



FORD PERFORMANCE

M-3602-RAP 2023 F-150 Raptor - Heated Steering Wheel Kit

NO PART OF THIS DOCUMENT MAY BE REPRODUCED WITHOUT PRIOR AGREEMENT AND WRITTEN PERMISSION OF FORD PERFORMANCE PARTS

PRIOR TO INSTALLATION READ THESE INSTRUCTION COMPLETELY
For questions, Call the FORD PERFORMANCE Techline 1-800-367-3788

Please visit <https://www.performanceparts.ford.com> for warranty information

NOTE: THIS IS A FORD DEALER INSTALL ONLY KIT.



Kit Contents	Quantity
Steering Column Control Module (SCCM)	1
Steering Wheel Bolt	1
Heating, Ventilation and Air Conditioning (HVAC) Control Module	1

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INSTALLATION PROCEDURE

NOTE: The Programmable Module Installation (PMI) process must be performed separately with each module.

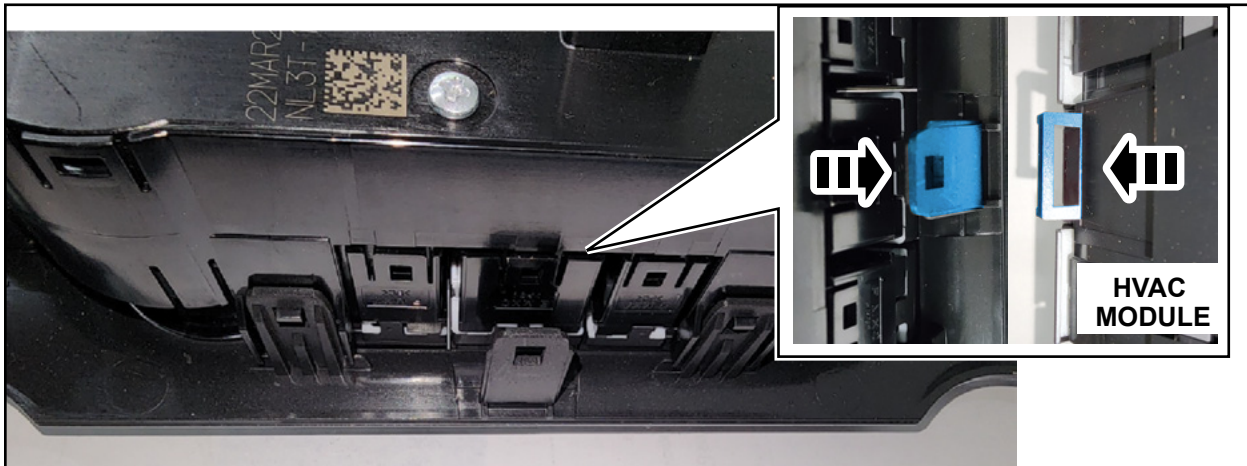
NOTE: The Programmable Module Installation (PMI) process must begin with the current Steering Column Control Module (SCCM) installed. If the current SCCM does not respond to the diagnostic scan tool, the tool may prompt for As-Built data as part of the repair.

1. Replace the Steering Column Control Module (SCCM). Follow the Workshop Manual (WSM) procedures in Section 211-05.

NOTE: The Programmable Module Installation (PMI) process must begin with the current Heating, Ventilation and Air Conditioning (HVAC) Control Module installed. If the current HVAC module does not respond to the diagnostic scan tool, the tool may prompt for As-Built data as part of the repair.

2. Replace the Heating, Ventilation and Air Conditioning (HVAC) Control Module. Follow the WSM procedures in Section 412-00.

NOTE: Use care in separating the HVAC module as it is secured with a clip. Press in on the clips to release.



3. Connect a battery charger to the 12 Volt (V) battery.

- Use of a heavy-duty charger is recommended to maintain proper battery voltage during this procedure.

NOTE: Verify the negative cable of the charger is installed on a chassis or engine ground and not the 12V battery negative terminal to prevent the battery saver mode from activating on the vehicle.

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NOTE: If the diagnostic software does not load or if the vehicle cannot be identified properly, make sure there is a good internet connection and the Vehicle Communication Module (VCM) is properly connected to the Data Link Connector (DLC).

4. Log into Ford Diagnostic and Repair System (FDRS).

NOTE: Vehicle information is automatically retrieved by the diagnostic software and a Network Test is run. Vehicle identification data appears on the screen when this is complete.

5. Click Read VIN from Vehicle or manually enter the Vehicle Identification Number (VIN).

NOTE: Available modules are shown on the left hand (LH) side of the screen and available procedures are listed on the right hand (RH) side of the screen. Modules that are communicating are highlighted in green.

6. Select Toolbox tab.

7. From the list on the LH side of the screen, select the **SCCM**.

8. From the list on the RH side of the screen, select **SCCM - Enable Heated Steering Wheel**.

9. Click RUN. Follow all on-screen instructions carefully. When prompted, **Input FSA number 22G06**.

10. Start vehicle and verify that the heated steering wheel is functioning.



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