



## M-7195-C4 C-4 Deep Sump Cast Aluminum Oil Pan INSTALLATION INSTRUCTIONS

NO PART OF THIS DOCUMENT MAY BE REPRODUCED WITHOUT PRIOR AGREEMENT AND WRITTEN PERMISSION OF FORD RACING PERFORMANCE PARTS.

Please visit [www.fordracingparts.com](http://www.fordracingparts.com) for the most current instruction information

**!!! PLEASE READ ALL OF THE FOLLOWING INSTRUCTIONS CAREFULLY PRIOR TO INSTALLATION.  
AT ANY TIME YOU DO NOT UNDERSTAND THE INSTRUCTIONS, PLEASE CALL THE FORD RACING  
TECHLINE AT 1-800-367-3788 !!!**

**Caution: If you are not confident that you can complete the installation safely, have it completed by a certified technician! Failure to complete the installation correctly could cause damage to your vehicle.**

### PARTS IN KIT:

Quantity	Part Name
1	Deep cast aluminum oil pan
1	Drain plug
1	Drain plug washer
11	Socket head cap screws 5/16"-18 x 3/4"
11	Lock washers

### REQUIRED FILTER KIT:

Ford Motor Company service number D0DZ-7A098-C  
Hughes Performance (1-800-274-RACE) part number HP-5285  
WIX part number 58933  
ATP part number B-51

### INSTALLATION INSTRUCTIONS:

- STEP 1:** Raise and properly support your vehicle with jack stands. See your owners' manual for correct jacking points.
- STEP 2:** Place drain pan under transmission oil pan. Loosen all pan attaching bolts to within a few turns of removal. Carefully break the gasket seal allowing the fluid to drain.
- STEP 3:** When most of the fluid has drained, remove the pan and allow the balance of the fluid to drain into the drain pan.
- STEP 4:** Remove oil filter.

Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356



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- STEP 5:** Install new filter; torque to 80-100 in. lbs.
- STEP 6:** Clean transmission flange surface with safe solvent. Allow to dry.
- STEP 7:** Place new gasket on cast pan, then install pan with supplied hardware and torque to 12-16 ft.-lbs.
- STEP 8:** Add three quarts of recommended transmission fluid; see owners' manual. Additional fluid will be required after starting vehicle.
- STEP 9:** Lower vehicle.
- STEP 10:** Start engine and move gear selector through the shift pattern.
- STEP 11:** Check fluid level per owners' manual.

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