



Part Numbers: M-5200-F1535REBA/RECA/RSBA/RSCA/RTBA/RTCA  
M-5200-F1550REBA/RECA/RSBA/RSCA/RTBA/RTCA  
**2018 F-150 3.5L&5.0L Cat Back Exhaust System Side Exit  
INSTALLATION INSTRUCTIONS**

Please visit [www.fordracingparts.com](http://www.fordracingparts.com) for the most current instruction information

**!!! PLEASE READ ALL OF THE FOLLOWING INSTRUCTIONS CAREFULLY PRIOR TO  
INSTALLATION.**

**AT ANY TIME YOU DO NOT UNDERSTAND THE INSTRUCTIONS, PLEASE CALL THE FORD RACING  
TECHLINE AT 1-800-367-3788 !!!**

## **OVERVIEW:**

***The use of a floor hoist is recommended for this installation. If you do not have access to one, use a hydraulic floor jack and jack stands to raise the vehicle.***

***!! CAUTION: JACK STANDS MUST BE USED ON A LEVEL SURFACE AND BE SECURELY SEATED. FAILURE TO DO SO MAY RESULT IN PERSONAL INJURY OR VEHICLE DAMAGE! !***

## **Base Kit Includes:**

<b><u>Find No.</u></b>	<b><u>Qty:</u></b>	<b><u>Description</u></b>
1	1	Front section 145"WB
2	1	S-Pipe
3	1	Mid-Muffler section
4	1	Tailpipe Assy.
5	2	Clamp 2.25"
6	2	Clamp 3.00"

Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356

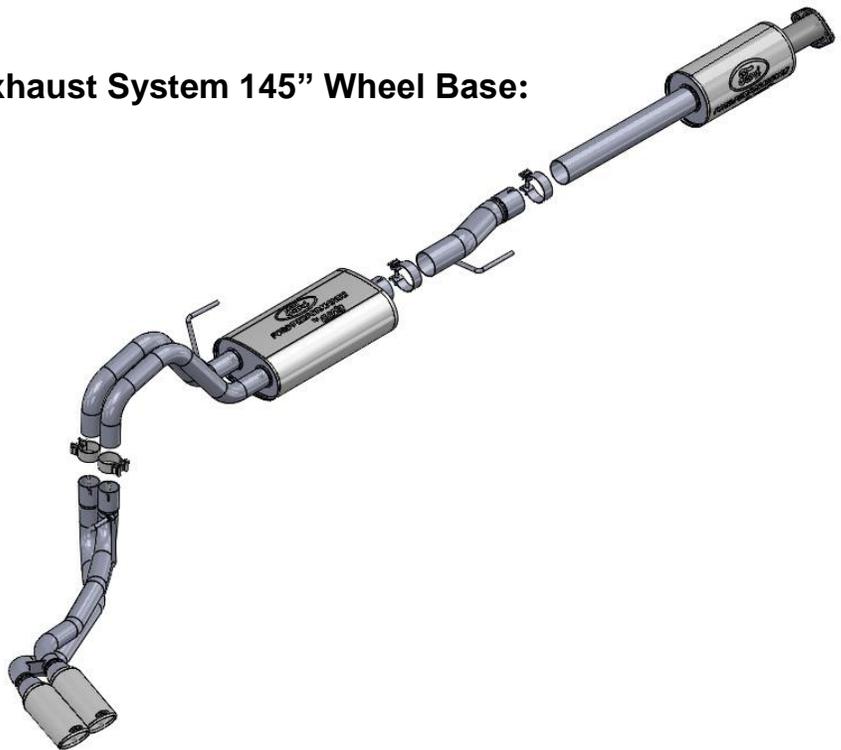


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Image of New Sport Cat Back Exhaust System 145" Wheel Base:



Image of New Touring Cat Back Exhaust System 145" Wheel Base:

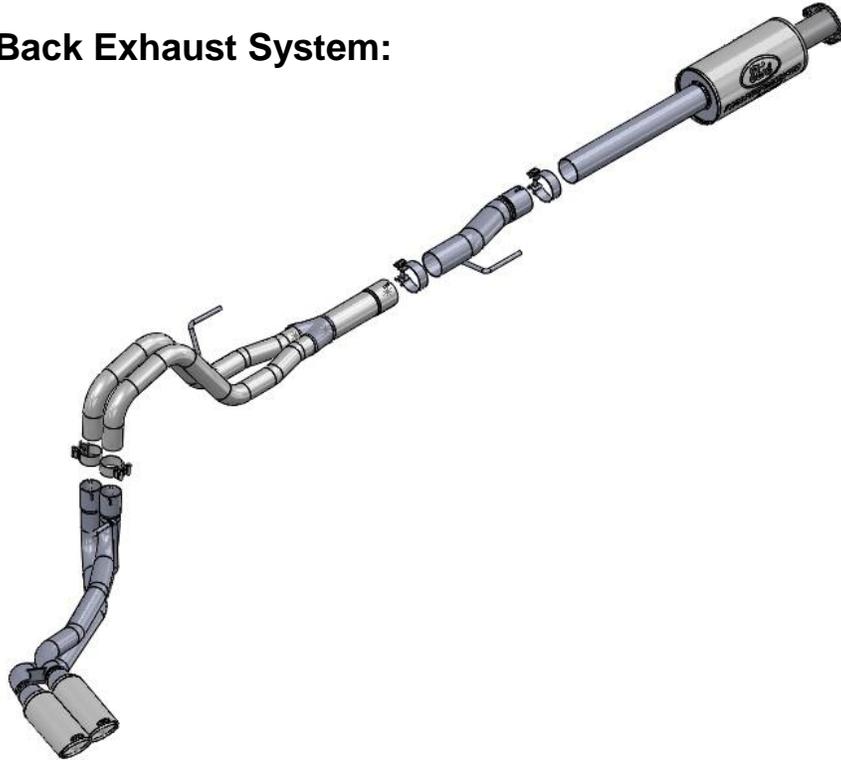


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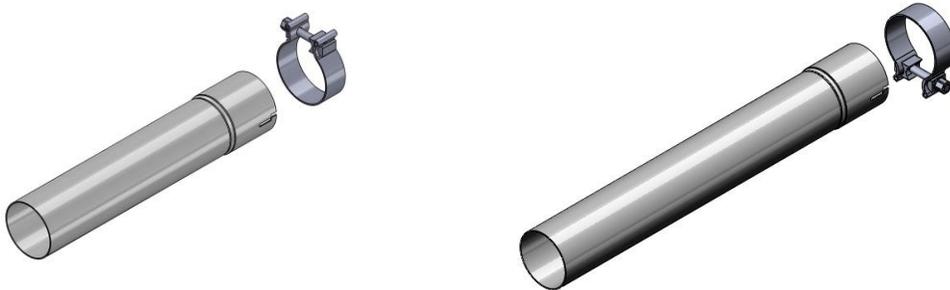
Image of Extreme Cat Back Exhaust System:



Extension Pipes sold separately:

Part Number M-5248-F15157 for 157" wheelbase

Part Number M-5248-F15163 for 163" wheelbase



**Note:**

1. Determine the wheel base of your 2018 F-150.
2. Immediately inventory your kit to ensure all of the necessary parts are included.
3. For the 141" and 122" wheelbase see last page before installing.
4. Sport systems have a smaller mid-muffler than touring.
5. Note: For 122" wheel base, the Borla front pipe 56562 will need to be purchased through your dealer.

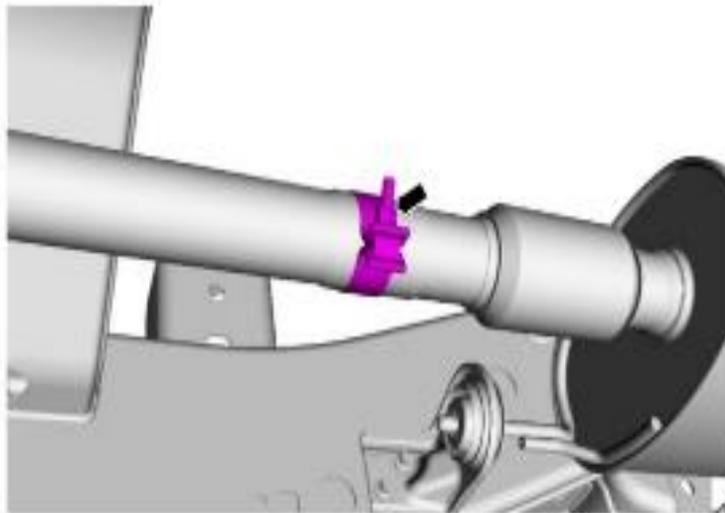
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## REMOVAL INSTRUCTIONS:

**STEP 1:** With the vehicle in NEUTRAL, position it on a hoist.

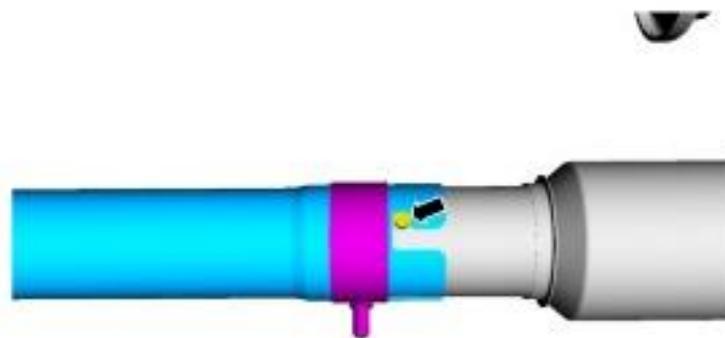
**STEP 2:** Loosen the clamp.

*Torque: 35 lb.ft (48 Nm)*



E1P175

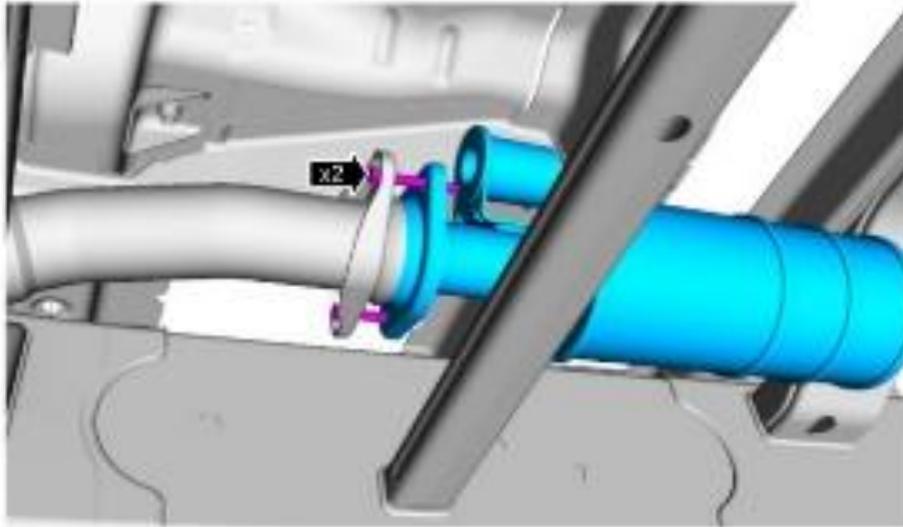
**STEP 3:** Release the locator tab out of the muffler inlet pipe.



E1P177

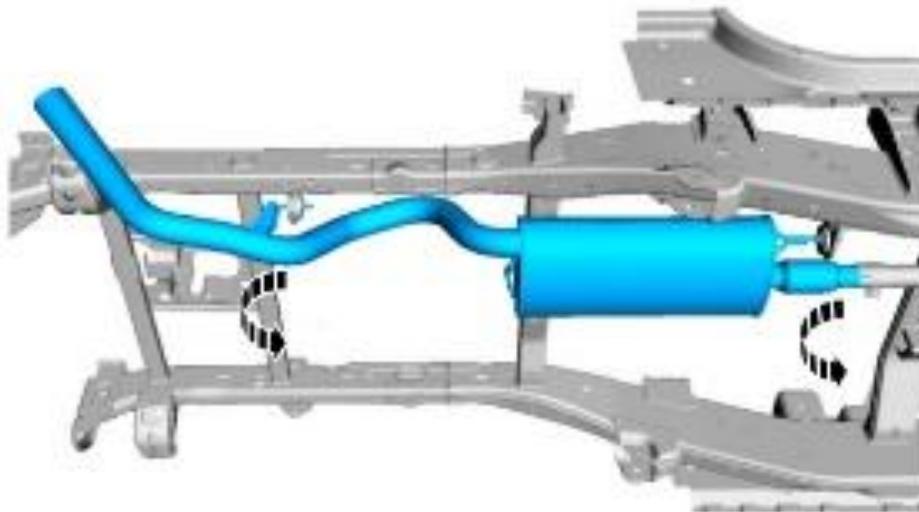
**STEP 4: Remove the bolts and the muffler inlet pipe.**

*Torque: 30 lb.ft (40 Nm)*



STEP 04

**STEP 5: Slide the muffler and tailpipe rearward out of the isolators and then forward to remove.**



STEP 05

## INSTALLATION INSTRUCTIONS:

**STEP 1:** Install the front muffler loosely.



**STEP 2:** Install the proper "Mid Pipe" for your wheel base. Be sure to slip a clamp onto the pipe, clamp to be tighten later.



**STEP 3:** Install the short “S” pipe with hanger. Hanger to the rear of vehicle.



**Step 4:** Install the mid-muffler onto the hanger and slip into S-pipe.



- Step 5:** Using a 15mm socket begin tightening the exhaust clamps that are installed to this point. Position the clamp bolts to the top of the pipes to avoid the potential ground clearance issues. Ensure the mid-muffler is positioned in a way that it sits parallel to the bottom of the truck.



- Step 6:** Slide (2) 2.25" clamps over the muffler outlet pipes. Work the tailpipe assembly past the spare tire and suspension, then onto the muffler outlet pipes. Push the most forward hanger into the factory rubber isolator, then push the rearward hanger through the factory rubber isolator. Slide clamps into proper position on the joints, then snug, do not tighten.





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**Step 7. Adjust tips to side of truck, with minimum ½' gap on top of the tips.**



**Step 8: Once you are satisfied with your fitment torque all clamps to 48nm. (35 lb-ft)**

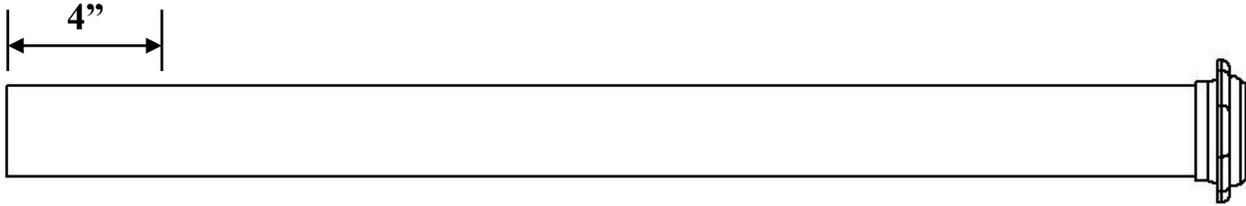


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**Note: For vehicles with a 141” wheelbase. Cut 4” off front pipe.**



**Note: For vehicles with a 122” wheelbase. Order Borla front pipe 56562 through your dealer.**