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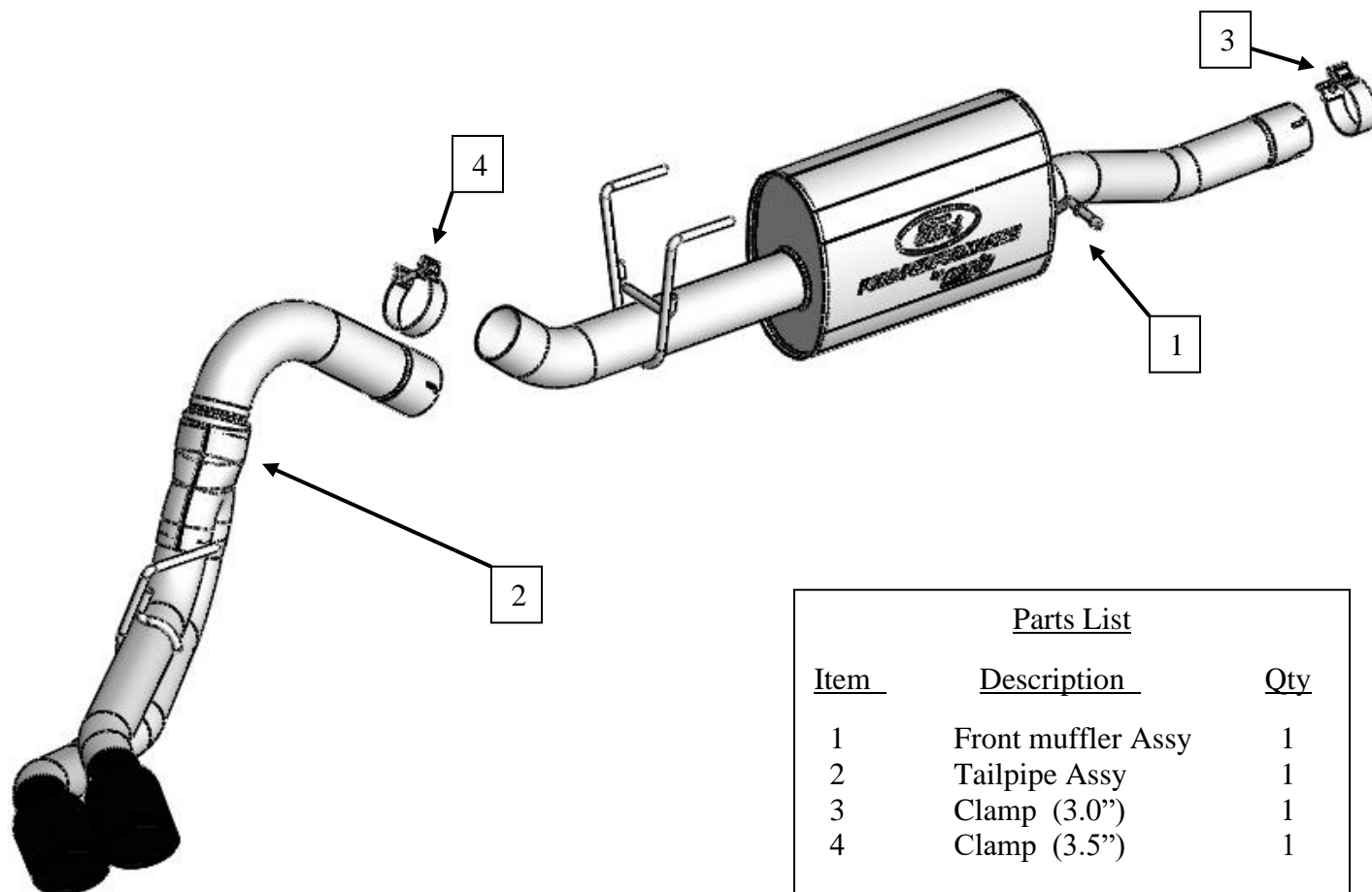
**PRIOR TO INSTALLATION READ THESE INSTRUCTION COMPLETELY**  
For questions, Call the FORD PERFORMANCE Techline 1-800-367-3788

Please visit <https://www.performanceparts.ford.com> for warranty information

## OVERVIEW:

***The use of a floor hoist is recommended for this installation. If you do not have access to one, use a hydraulic floor jack and jack stands to raise the vehicle.***

***!! CAUTION: JACK STANDS MUST BE USED ON A LEVEL SURFACE AND BE SECURELY SEATED. FAILURE TO DO SO MAY RESULT IN PERSONAL INJURY OR VEHICLE DAMAGE! !***



### Parts List

<u>Item</u>	<u>Description</u>	<u>Qty</u>
1	Front muffler Assy	1
2	Tailpipe Assy	1
3	Clamp (3.0")	1
4	Clamp (3.5")	1

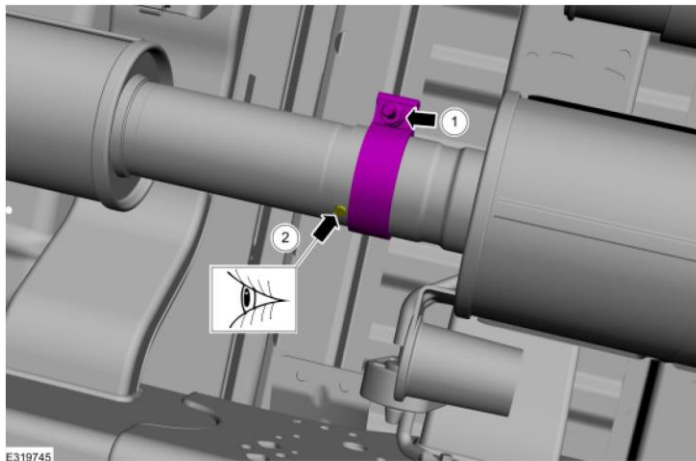
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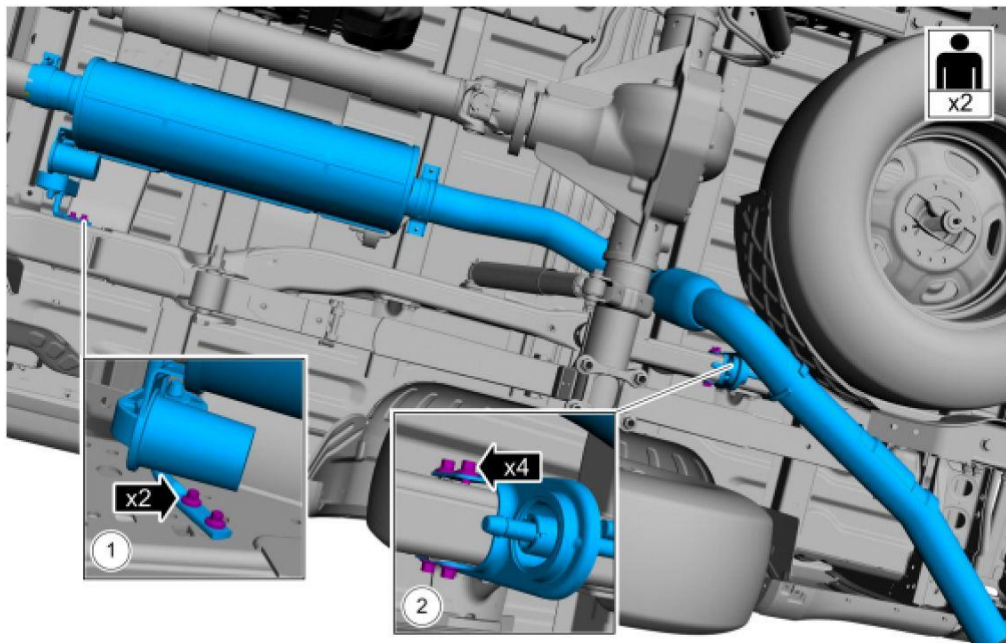
## REMOVAL INSTRUCTIONS:

**STEP 1:** With the vehicle in neutral, position it on a hoist. Then put in park and place chocks at the wheels.

**STEP 2:** Loosen the clamp between the front muffler and the rear muffler assy. Release the locking tab from the locating notch.



**STEP 3:** Remove the 2 bolts from the larger muffler isolator/hanger bracket, and the 4 bolts from the tailpipe isolator bracket.



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**STEP 6:** Slide the muffler and tailpipe rearward off the front pipe and out of the isolators behind the large muffler. Then slide forward and down to remove, rotating as necessary.

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**STEP 7: Remove the front muffler and clamp.**

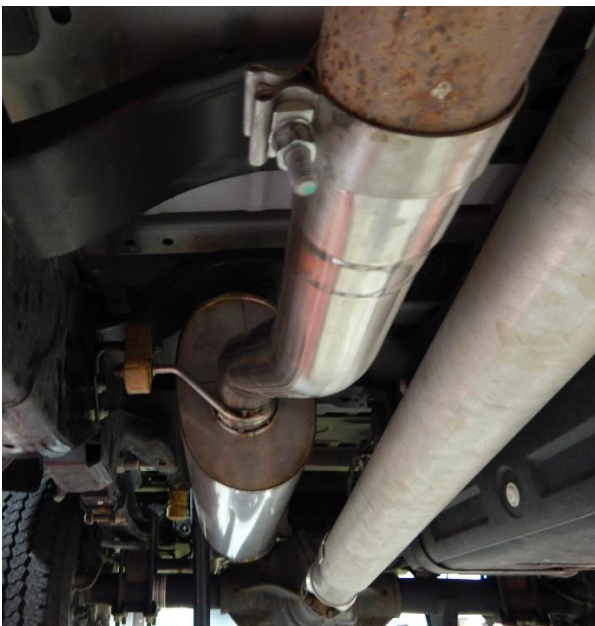




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## INSTALLATION INSTRUCTIONS:

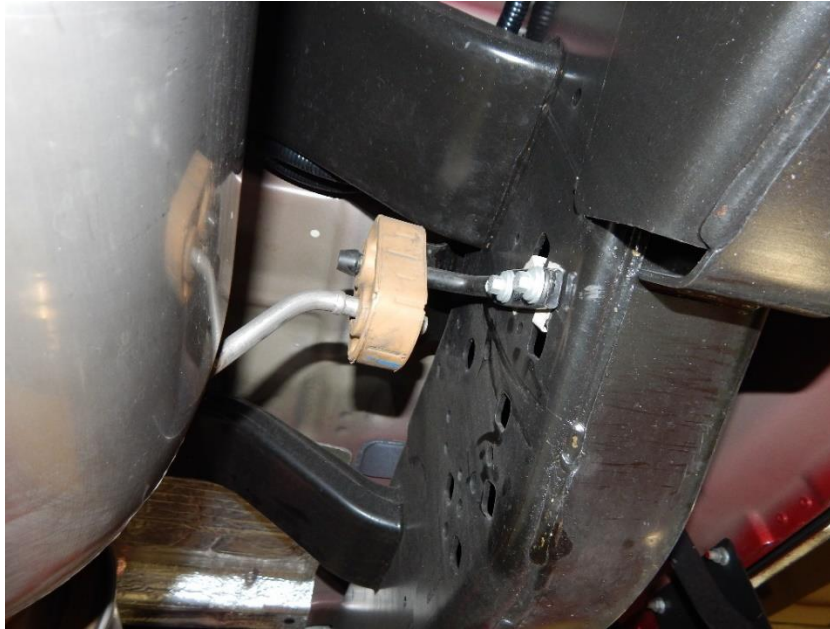
**STEP 1:** Slide a clamp onto the new muffler inlet, then slide the muffler assembly over the stock exhaust, working the hangers behind the muffler into the rubber isolators on the truck. There is a notch on the inlet that fits over the locator button on the stock pipe. Make sure the muffler inlet is pushed fully on to the stock pipe. Do not tighten.



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**STEP 2:** Take the isolator and hanger removed earlier and slide the isolator over the hanger for the new system. Attach with the (2) bolts, torquing to 22 ft-lbs (30 N-m).

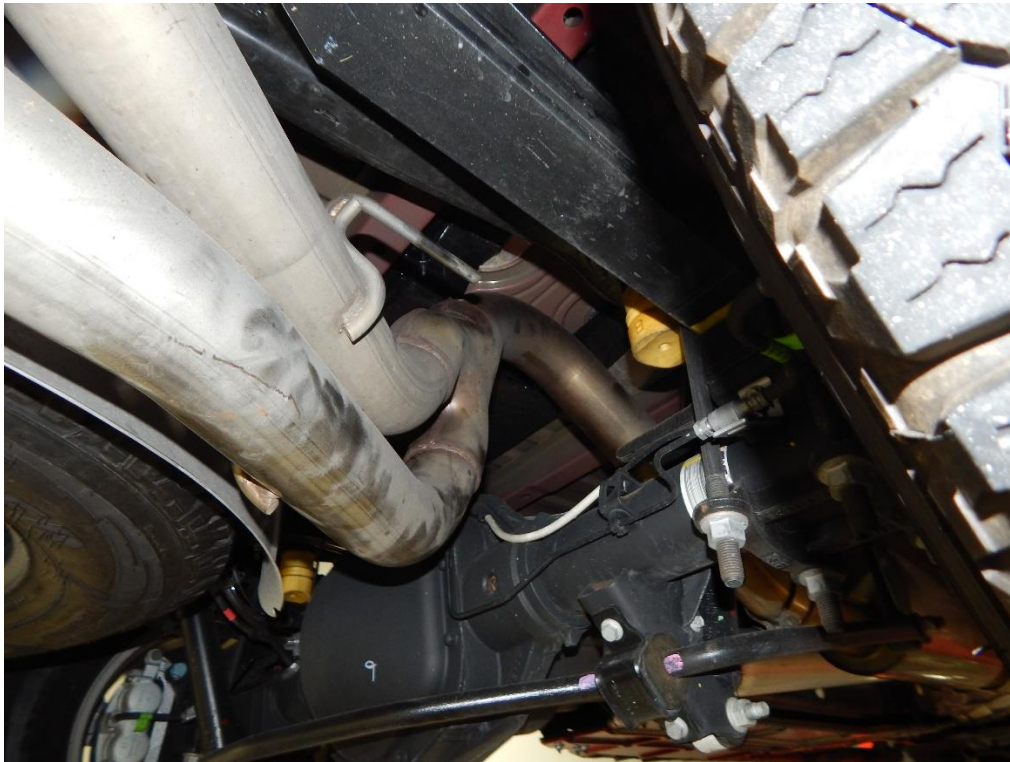


**STEP 3:** Slide a clamp over the tailpipe inlet. Install the tailpipe by working it over the rear axle and sliding it onto the muffler outlet pipe.





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**STEP 4:** Slide the rear-most isolator removed earlier over the hanger of the tailpipe assembly and attach to the frame. Torque the bolts to 22 ft-lbs (30 N-m).



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**Step 5: Slide the exhaust clamps over the joints, lining up with the edge. Do not place the “hourglass” over a notch. Snug clamps but do not tighten (15mm socket).**



**Step 6: Adjust tips to the side of the truck, with minimum ½' gap on top of the tips.**



**Step 7: Once you are satisfied with your fitment torque all clamps to 48 N.m. (35 lb-ft). Check clearances to wires, brake lines, and body parts.**

*Note: When you first start your vehicle after the installation of your new Ford Performance Parts Exhaust System, there may be some smoke and fumes coming from the system. This is a protective water based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached operating temperatures.*

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