



M-7210-S SVT Focus Short Throw Shifter INSTALLATION INSTRUCTIONS

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Please visit www.fordracingparts.com for the most current instruction information

!!! PLEASE READ ALL OF THE FOLLOWING INSTRUCTIONS CAREFULLY PRIOR TO INSTALLATION. AT ANY TIME YOU DO NOT UNDERSTAND THE INSTRUCTIONS, PLEASE CALL THE FORD RACING TECHLINE AT 1-800-367-3788 !!!

INSTALLATION INSTRUCTIONS:

REMOVING THE CONSOLE

STEP 1: Remove the front cup holders. Remove the **Torx** screws under the cup holder with a **T-20** bit. (Some cars may have Phillips head screws).



STEP 2: Remove the rear cup holders. Squeeze the center and pull forward to undo the back tab, then pull straight up to unsnap the cup holder. Remove the nuts holding the rear of the console.



STEP 3: Unscrew the shift knob from the shifter. Leave it attached to the leather boot.

STEP 4: Pull the parking brake up as far as it will go.

Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356

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STEP 5: Pull up and back to remove the console. Be careful not to scrape the brake handle on the console.

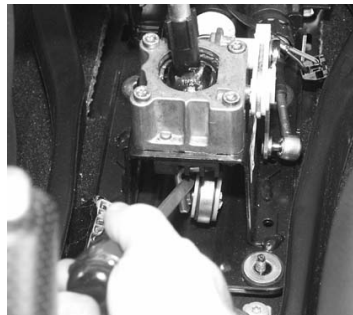


STEP 6: Reach underneath the console and disconnect the cigarette lighter plug.



REMOVING THE STOCK SHIFTER

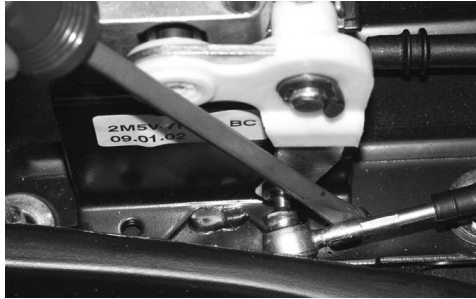
STEP 7: Place the transmission in 1st gear. Steady the shift lever with one hand and pry the cable off with a screwdriver.



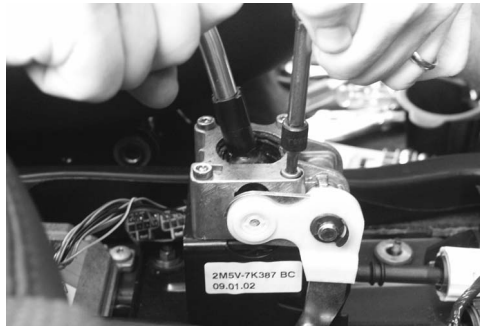
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STEP 8: Pry the other cable off of the side of the shifter.



STEP 9: Remove the four screws from the top of the shifter with a **T-30 Torx** bit. **Hold the bit straight and apply downward pressure to prevent stripping the shallow Torx screws.** The screws are coated with thread-locking compound, so they will be hard to turn.



STEP 10: Remove the shifter from the car.





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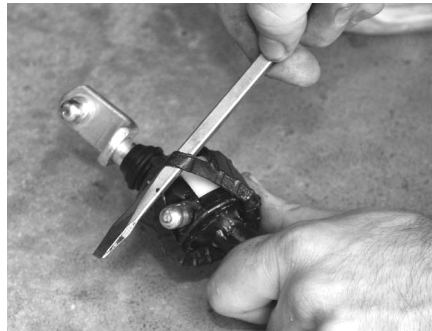
DISASSEMBLING THE STOCK SHIFTER AND ASSEMBLING THE NEW SHIFTER

Note: This part is greasy. Wear gloves or have rags and hand cleaner nearby.

STEP 11: Pull the shift lever out of the aluminum housing.



STEP 12: Remove the black rubber sheath from around the plastic pivot cup on the shift lever. Then separate the two halves of the plastic pivot cup and remove them from the shifter.



STEP 13: Grease the large pivot ball in the middle of the new shifter with the grease provided.



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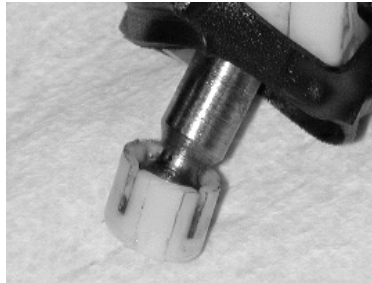
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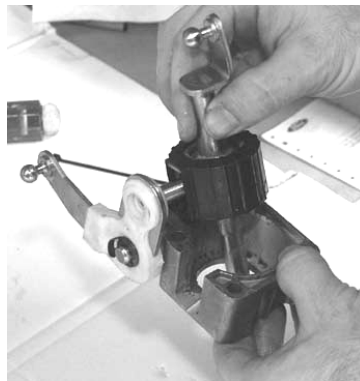
- STEP 14:** Install the plastic pivot cup parts around the ball on the new shifter. Add a little more grease. Then install the rubber sheath around the pivot cup.



- STEP 15:** Transfer the plastic bushing from the short side-lever on the stock shifter to the new shifter.



- STEP 16:** Insert the new shifter into the aluminum housing.

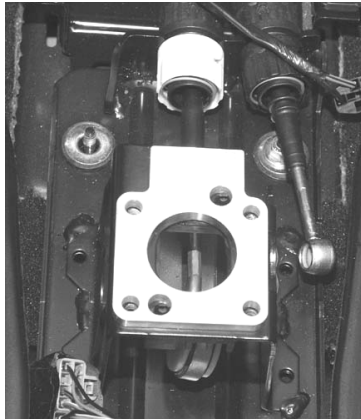


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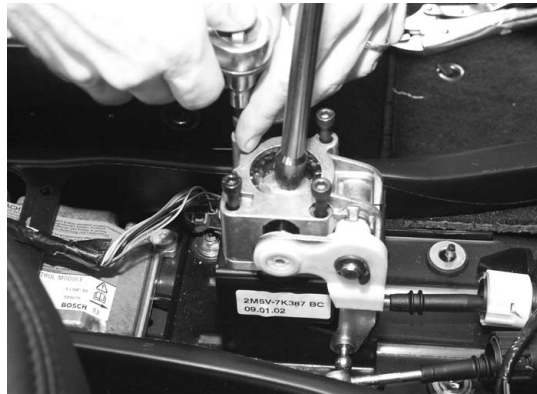
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INSTALLING THE NEW SHIFTER

STEP 17: Place the aluminum spacer on top of the steel shifter tower as pictured; with the large flat area facing forward and the medium sized holes over the plastic bumps that stick out of the base.



STEP 18: Lower the new shifter down onto the shifter base and install the new 6mm socket head bolts provided. Tighten bolts with a 5mm Allen wrench.



STEP 19: Use "Channel Lock" type pliers to squeeze the shift cable onto ball at the bottom of the shifter. Next, attach the passenger side cable to the side of the shifter.

STEP 20: Shift through all of the gears to make sure the cables are attached properly and the bolts are tight.

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REINSTALLING THE CONSOLE

STEP 21: Turn the console upside down and remove the leather shift boot and parking brake boot from the console.



STEP 22: Reconnect the cigarette lighter power cord.

STEP 23: Install the console. **Be careful not to scrape the console on the leather parking brake handle.** Squeeze the console together to make it fit between the seats. Pull the parking brake handle towards the passenger side to prevent it from being damaged by the console. Work slowly and carefully to avoid damaging the interior. Nothing should have to be forced. If the console seems stuck, it is simply caught on something that you haven't seen.



STEP 24: Install the nuts and screws, and then reinstall the cup holders.

STEP 25: Reinstall the leather boots for the brake and shifter. Screw the shift knob onto the shift lever.