

## M-7195-C6 C-6 Deep Sump Cast Aluminum Oil Pan INSTALLATION INSTRUCTIONS

NO PART OF THIS DOCUMENT MAY BE REPRODUCED WITHOUT PRIOR AGREEMENT AND WRITTEN PERMISSION OF FORD RACING PERFORMANCE PARTS.

Please visit www.fordracingparts.com for the most current instruction information

!!! PLEASE READ ALL OF THE FOLLOWING INSTRUCTIONS CAREFULLY PRIOR TO INSTALLATION.
AT ANY TIME YOU DO NOT UNDERSTAND THE INSTRUCTIONS, PLEASE CALL THE FORD RACING
TECHLINE AT 1-800-367-3788!!!

Caution: If you are not confident you can complete the installation safely, have it completed by a certified technician! Failure to complete the installation correctly could cause damage to your vehicle.

## **PARTS IN KIT:**

Quantity	Part Name
1	Deep cast aluminum oil pan
1	Oil pick-up tube
1	Drain plug
1	Drain plug washer
17	Socket head cap screws 5/16"-18 x 1"
17	Lock washers

#### **REQUIRED FILTER KIT:**

Ford Motor Company service number D3TZ-7A098-B

### **INSTALLATION INSTRUCTIONS:**

STEP 1: Raise and properly support your vehicle with jack stands. See your owners' manual for correct

jacking points.

STEP 2: Place drain pan under transmission oil pan. Loosen all pan attaching bolts to within a few turns of

removal. Carefully break the gasket seal allowing the fluid to drain.

STEP 3: When most of the fluid has drained, remove the pan and allow the balance of the fluid to drain into

the drain pan.

STEP 4: Remove oil filter.

Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356



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**STEP 5:** Install new filter. Torque to 80-100 in. lbs.

STEP 6: Lubricate filter o-ring with clean transmission fluid. Insert pick-up tube into filter o-ring.

**STEP 7:** Clean transmission flange surface with safe solvent. Allow to dry.

STEP 8: Place new gasket on cast pan, then install pan with supplied hardware and torque to 12-16 ft. lbs.

STEP 9: Add four quarts of recommended transmission fluid; see owners' manual. Additional fluid will be

required after starting vehicle.

**STEP 10:** Lower vehicle.

**STEP 11:** Start engine and move gear selector through the shift pattern.

STEP 12: Check fluid level per owners' manual.

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