

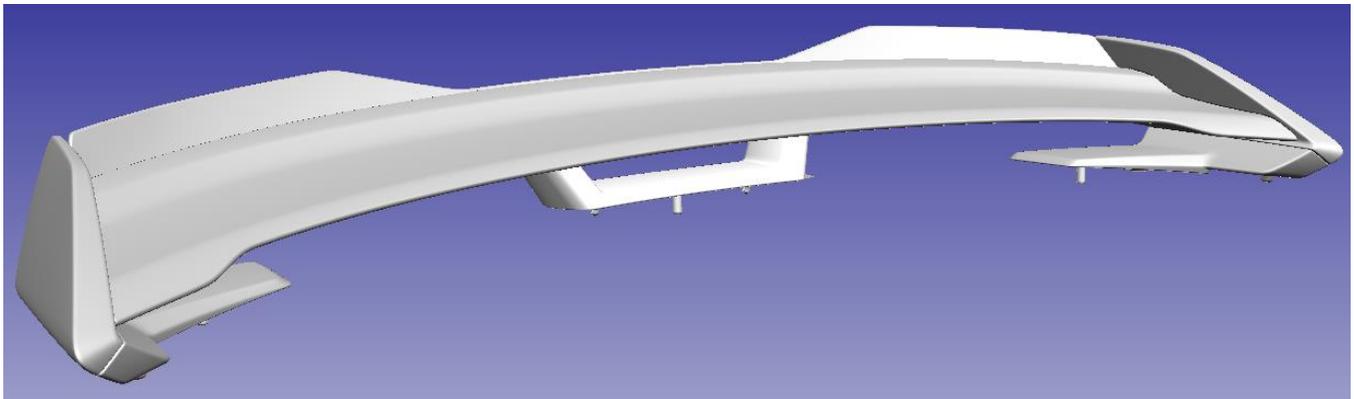


M-16600-S65PPG
2024+MY Mustang Coupe
Spoiler With Gurney Flap Kit

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!PRIOR TO INSTALLATION READ THESE INSTRUCTION COMPETELY
For questions, Call the FORD PERFORMANCE Techline 1-800-367-3788

Please visit <https://www.performanceparts.ford.com> for warranty information



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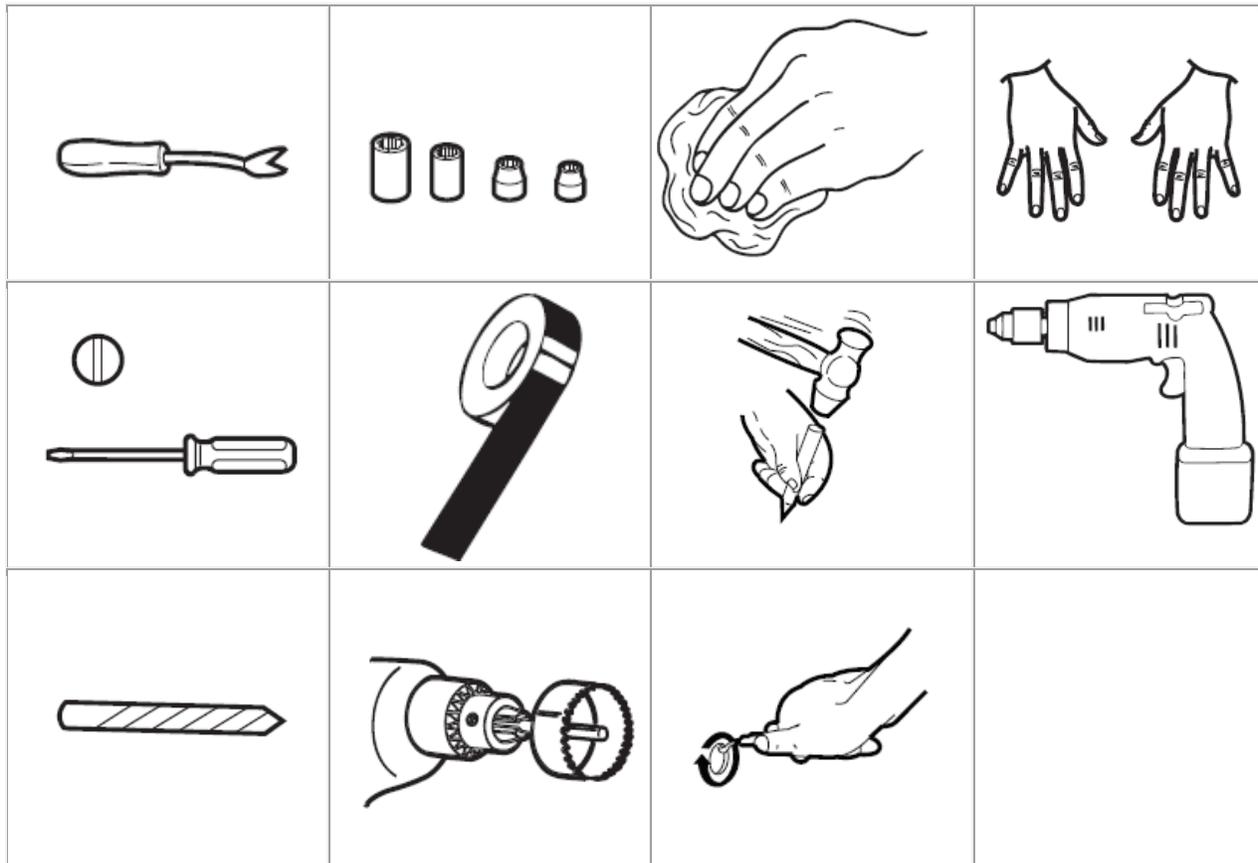
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Kit Contents:

<u>Description</u>	<u>Quantity</u>
Spoiler	1
Gurney Flap	1
Tub Clip	2
Bolt & Washer (M6x13)	2
2 Sided Tape, Left Edge Spoiler Module	1
2 Sided Tape, Right Edge Spoiler Module	1
2 Sided Tape, Left Hole Spoiler Module	1
2 Sided Tape, Right Hole Spoiler Module	1
Drilling Template	1

Special Tool(s) / General Equipment:



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Removal

NOTE: Removal steps in this procedure may contain installation details.

1. Remove the luggage compartment lid emergency release handle.
 1. Press down the luggage compartment lid emergency release handle retaining tab.
 2. Remove the luggage compartment lid emergency release handle.

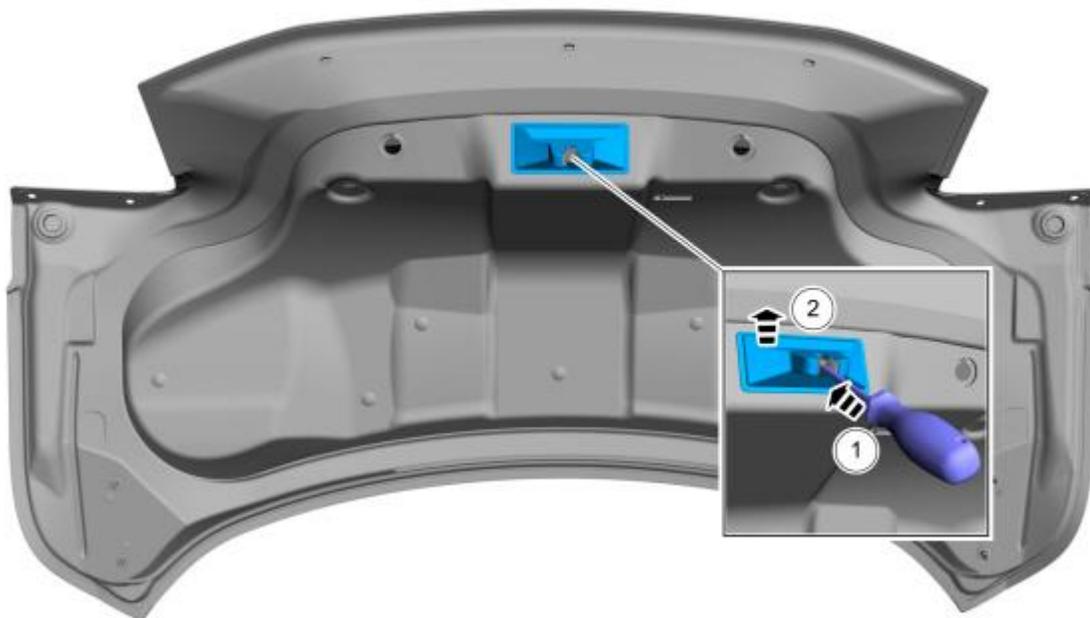


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2. Remove the luggage compartment lid latch cover.
 1. Insert a flat blade screwdriver between the luggage compartment lid latch cover and luggage compartment lid latch.
 2. Remove the luggage compartment lid latch cover while gently prying the cover away from the luggage compartment lid latch disengaging the luggage compartment lid latch cover from the tab on luggage compartment lid latch.



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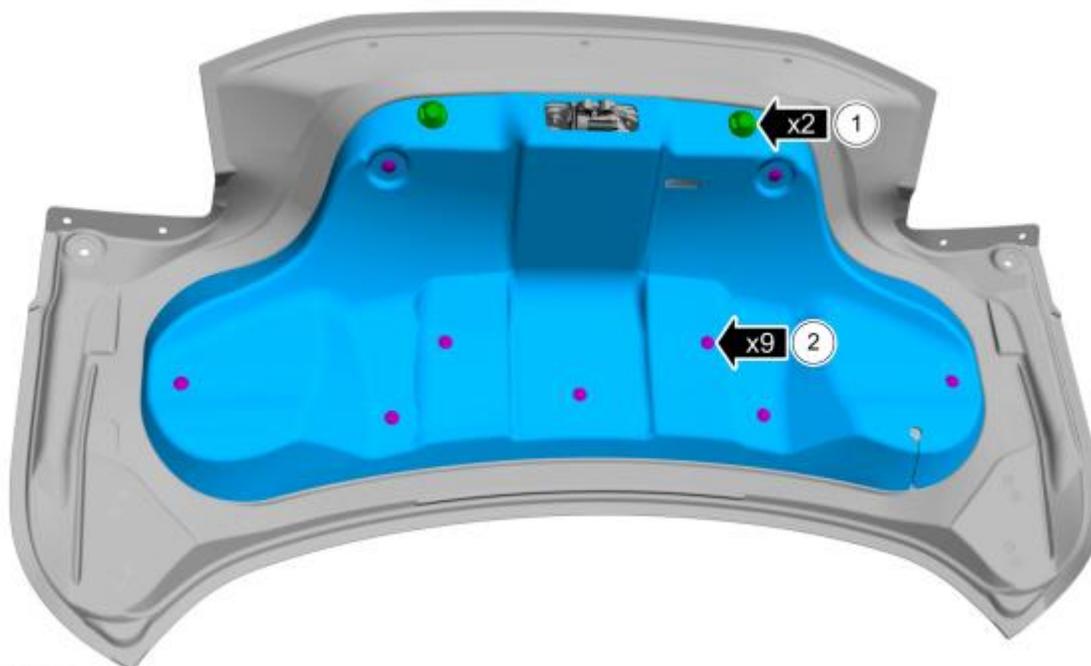
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3. **NOTE:** *Coupe shown others are similar.*

1. Remove the rubber grommets.
2. Remove the retainers and the luggage compartment lid trim panel.



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4.
 1. Remove the bolts.
Torque: 22 lb.in (2.5 Nm)
 2. Remove the nuts.
Torque: 49 lb.in (5.5 Nm)



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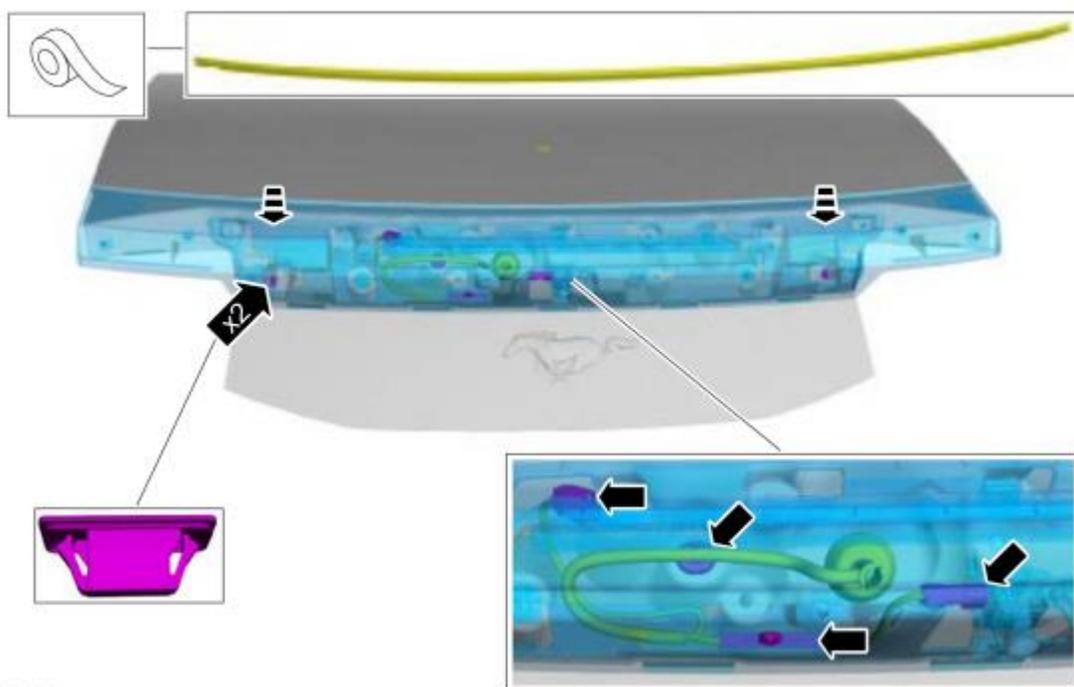
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Vehicle equipped with only lower spoiler

NOTE: The rear spoiler uses two-side adhesive tape to fasten the spoiler to the luggage compartment panel.

5.
 - Release the rear spoiler clips from body panel.
 - Disconnect the electrical connector and remove the rear spoiler.



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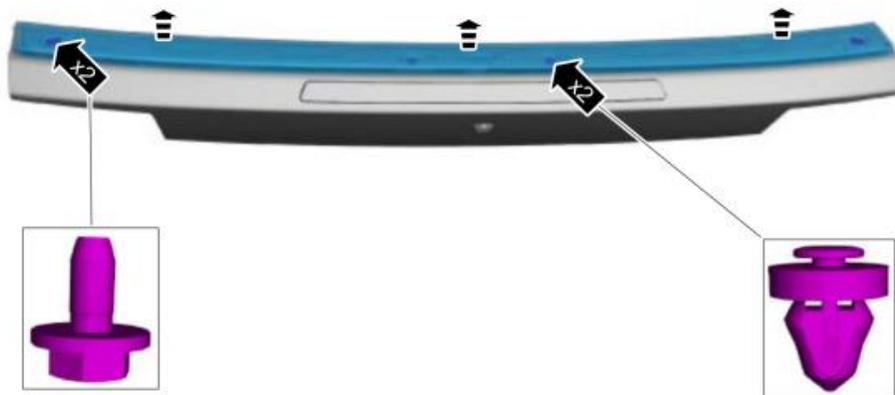
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6. If equipped.

- Remove the bolts.
- Release the fasteners and remove the luggage compartment extend panel.



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7. Clean any residual adhesive and dirt from the luggage compartment panel surface.



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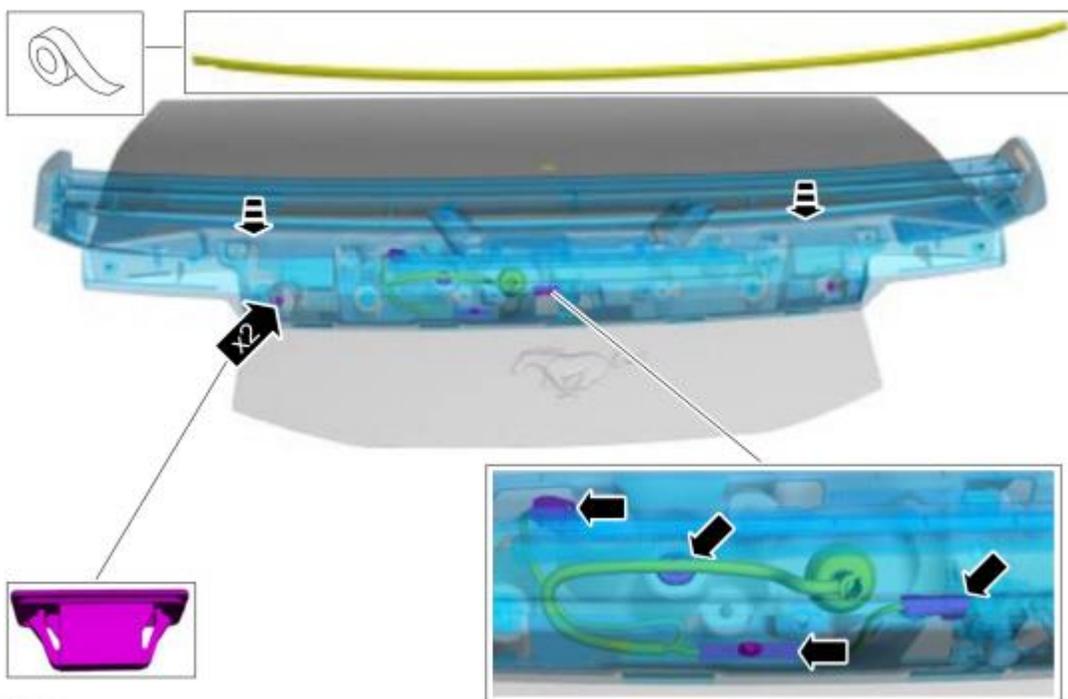
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Vehicle equipped with upper and lower spoiler

NOTE: The rear spoiler uses two-side adhesive tape to fasten the spoiler to the luggage compartment panel.

8.
 - Release the rear spoiler clips from body panel.
 - Disconnect the electrical connector and remove the rear spoiler.



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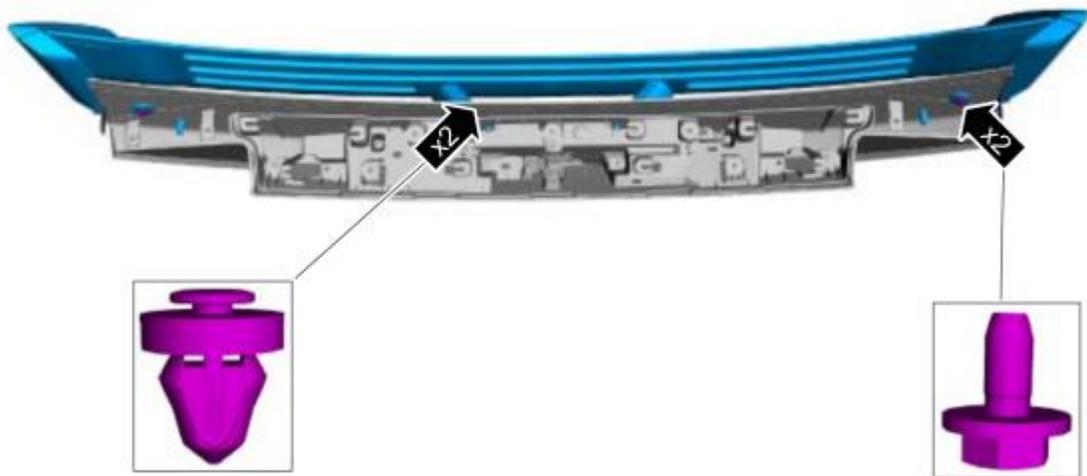


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- If necessary.
Remove the bolts and rear upper spoiler from lower spoiler assembly.
Torque: 71 lb.in (8 Nm)



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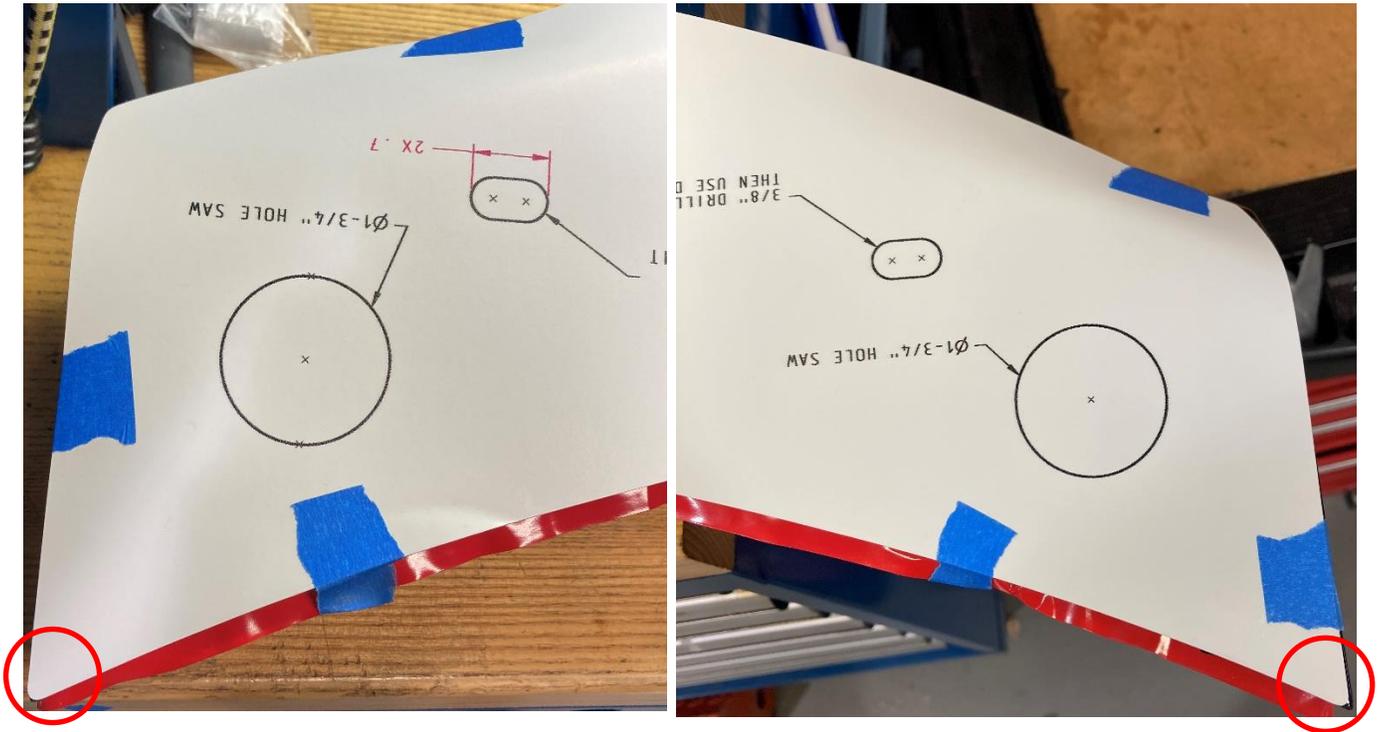
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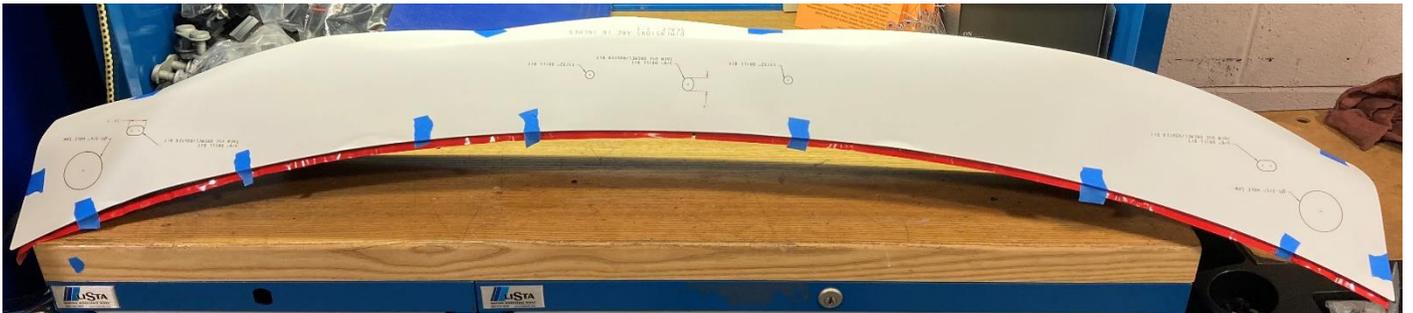
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Installation

1. Align the drilling template to the left and right corners of the lower spoiler assembly.



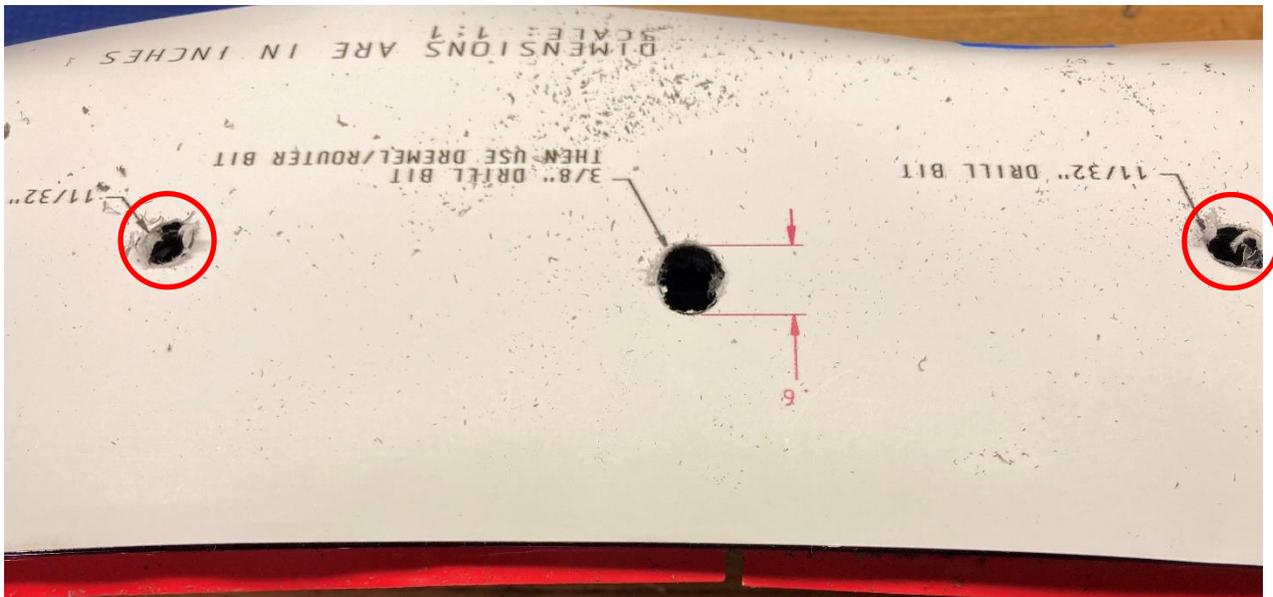
2. Securely tape down the edges of the template to the lower spoiler assembly.



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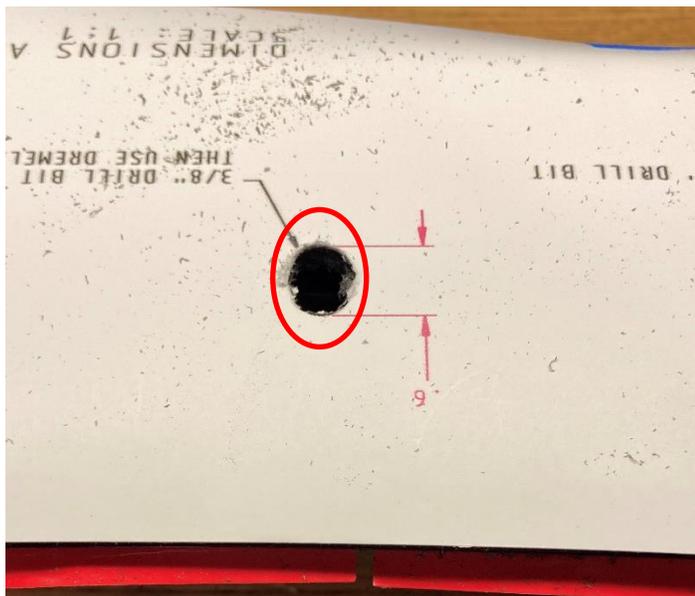
3. Use a center punch tool at the center of each drilling location.
4. Drill a pilot hole at the center of each drilling location.
5. Drill the 2 center holes using an 11/32" drill bit.



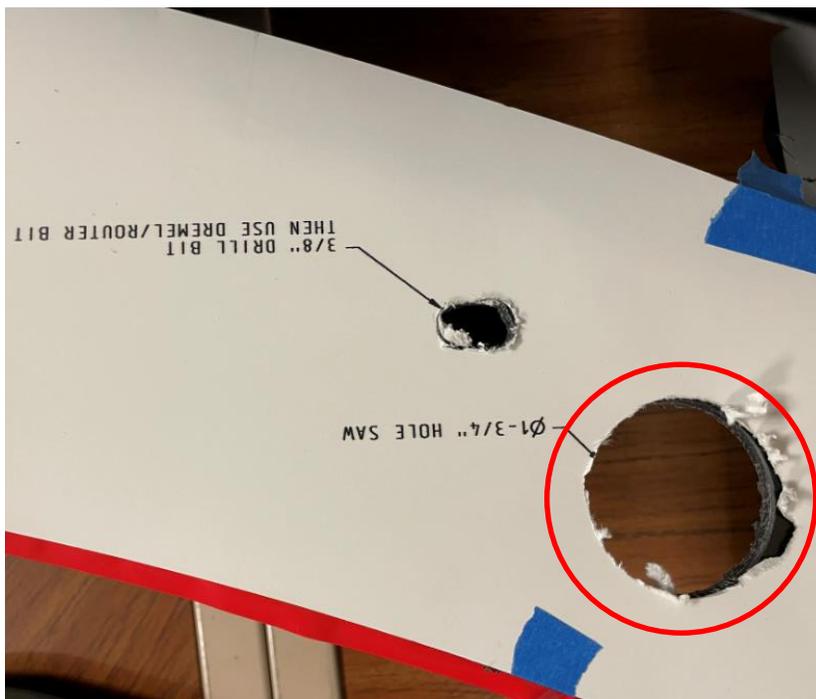
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6. Drill one hole at each elongated hole (1 center, and 1 on the left and right side) using a 3/8" drill bit then use a Dremel tool equipped with a router bit to remove the remainder of the elongated hole.



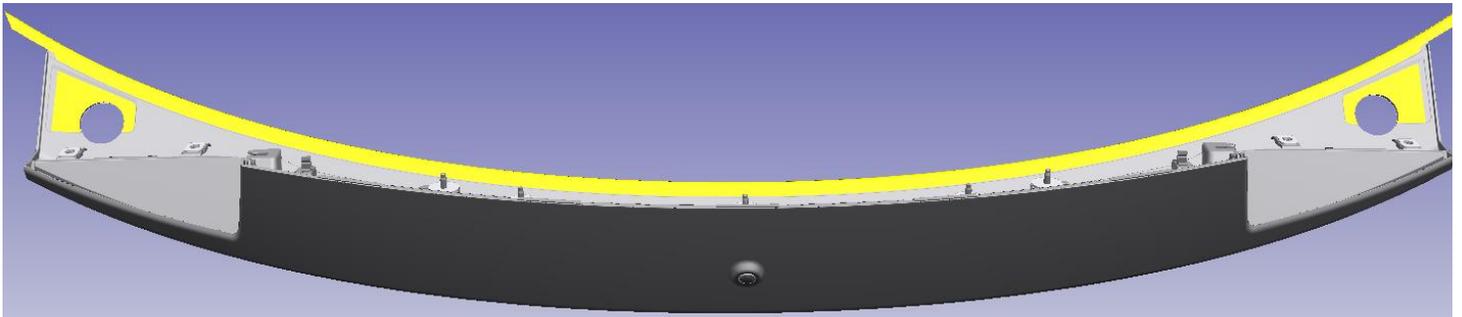
7. Use a 1 3/4" hole saw to drill the larger holes on the left and right side.



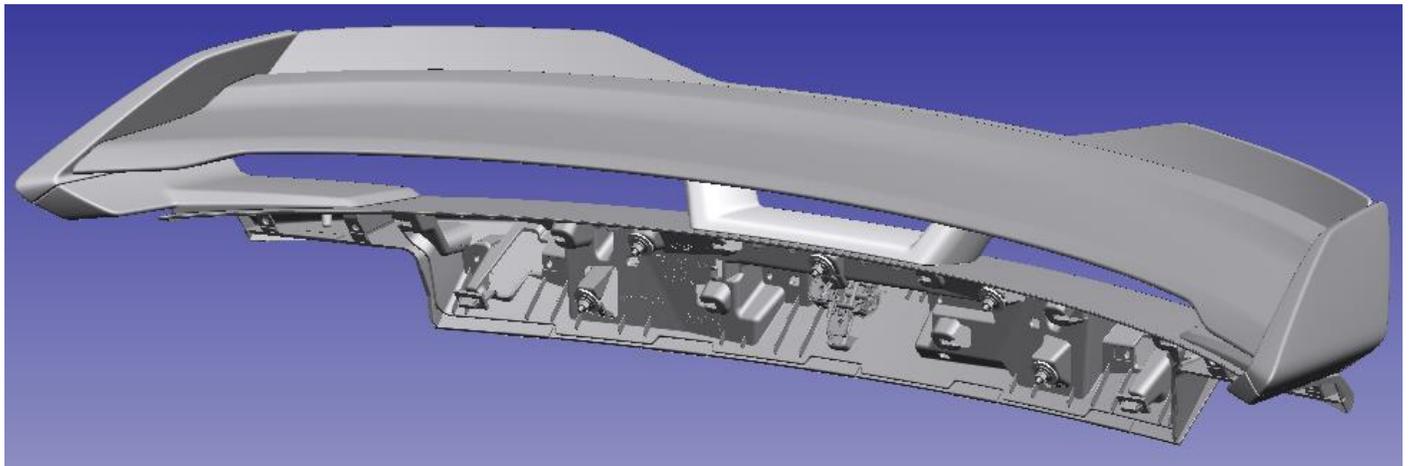
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8. Remove the template and tape then use a deburring tool to clean the edges of the newly drilled holes.
9. Using an alcohol wipe and your fingers, remove the adhesive from the lower spoiler assembly.
10. Add the new 2 sided tape to the lower spoiler assembly (highlighted in yellow below).



11. Remove the protective backing from the tape on the spoiler and install the spoiler to the lower spoiler assembly.



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12. Install the gurney flap to the spoiler using the 4 bolts.



13. **NOTE:** When installing the spoiler, apply approximately 15 lbs. of pressure along the length of the spoiler to ensure adhesion of the two-side tape.

Add the new tub clips to module and reverse the removal procedure to install the spoiler module.

