



FORD PERFORMANCE

M-5230-BR3SB / BR3SC / BR7SB / BR7SC
2021 Ford Bronco 2.3L/2.7L
Ford Performance by Borla Axle Back Exhaust

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PRIOR TO INSTALLATION READ THESE INSTRUCTION COMPETELY
For questions, Call the FORD PERFORMANCE Techline 1-800-367-3788

Please visit <https://www.performanceparts.ford.com> for warranty information

OVERVIEW:

The use of a floor hoist is recommended for this installation. If you do not have access to one, use a hydraulic floor jack and jack stands to raise the vehicle.

!! CAUTION: JACK STANDS MUST BE USED ON A LEVEL SURFACE AND BE SECURELY SEATED. FAILURE TO DO SO MAY RESULT IN PERSONAL INJURY OR VEHICLE DAMAGE!!

Base Kit Includes:

<u>Find No.</u>	<u>Qty:</u>	<u>Description</u>
1	1	Axle Back muffler section.

Note:

- 1. Determine the engine size of your 2021 Ford Bronco.**
- 2. The hanger locations are different based on engine size.**
- 3. Immediately inventory your kit to ensure all of the necessary parts are included.**

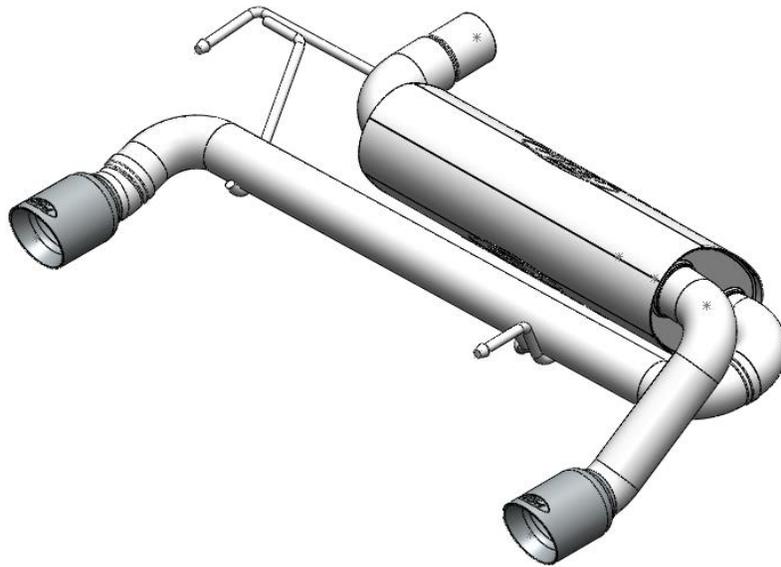
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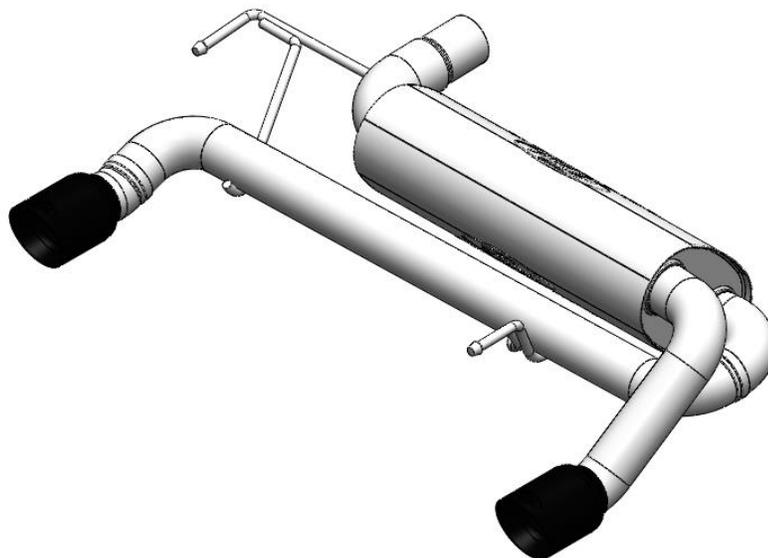
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Ford Performance Bronco 2.3L Chrome Tips (M-5230-BR3SC)



Ford Performance Bronco 2.3L Black Tips (M-5230-BR3SB)



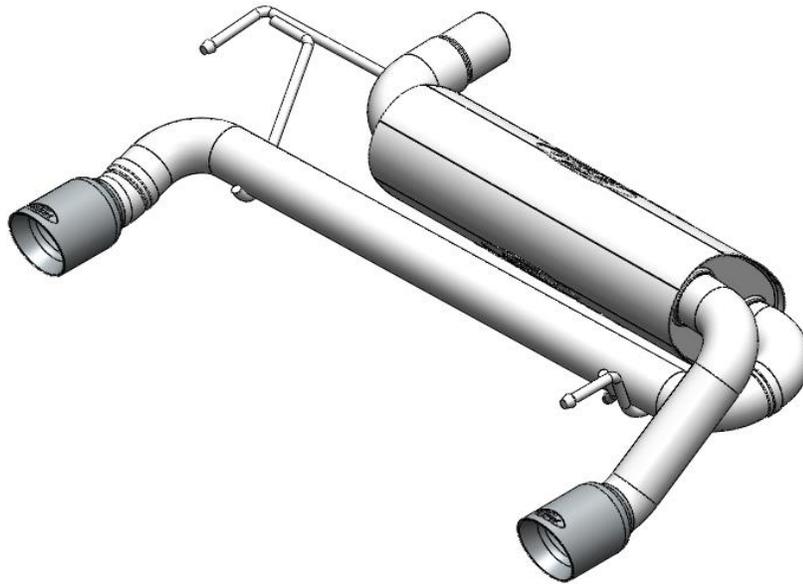
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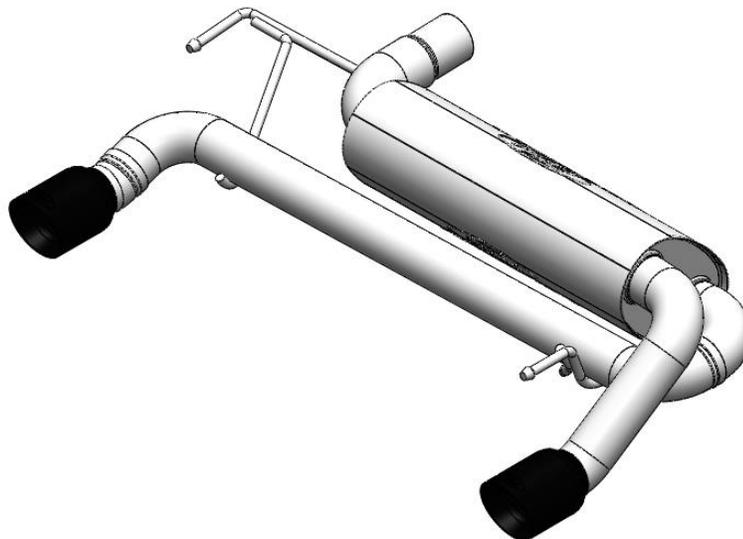
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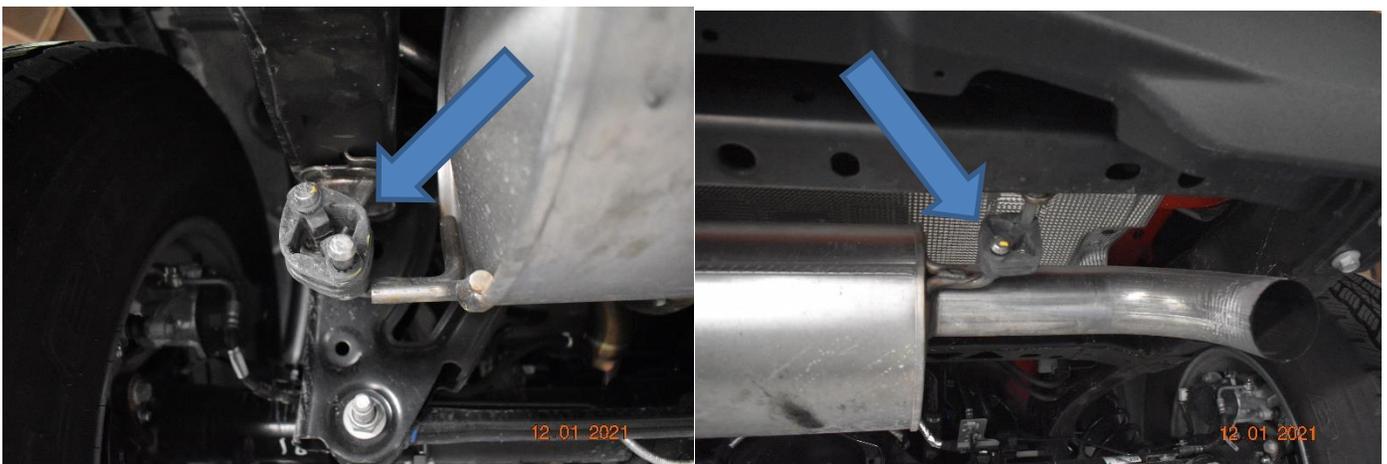
REMOVAL INSTRUCTIONS:

STEP 1: Position vehicle on hoist, put in park.

STEP 2: Loosen the clamp. *Torque is 35 lb.ft (48 Nm)*



STEP 3: Lubricate all hangers shown below, pull off factory muffler hangers.



STEP 4: Remove factory system from vehicle.

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INSTALLATION INSTRUCTIONS:

STEP 1: Lubricate all isolators. Then insert the new system into the expanded factory pipe, make sure the clamp is still on the exhaust pipe. Do not tighten the clamp. Note: expanded inlet may be tight and need slight adjusting at the notches.



STEP 2: Place hangers into the isolators.



Note: Actual system will only have 1 hanger

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STEP 3: Check your exhaust system for proper clearance under the vehicle and also for tip alignment, tighten the clamp to 32-35 ft. lbs.

STEP 4: Start vehicle and check for any leaks. If any leaks are found, determine cause (such as loose or incorrectly positioned clamp) and repair as necessary.



Note: When you first start your vehicle after the installation of your new Ford Performance Parts Exhaust System, there may be some smoke and fumes coming from the system. This is a protective water-based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached operating temperatures.

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