



FORD PERFORMANCE

Part Numbers: M-5230-M4EBA/ECA/SBA/SCA/TBA/TCA
2018 Mustang EcoBoost Axle Back
INSTALLATION INSTRUCTIONS

Please visit www.fordracingparts.com for the most current instruction information

!!! PLEASE READ ALL OF THE FOLLOWING INSTRUCTIONS CAREFULLY PRIOR TO
INSTALLATION.

AT ANY TIME YOU DO NOT UNDERSTAND THE INSTRUCTIONS, PLEASE CALL THE FORD RACING
TECHLINE AT 1-800-367-3788 !!!

OVERVIEW:

The use of a floor hoist is recommended for this installation. If you do not have access to one, use a hydraulic floor jack and jack stands to raise the vehicle.

!! CAUTION: JACK STANDS MUST BE USED ON A LEVEL SURFACE AND BE SECURELY SEATED. FAILURE TO DO SO MAY RESULT IN PERSONAL INJURY OR VEHICLE DAMAGE !!

KIT INCLUDES:

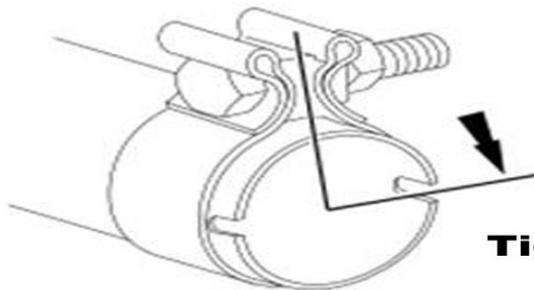
<u>Description</u>	<u>Qty:</u>
Rear Muffler	2
Clamp	2

Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356

Image of New Axle Back Exhaust System:



48 Nm (35 lb/ft)



Tighten the exhaust clamp.

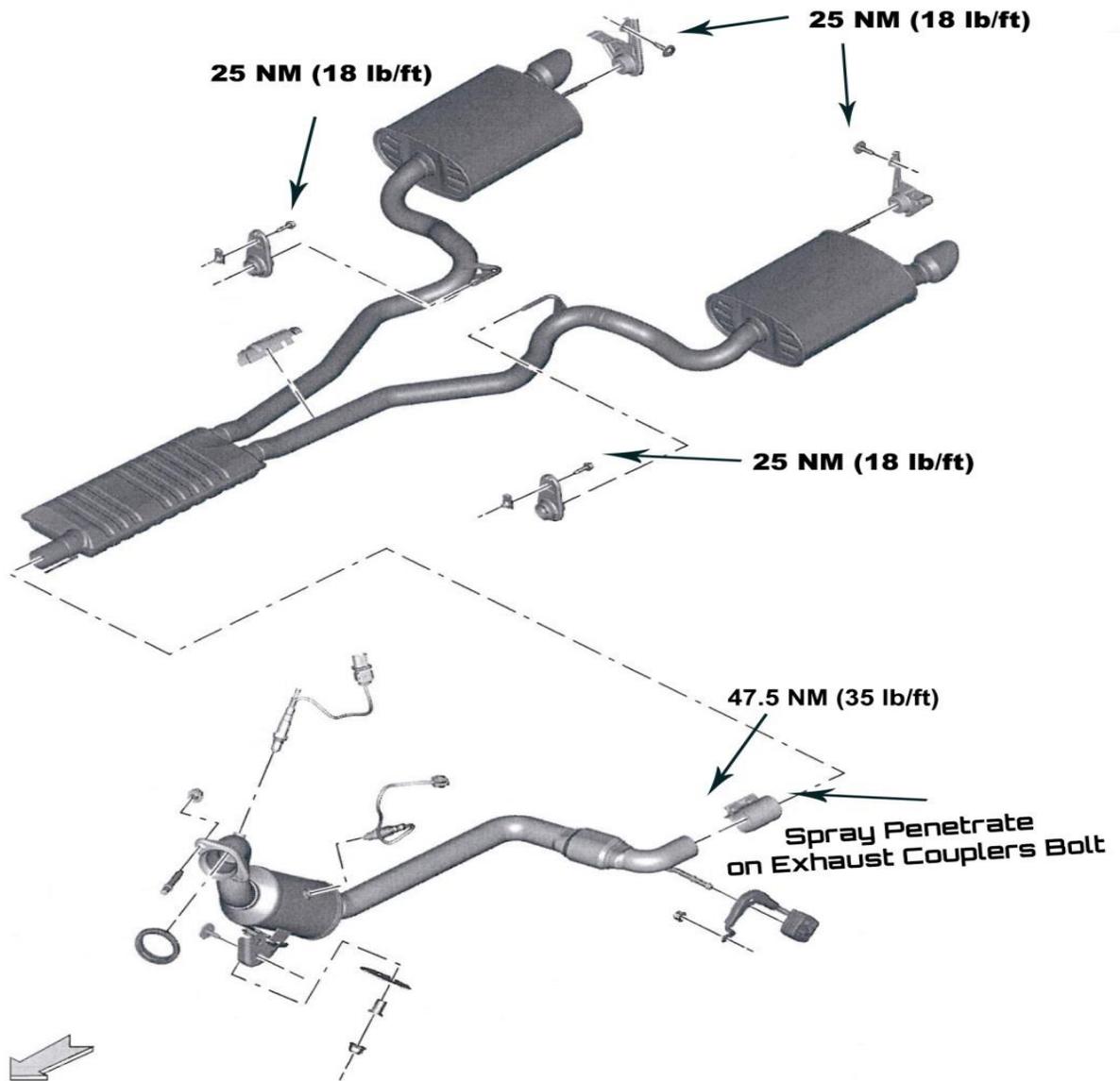
- **The exhaust clamp should be installed so that it is up to, but not over, bottom of the notches.**
- **Tighten to 48 Nm (35 lb-ft).**



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Image of Production Exhaust System:



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INSTALLATION INSTRUCTIONS:

STEP 1: Rise and support vehicle.

STEP 2: Mark both drivers and passenger intermediate pipes before the last bend to muffler. (See Fig. 1 and 2)

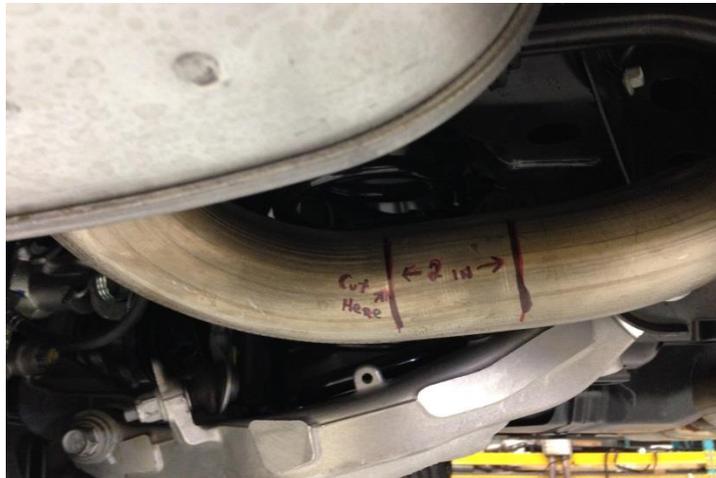


Fig. 1

Drivers side muffler (Cut line is the start of the bend going into the muffler)



Fig. 2

Passenger side muffler (Cut line is the start of the bend going into the muffler)

STEP 3: Using a metal cutting saw cut both drivers and passenger intermediate pipes at cut lines. (See Fig. 3)



Fig. 3

STEP 4: After cutting is completed remove muffler from rear hanger, deburr intermediate pipe. (See Fig. 4)



Fig. 4

STEP 5: Install drivers hand muffler into rear hanger slide clamp onto muffler pipe, slide muffler onto the pipe that you just cut, torque clamp to 48Nm (35 lb-ft).
(See Fig. 5)



Fig. 5

Step 6: Install passenger hand muffler into rear hanger slide clamp onto muffler pipe, slide muffler onto the pipe that you just cut, torque clamp to 48Nm (35 lb-ft).
(See Fig. 6)



Fig. 6

Step 7: Check all fasteners for proper torque.

Step 8: Check alignment of mufflers in rear bumper cover.



Step 9: Lower vehicle and road test.