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PRIOR TO INSTALLATION READ THESE INSTRUCTION COMPETELY
For questions, Call the FORD PERFORMANCE Techline 1-800-367-3788

Please visit <https://www.performanceparts.ford.com> for warranty information

OVERVIEW:

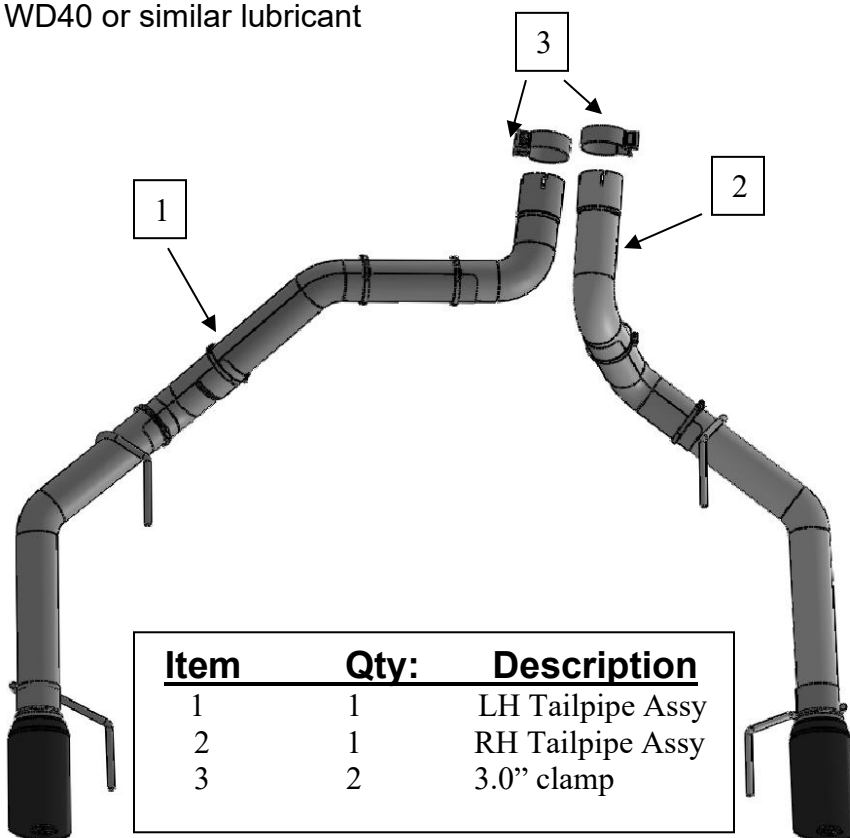
The use of a floor hoist is recommended for this installation. If you do not have access to one, use a hydraulic floor jack and jack stands to raise the vehicle.

!! CAUTION: JACK STANDS MUST BE USED ON A LEVEL SURFACE AND BE SECURELY SEATED. FAILURE TO DO SO MAY RESULT IN PERSONAL INJURY OR VEHICLE DAMAGE! !

Tools Required

3/8 ratchet
3/8 ratchet extension
15mm socket
WD40 or similar lubricant

Screwdriver or small pry bar
13mm socket
10mm socket



Item	Qty:	Description
1	1	LH Tailpipe Assy
2	1	RH Tailpipe Assy
3	2	3.0" clamp

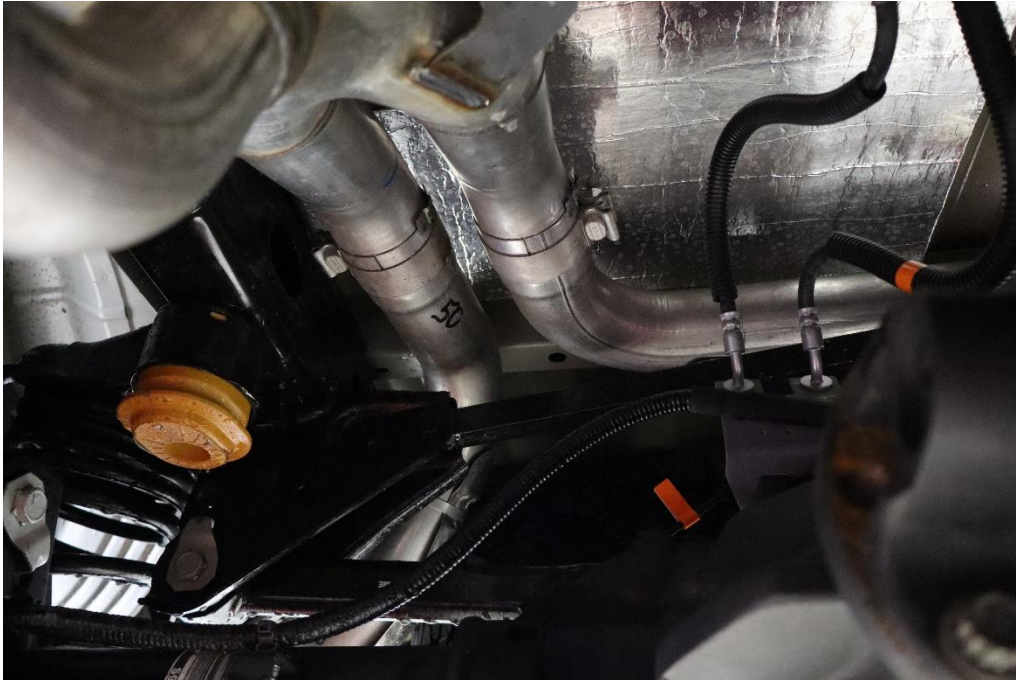
Clamp detail:.

- The exhaust clamp should be installed to within a 1/16" of the edge of the expanded and notched pipe.
- The Bolt section should not be over either of the notches, Perpendicular to the notches is preferred.
- Tighten to 48 Nm (35 lb./Ft.)

Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356

REMOVAL INSTRUCTIONS:

1. With the vehicle in NEUTRAL, position it on a hoist. Apply the emergency brake and chock the wheels.
2. Loosen the clamps for both tailpipes located above the rear axle.



3. Remove the 2 isolators from the frame for the LH tailpipe. Notice the orientation for reinstallation. Remove the LH tailpipe by pulling rearward and down. Retain all hardware for the installation of your new system.



4. Repeat for the RH tailpipe. Retain all hardware.



INSTALLATION INSTRUCTIONS

Note: Pipes are shown without heat shields for clarification. Caution: heat shields can be sharp on the edges.

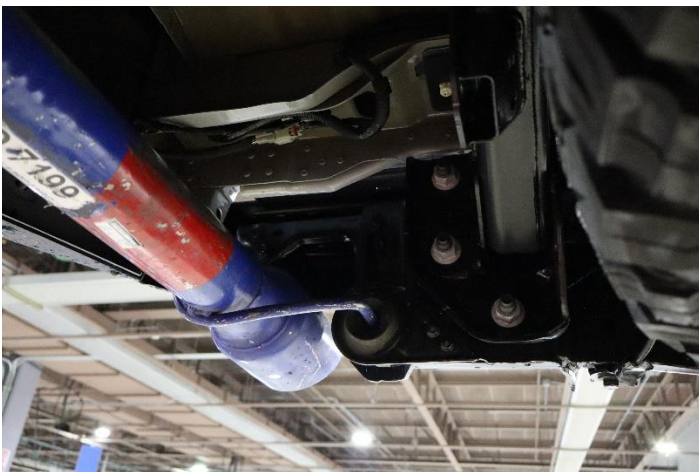
1. Slide the isolators from the stock system over the hangers of the LH tailpipe, check the orientation. Slide a clamp over the expanded inlet of the LH tailpipe and push the tailpipe onto the overaxle pipe of the factory system. Do not tighten the clamp.



2. Attach the isolators to the body and position the tip in the cutout.



3. Slide the isolators from the stock system over the hangers of the LH tailpipe, check the orientation. Slide a clamp over the expanded inlet of the LH tailpipe and push the tailpipe onto the overaxle pipe of the factory system. Do not tighten the clamp.



4. Position the tips to have at least a 13mm gap to the bumper, and 25mm inboard of the most outward feature of the truck above the tip.



5. Using a 15mm socket begin tightening the exhaust clamps. Make sure the bolts of the clamps are not over the notches in the pipes. Also consider ground ease of access when locating the clamp bolts. Once you are satisfied with your fitment torque all clamps to 48nm. (35 lb-ft).
6. Check the exhaust for clearance to all hoses and wiring. Start the vehicle and listen for leaks. Adjust/tighten clamps as necessary.



FORD PERFORMANCE

M-5200-FRR
Model 2024+
Raptor R Tailpipe Kit



NOTE: When you first start your vehicle after the installation of your new Ford Performance Exhaust System, there may be some smoke and fumes coming from the system. This is a protective water based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached normal operating temperatures.

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