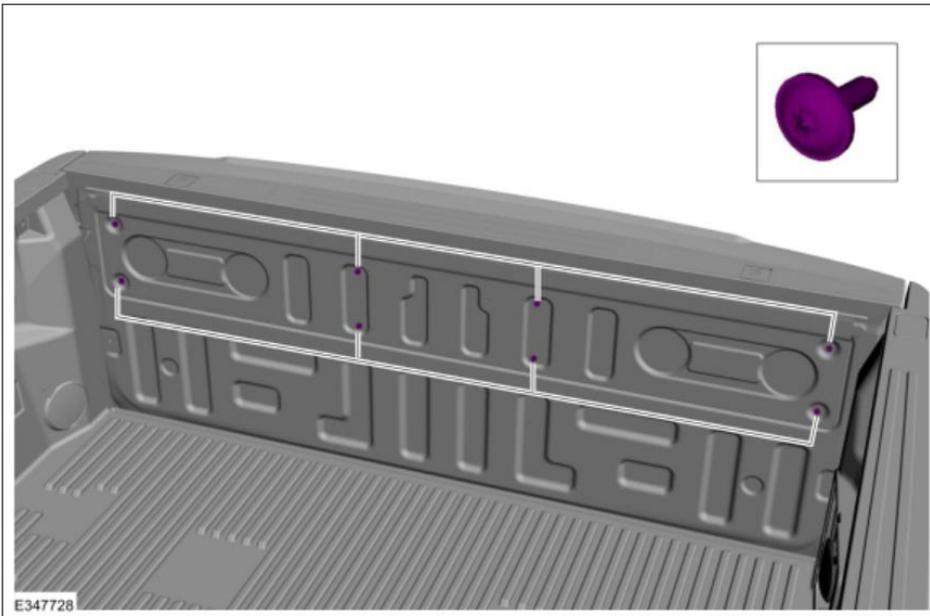


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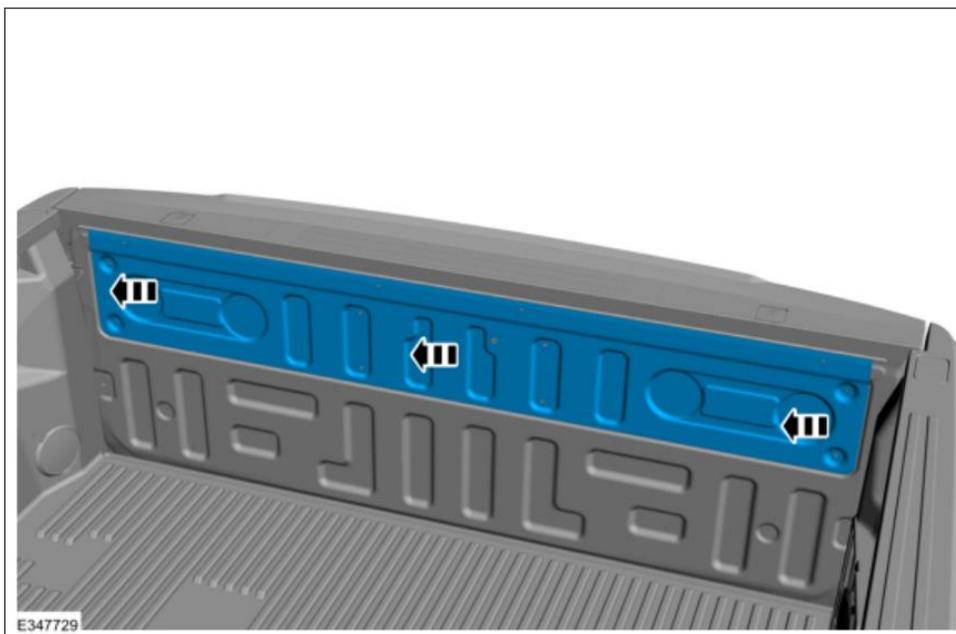
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3. Remove the screws from the inner panel.
Torque: 28 lb.in (3.2 Nm)



4. Remove the inner panel.

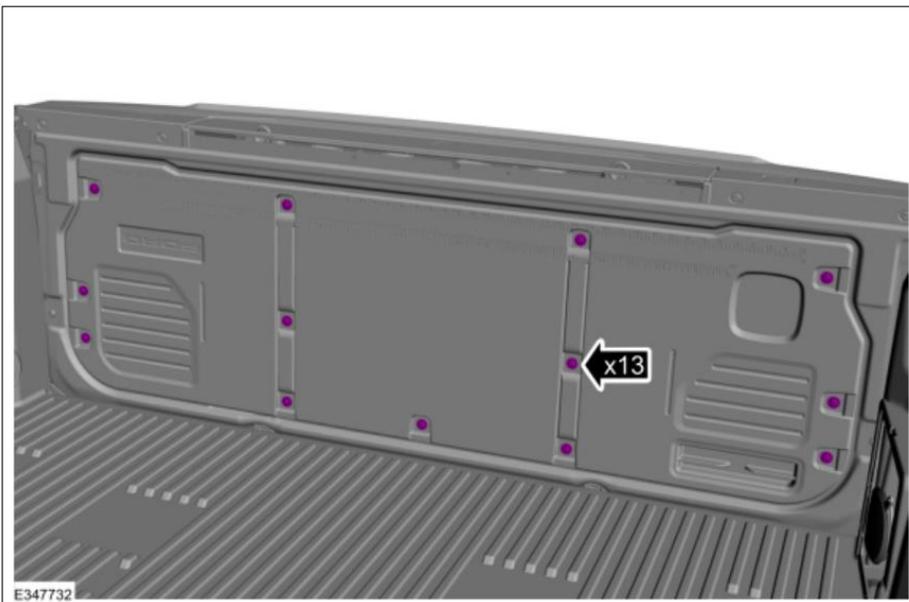


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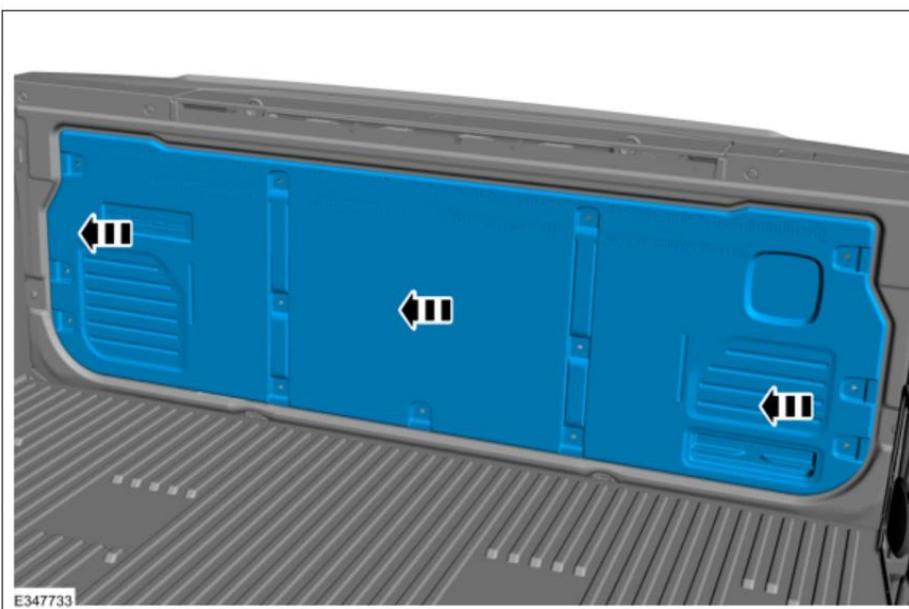
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Vehicles with Flexible Step

5. Remove the screws from panel.
Torque: 71 lb.in (8 Nm)



6. Remove the tailgate liner.

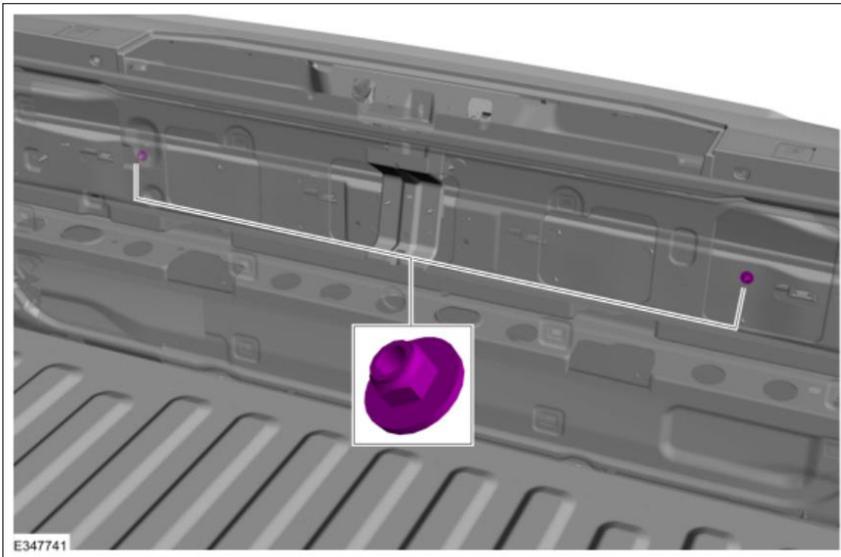


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7. Remove the nuts.
Torque: 71 lb.in (8 Nm)



8. **NOTE:** *Platinum tailgate applique shown, all others similar.*

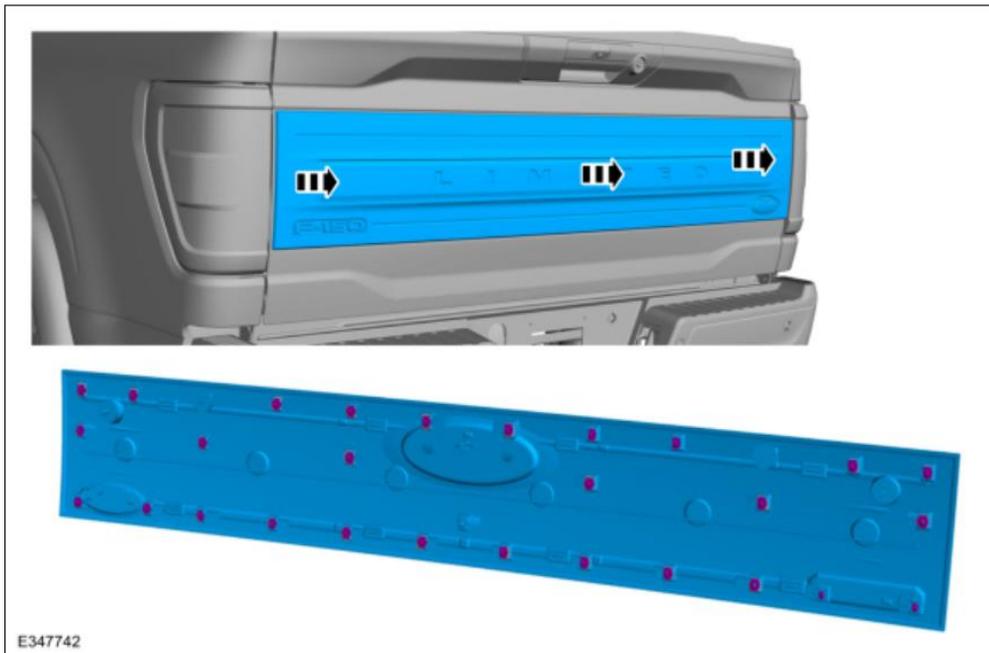
NOTE: *Use care when disengaging push pins from tailgate to avoid damage to the applique.*

Using a non-marring trim tool, disengage the push pin retainers from the tailgate and remove the applique.

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9. Install the (29) plastic clips to back of applique
10. Install the (2) threaded stud fasteners and (4) foam washers (to be reused from original part)



Install the Applique Panel

1. To install, reverse the removal procedure.
2. Fasten the (2) emblems to applique, clean surface with rubbing alcohol prior to adhering emblems.