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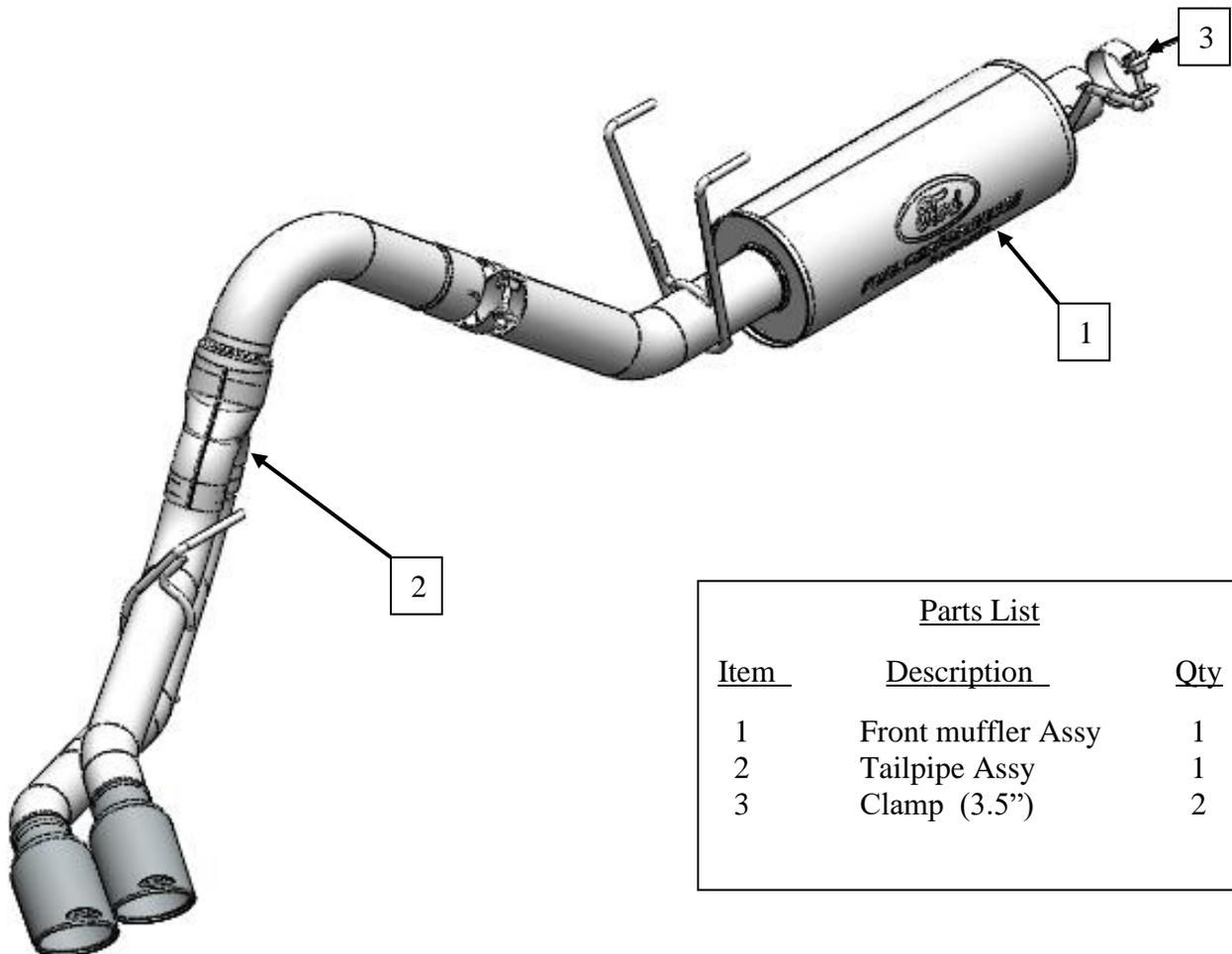
**PRIOR TO INSTALLATION READ THESE INSTRUCTION COMPLETELY**  
 For questions, Call the FORD PERFORMANCE Techline 1-800-367-3788

Please visit <https://www.performanceparts.ford.com> for warranty information

## OVERVIEW:

**The use of a floor hoist is recommended for this installation. If you do not have access to one, use a hydraulic floor jack and jack stands to raise the vehicle.**

**!! CAUTION: JACK STANDS MUST BE USED ON A LEVEL SURFACE AND BE SECURELY SEATED. FAILURE TO DO SO MAY RESULT IN PERSONAL INJURY OR VEHICLE DAMAGE!!**



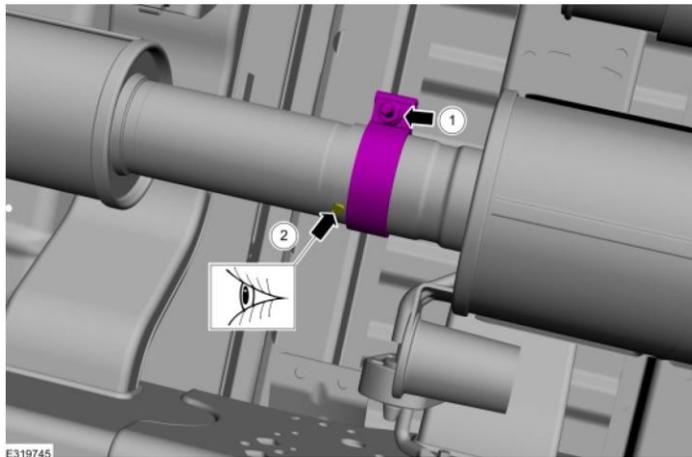
<u>Parts List</u>		
<u>Item</u>	<u>Description</u>	<u>Qty</u>
1	Front muffler Assy	1
2	Tailpipe Assy	1
3	Clamp (3.5")	2

Ford Factory Shop Manual purchase options [www.motorcraftservice.com](http://www.motorcraftservice.com)

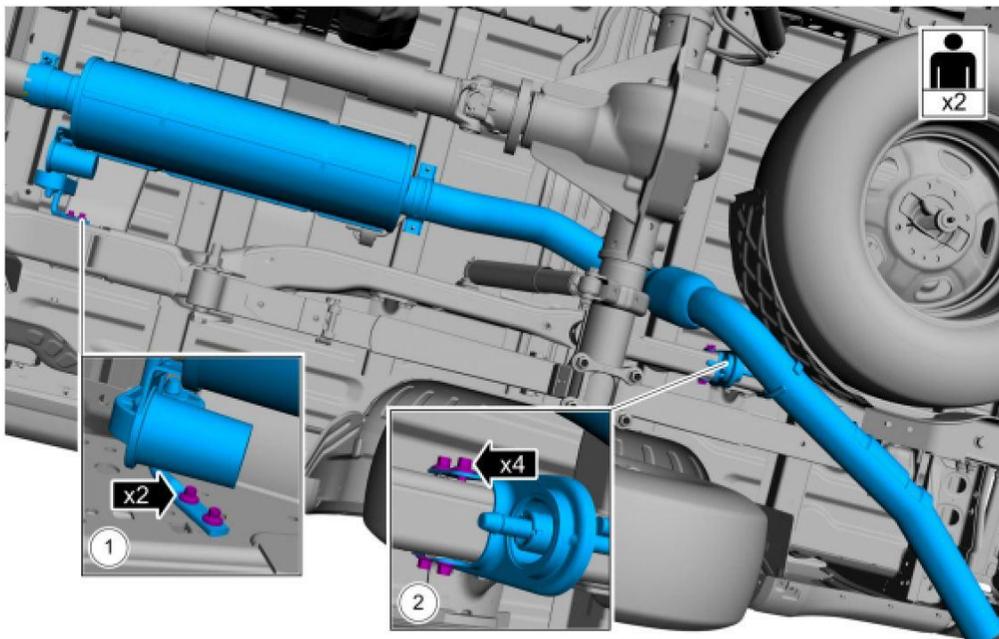
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## REMOVAL INSTRUCTIONS:

- STEP 1:** With the vehicle in neutral, position it on a hoist. Then put in park and place chocks at the wheels.
- STEP 2:** Loosen the clamp between the front muffler and the rear muffler assy. Release the locking tab from the locating notch.



- STEP 3:** Remove the 2 bolts from the larger muffler isolator/hanger bracket, and the 4 bolts from the tailpipe isolator bracket.



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FORD PERFORMANCE

M-5200-FSD73SB / FSD73SC  
Model 2021 →  
F-150 Super Duty 7.3L Catback

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**STEP 6:** Slide the muffler and tailpipe rearward off the front pipe and out of the isolators behind the large muffler. Then slide forward and down to remove, rotating as necessary.

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## INSTALLATION INSTRUCTIONS:

**STEP 1:** Slide a clamp onto the new muffler inlet, then slide the muffler assembly over the stock exhaust, working the hangers behind the muffler into the rubber isolators on the truck.



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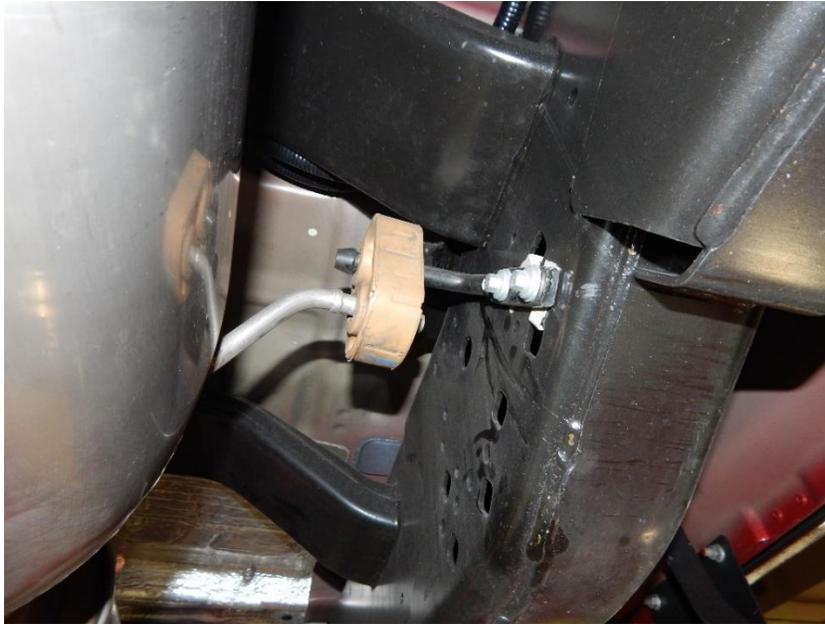


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**STEP 2:** Take the isolator and hanger removed earlier and slide the isolator over the hanger for the new system. Attach with the (2) bolts, torquing to 22 ft-lbs (30 N-m).



**STEP 3:** Slide a clamp over the tailpipe inlet. Install the tailpipe by working it over the rear axle and sliding it onto the muffler outlet pipe.



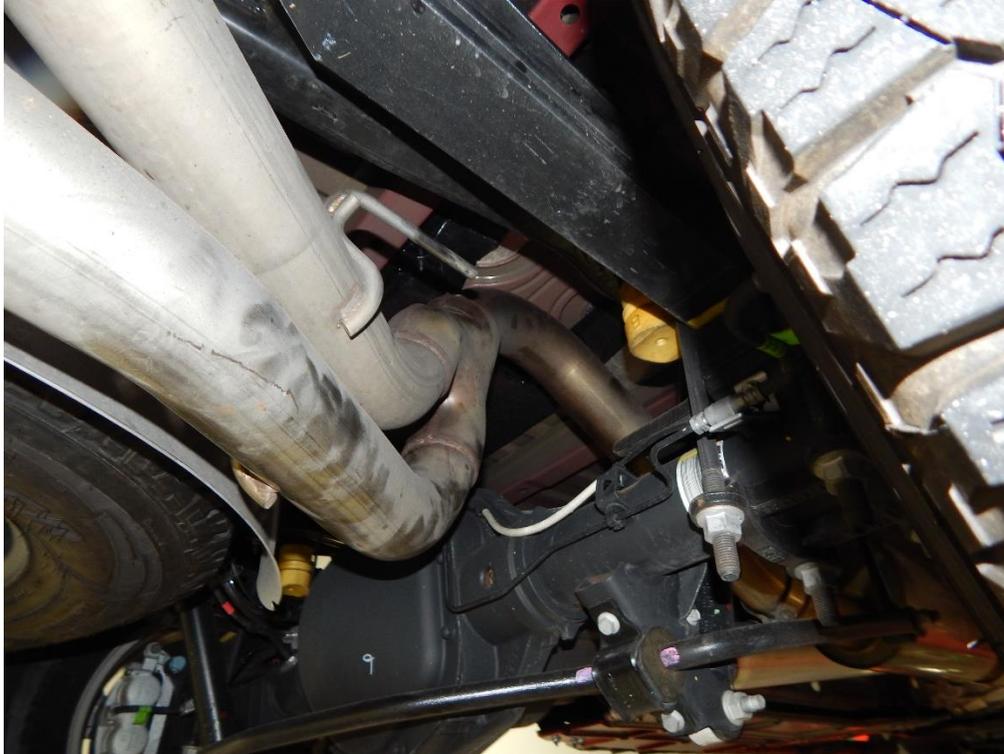
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**STEP 4:** Install the rear-most isolator removed earlier, sliding it over the hanger of the tailpipe assembly. Torque the bolts to 22 ft-lbs (30 N-m).



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**Step 5:** Slide the exhaust clamps over the joints, lining up with the edge. Do not place the “hourglass” over a notch. Snug clamps but do not tighten (15mm socket).



**Step 6:** Adjust tips to the side of the truck, with minimum ½' gap on top of the tips.



**Step 7:** Once you are satisfied with your fitment torque all clamps to 48 N.m. (35 lb-ft). Check clearances to wires, brake lines, and body parts.

*Note: When you first start your vehicle after the installation of your new Ford Performance Parts Exhaust System, there may be some smoke and fumes coming from the system. This is a protective water based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached operating temperatures.*