



M-1447-F15B
2018-2021MY F-150
Black Ovals Without Camera Provision Kit

PRIOR TO INSTALLATION READ THESE INSTRUCTION COMPLETELY
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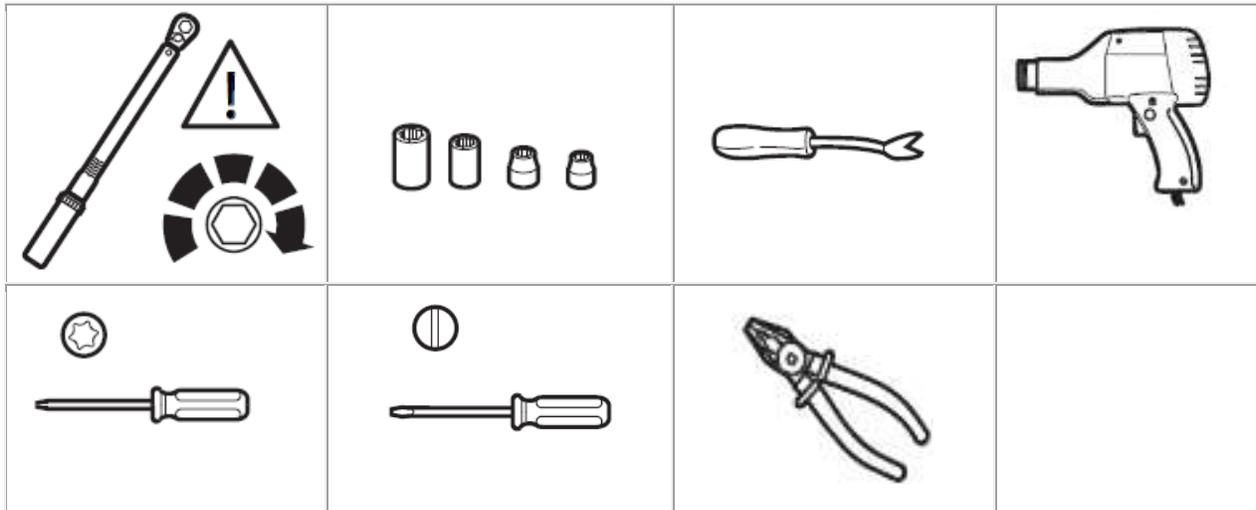
M-1447-F15B
2018-2021MY F-150
Black Ovals Without Camera Provision Kit

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Kit contents:

Description	Quantity
FPP F-150 Black Pack Oval (Grille)	1
FPP F-150 Black Pack Oval (Tailgate)	1

Special Tool(s) / General Equipment



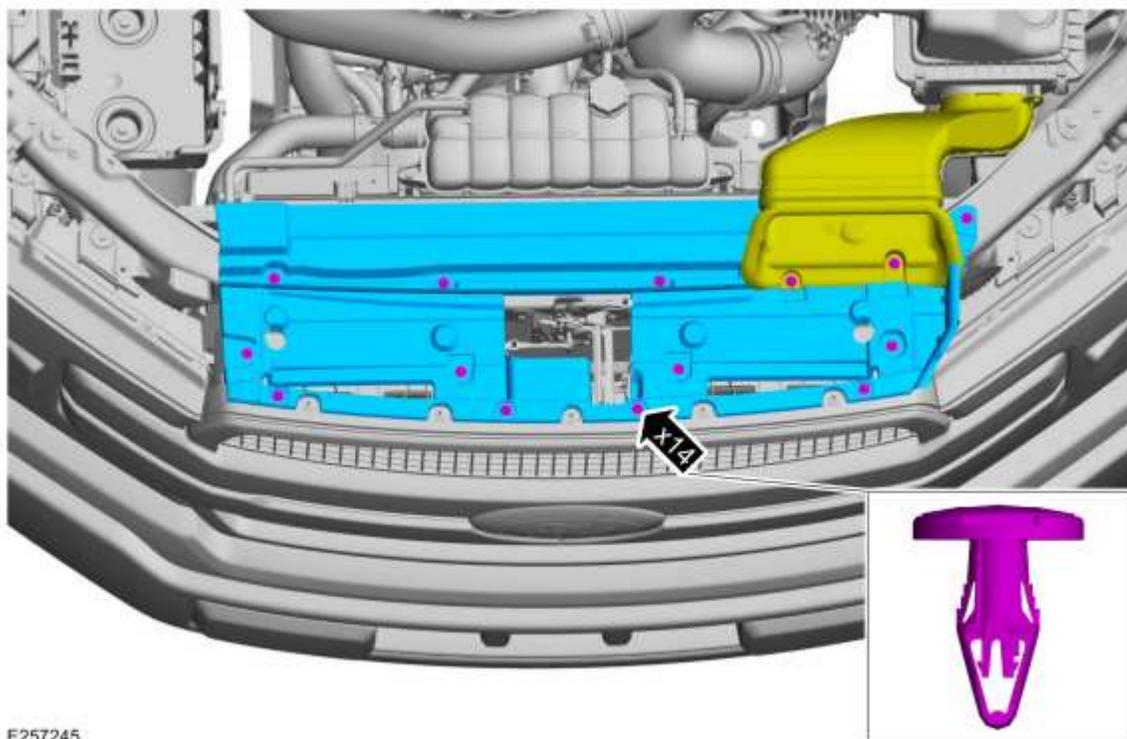
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Removal – Grille Oval

NOTE: Removal steps in this procedure may contain installation details.

 Extreme cold weather will cause breakage. A hair dryer can be used to localize warmth before flexing release tabs.

1. Remove the push pin retainers, position aside the air intake duct, and remove the air deflector.

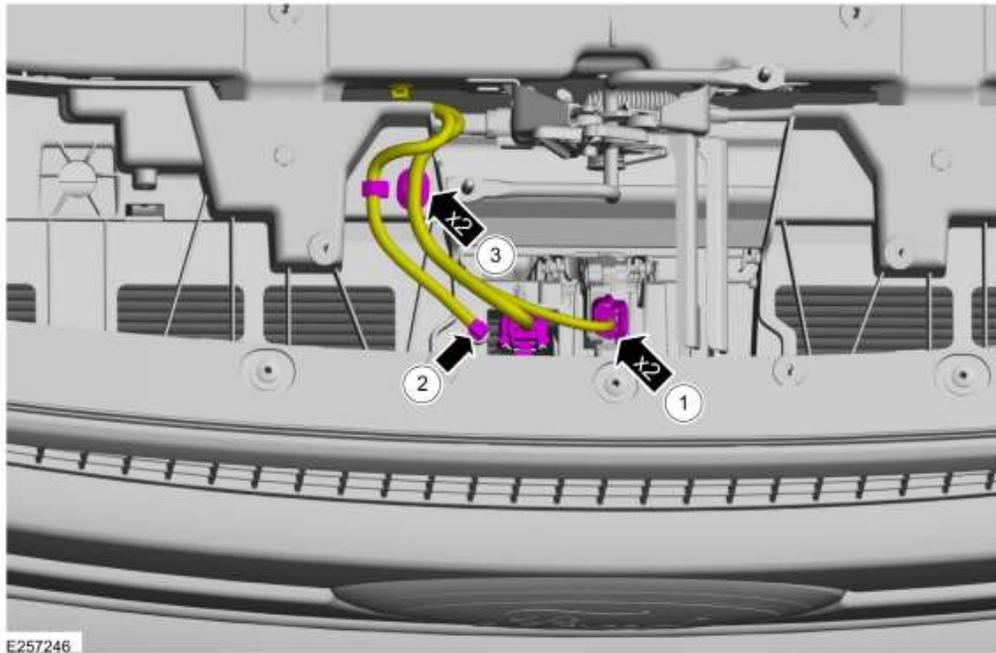


2. **If equipped**, Disconnect the electrical connectors and washer hose.

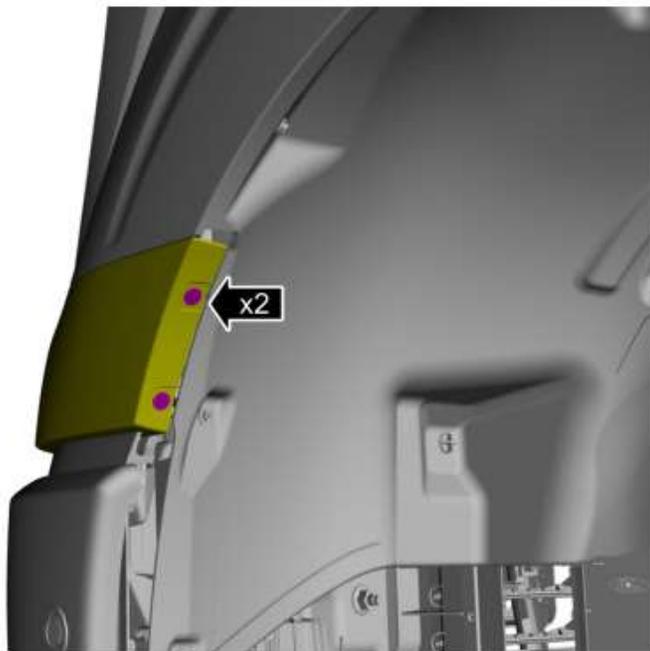
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3. On both sides, remove the 2 screws. *Torque: 15 lb.in (1.7 Nm)*

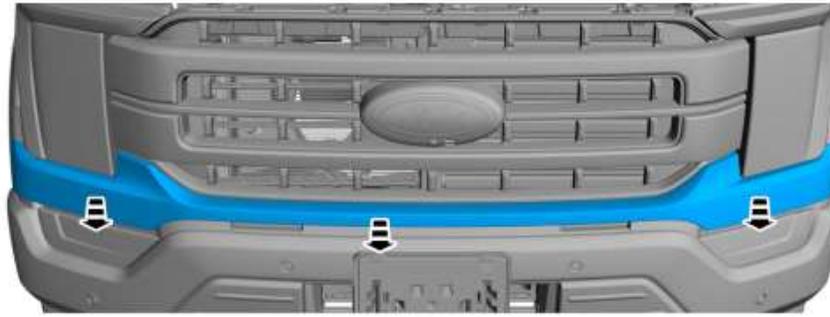


4. Remove the front bumper upper cover trim panel using a flat-blade screwdriver to release the locking tabs.

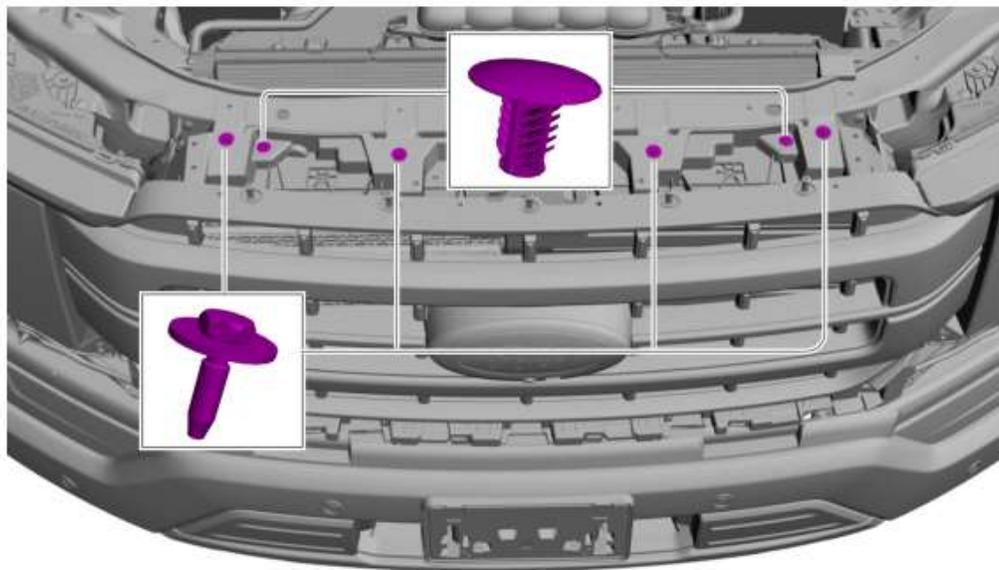
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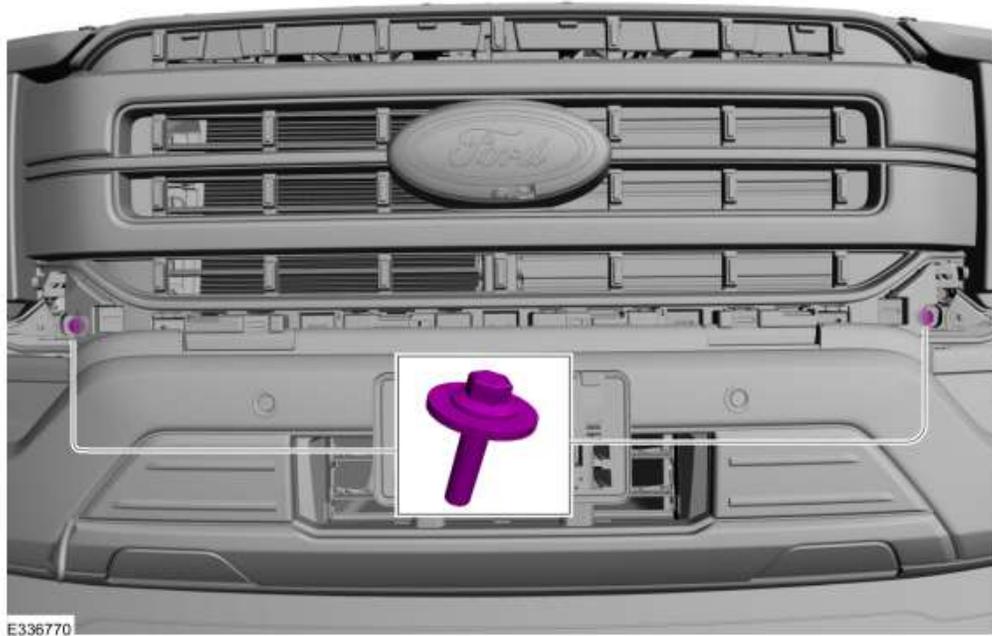
5. Remove the bolts and the pin-type retainer. *Torque: 36 lb.in (4.1 Nm)*



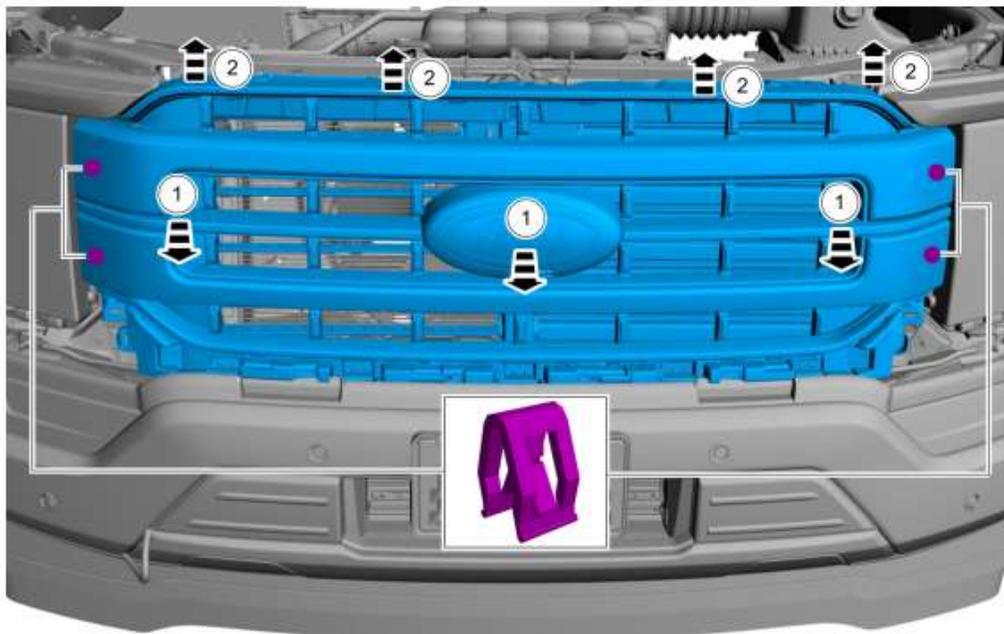
6. Remove the active grille shutter mounting bolts. *Torque: 159 lb.in (18 Nm)*

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7. Remove the pin-type retainer. Pull up to disengage the locating pins along the top of the grille. Pull forward on center of the grille to remove.



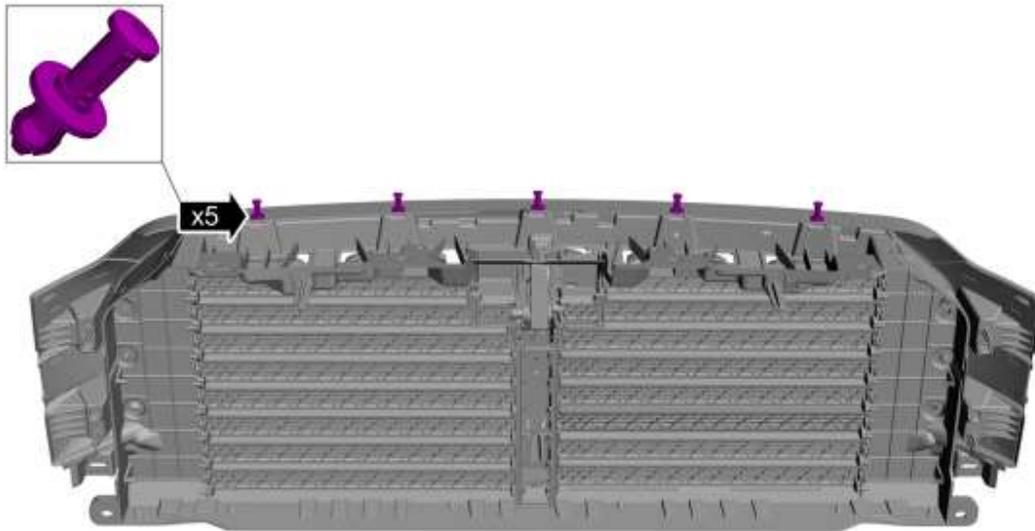
Upper Active Grille Shutter Removal

1. Remove the push pins.

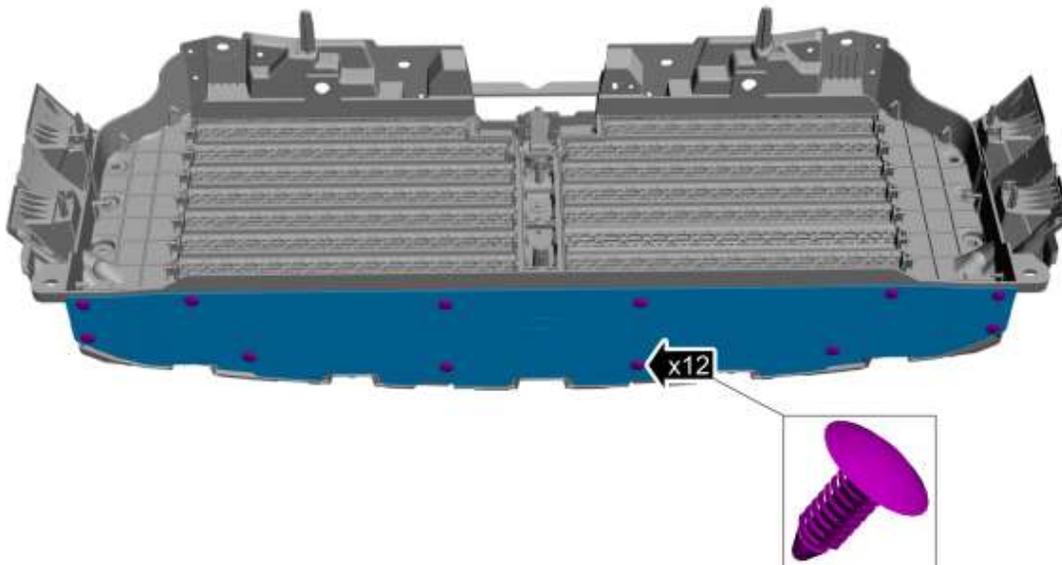
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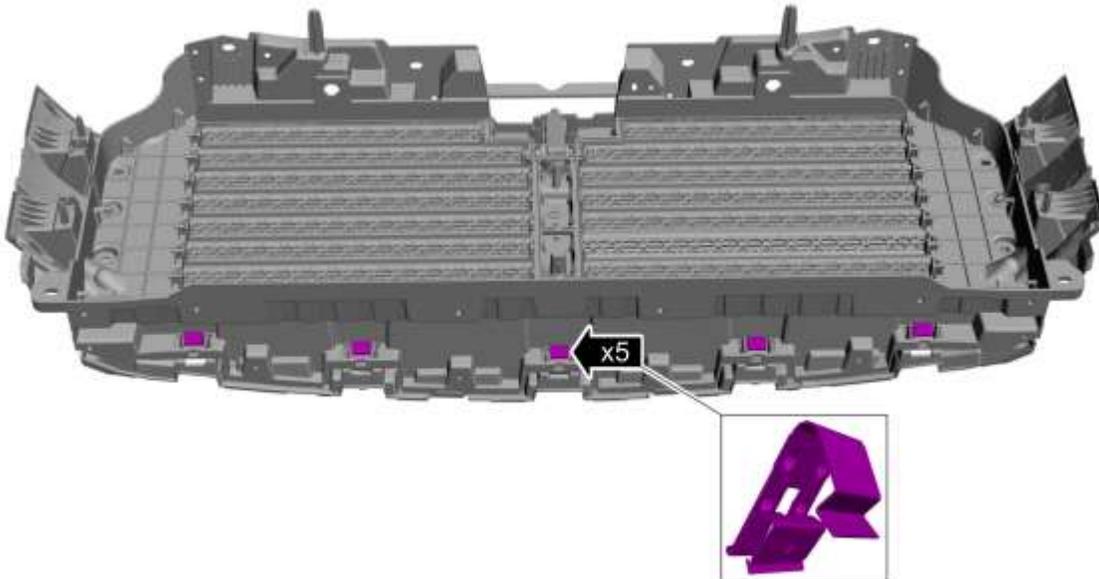


2. Remove the retainers and the deflector.



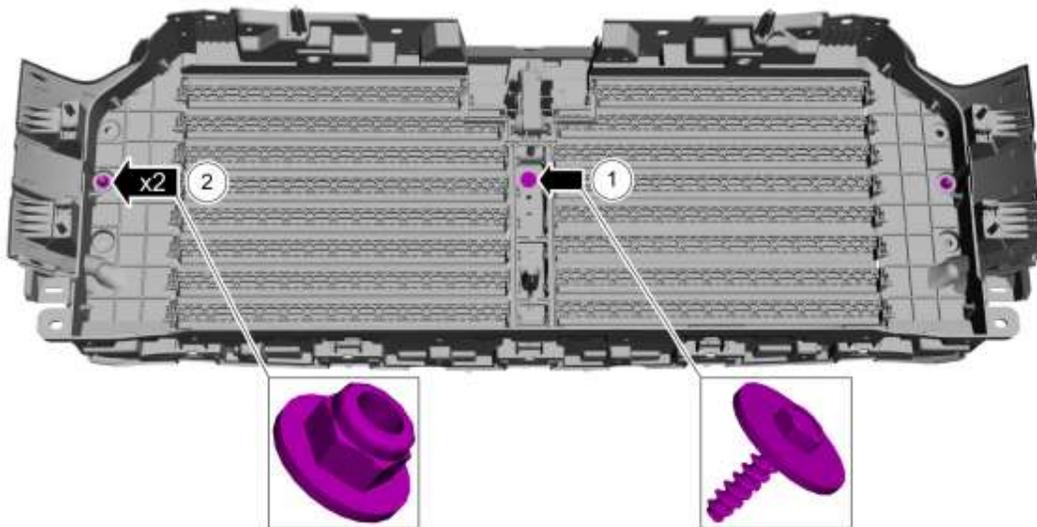
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3. Remove the clips.



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4. Remove the screw and the nuts. *Torque:* 1: 22 lb.in (2.5 Nm) 2: 44 lb.in (5 Nm)

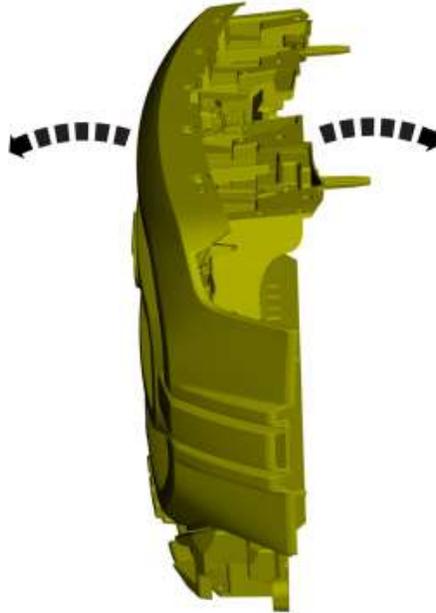


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5. Separate the active grille shutter from the radiator grille.

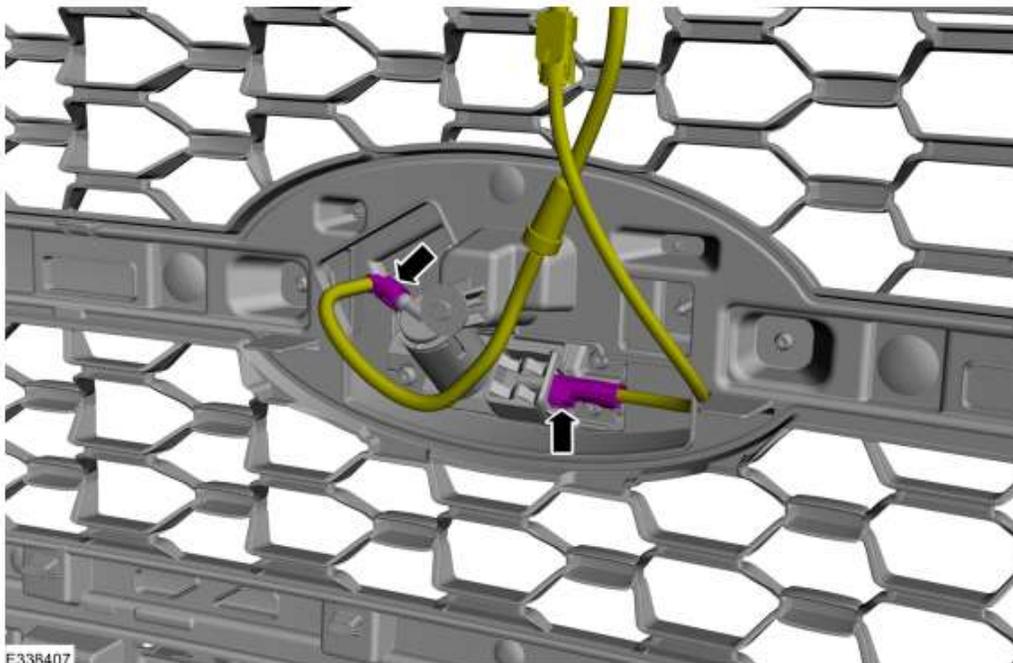
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6. **NOTE:** *If equipped with front camera.* Disconnect the electrical connector and the washer hose.

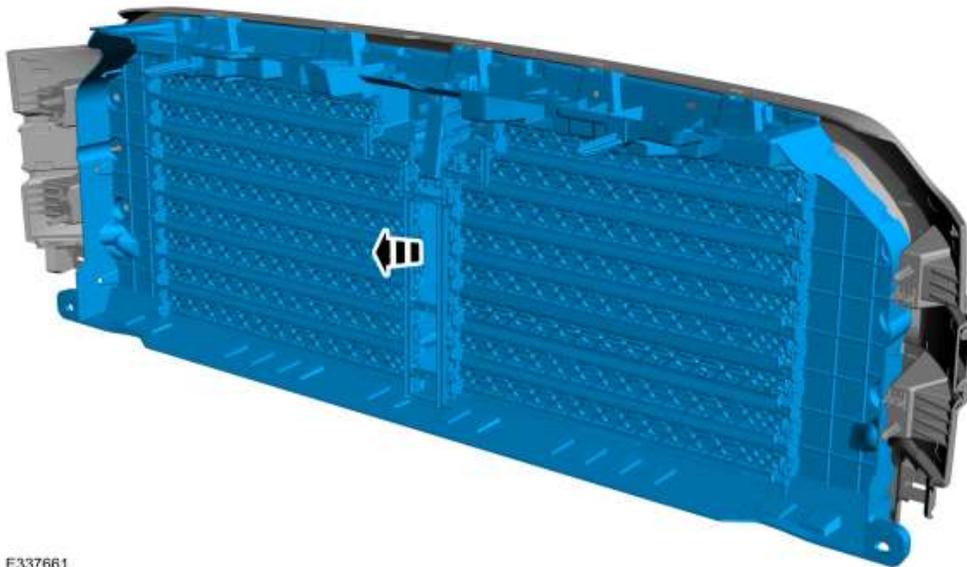


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7. Remove the upper active grille shutter.

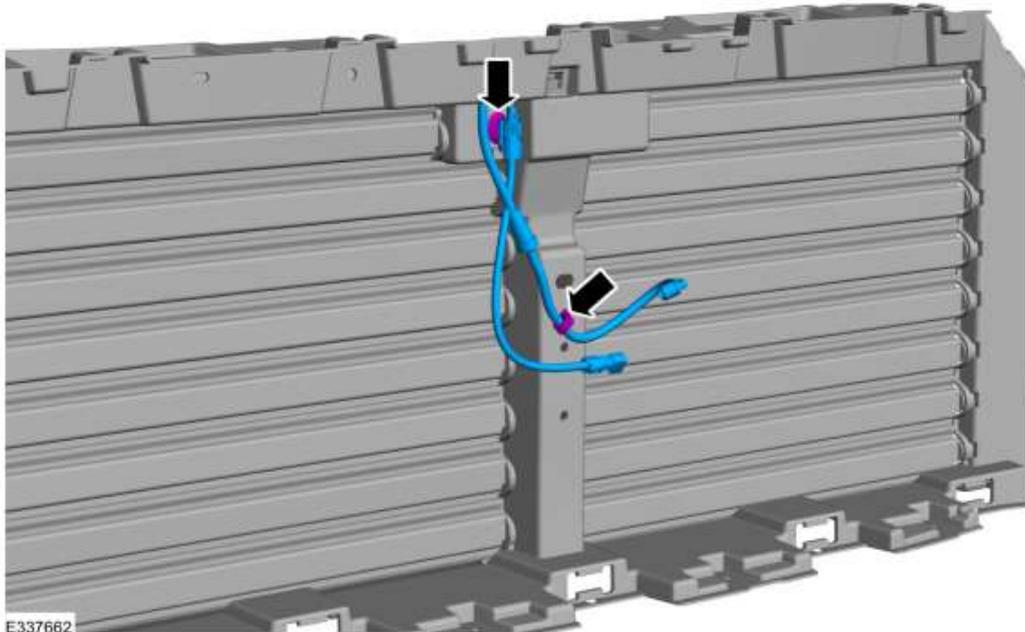
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8. If equipped, remove the pin-type retainers and the wire harness.



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Grille Oval Removal

NOTE: Removal steps in this procedure may contain installation details.

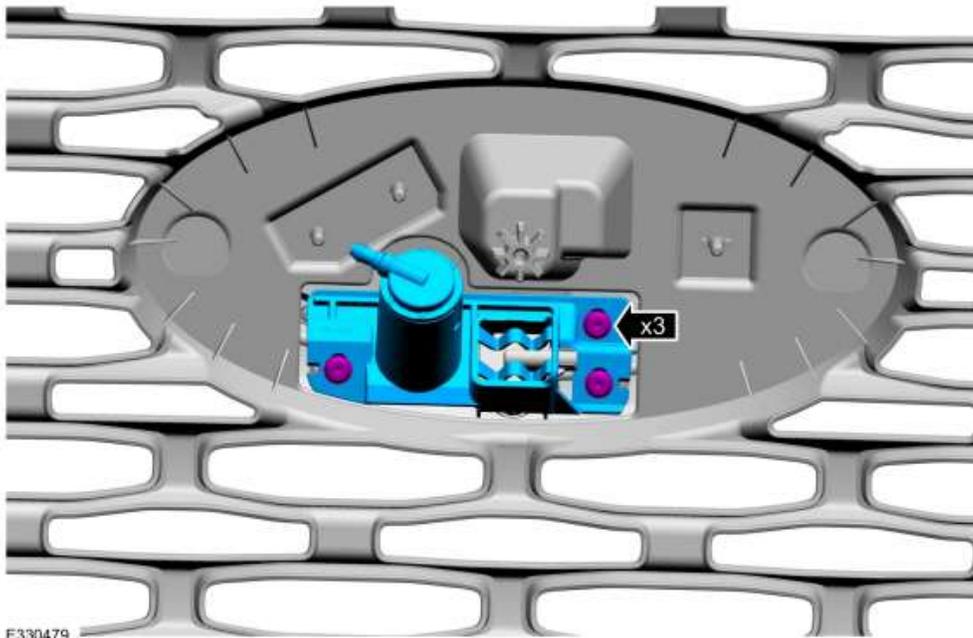
1. If equipped, extend the front camera washer nozzle door, release the tabs and remove the washer nozzle door.
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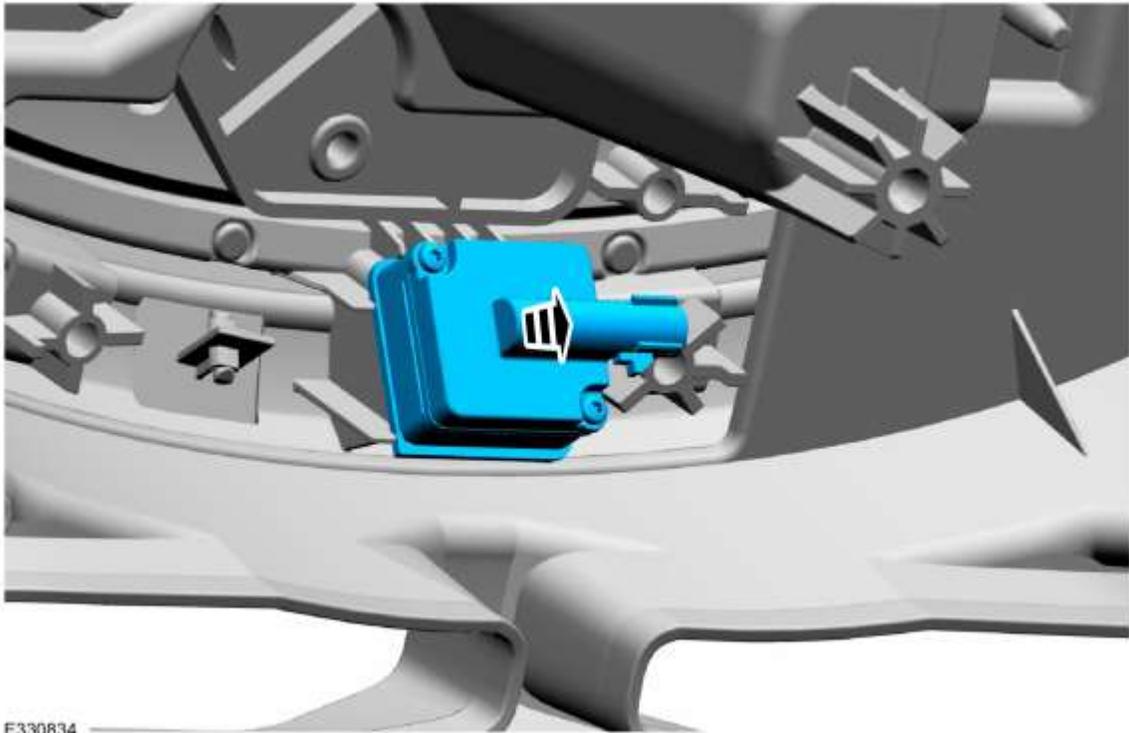
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2. Remove the screws and the front camera washer and bracket as an assembly.



3. Remove the front parking aid camera.



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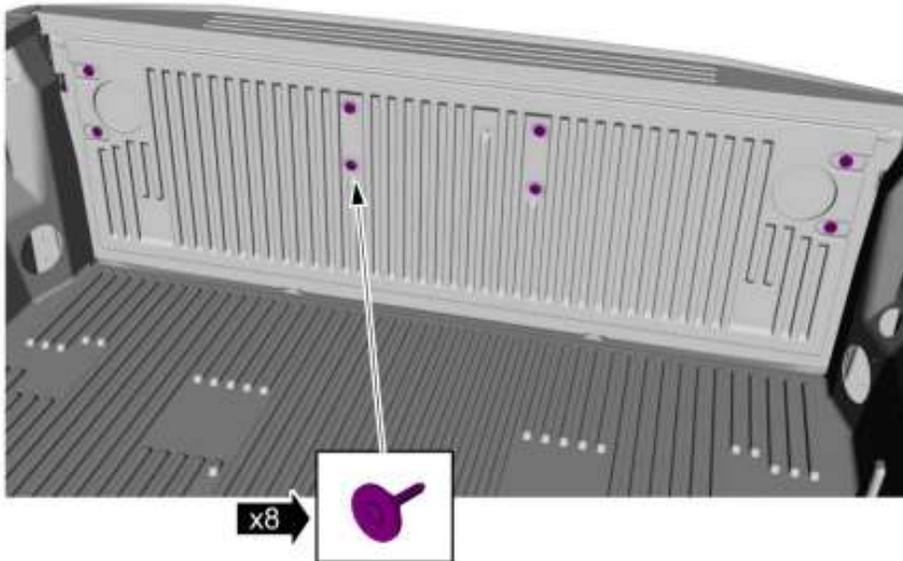
Installation

1. To install, reverse the removal procedure.

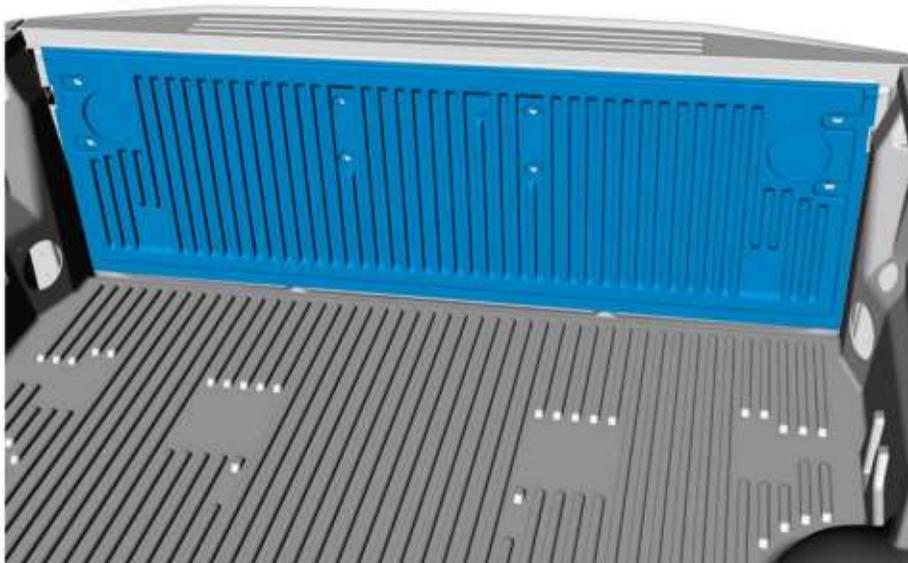
Removal – Tailgate Oval

NOTE: Removal steps in this procedure may contain installation details.

1. Remove the screws from the tailgate liner. *Torque: 28 lb.in (3.2 Nm)*



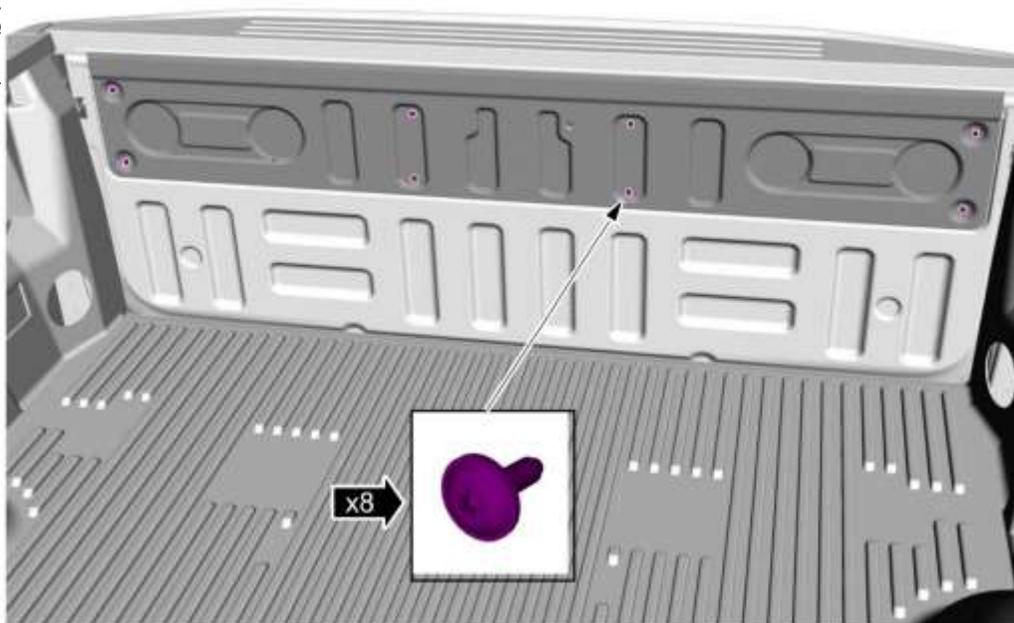
2. Remove the tailgate liner.



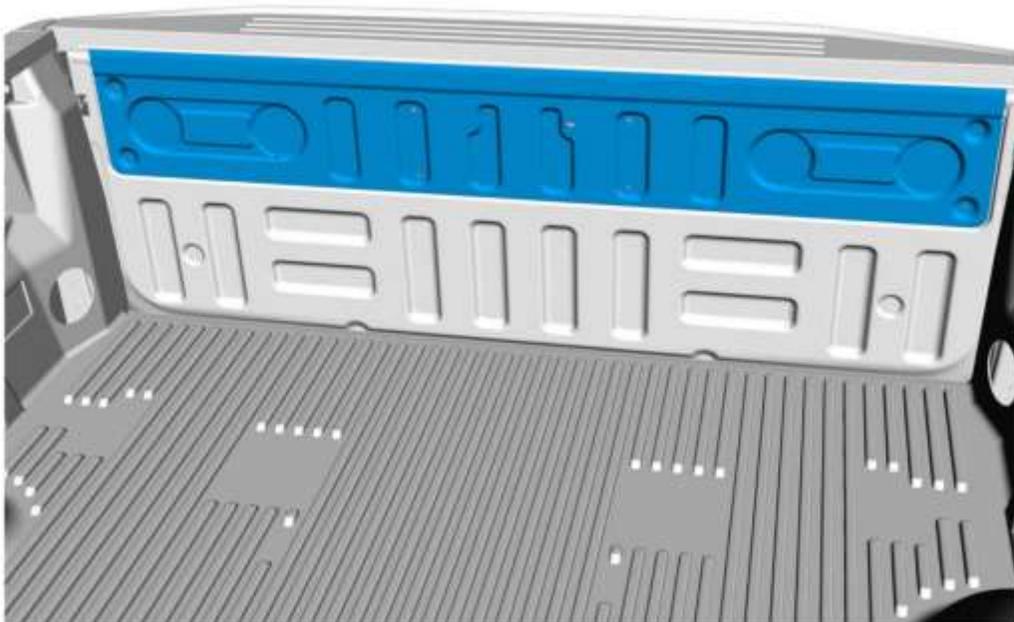
3. Remove the screws from the inner panel. *Torque: 28 lb.in (3.2 Nm)*

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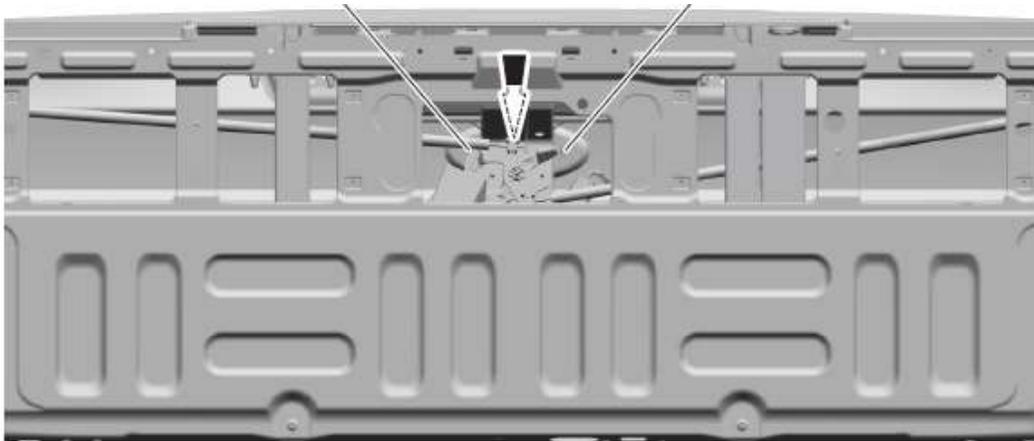
4. Remove the inner panel.



5. Use pliers to undo clips on the rear of the oval and remove from the tailgate.

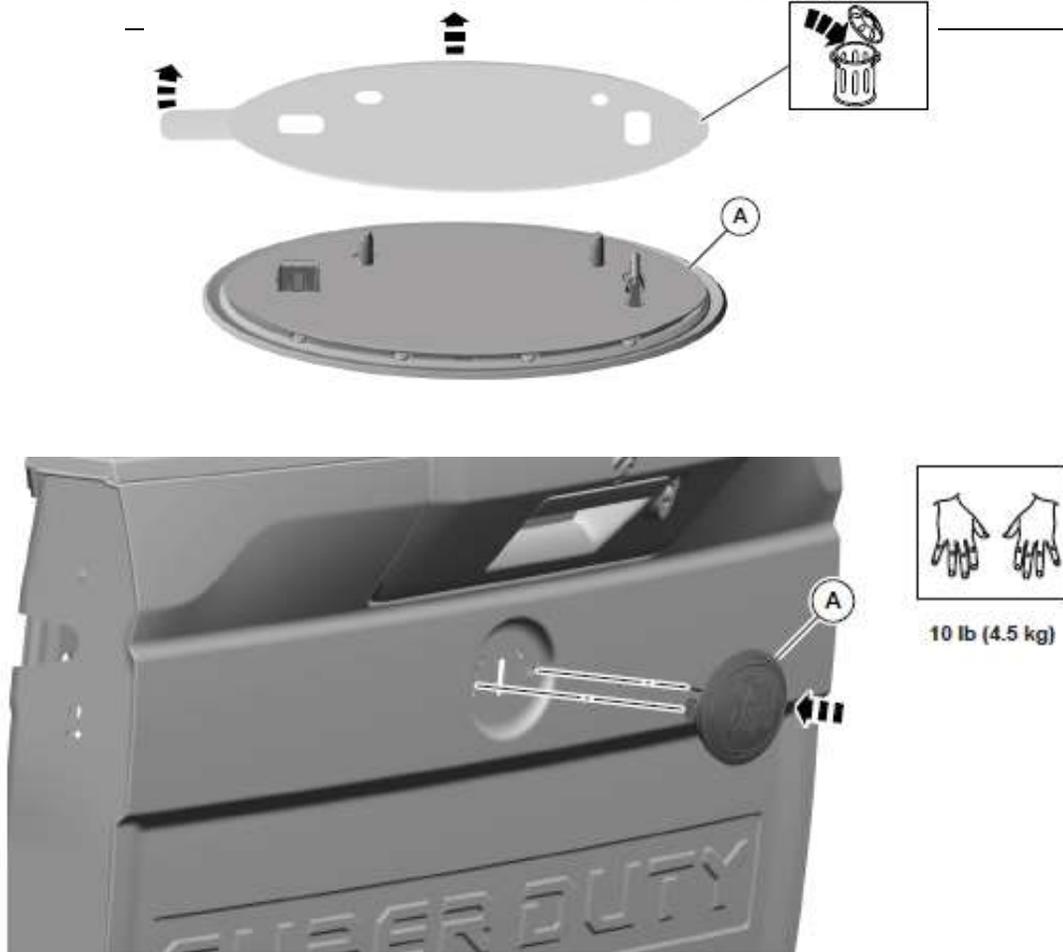
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6. To install the new oval, remove the adhesive backing and firmly press onto the tailgate.
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Installation

1. To install, reverse the removal procedure.