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PRIOR TO INSTALLATION READ THESE INSTRUCTION COMPETELY
For questions, Call the FORD PERFORMANCE Techline 1-800-367-3788

Please visit <https://www.performanceparts.ford.com> for warranty information

OVERVIEW:

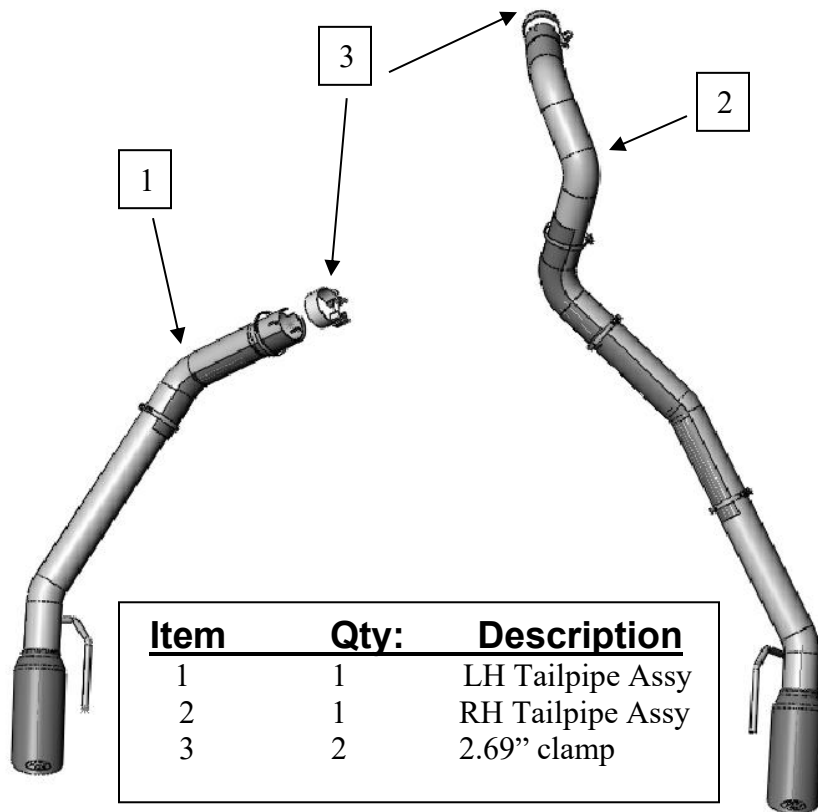
The use of a floor hoist is recommended for this installation. If you do not have access to one, use a hydraulic floor jack and jack stands to raise the vehicle.

!! CAUTION: JACK STANDS MUST BE USED ON A LEVEL SURFACE AND BE SECURELY SEATED. FAILURE TO DO SO MAY RESULT IN PERSONAL INJURY OR VEHICLE DAMAGE! !

Tools Required

3/8 ratchet
3/8 ratchet extension
15mm socket
WD40 or similar lubricant

Screwdriver or small pry bar
13mm socket
10mm socket



Item	Qty:	Description
1	1	LH Tailpipe Assy
2	1	RH Tailpipe Assy
3	2	2.69" clamp

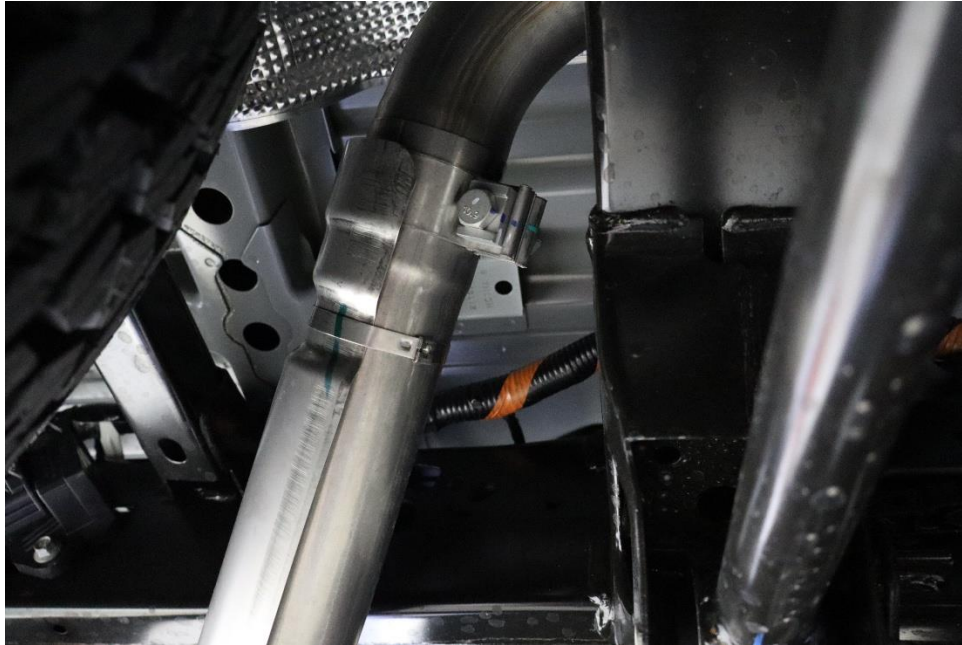
Clamp detail:.

- The exhaust clamp should be installed to within a 1/16" of the edge of the expanded and notched pipe.
- The Bolt section should not be over either of the notches, Perpendicular to the notches is preferred.
- Tighten to 48 Nm (35 lb./Ft.)

Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356

REMOVAL INSTRUCTIONS:

1. With the vehicle in NEUTRAL, position it on a hoist. Apply the emergency brake and chock the wheels.
2. Loosen the clamp for the driver's side tailpipe.



3. Remove the rearmost LH hanger isolator from the frame. Notice the orientation for reinstallation. Remove the LH tailpipe by pulling down and rearward. Retain all hardware for the installation of your new system.



4. Loosen the clamp for the RH tailpipe



5. Remove the rearmost RH hanger isolator from the frame. Notice the orientation for reinstallation. Remove the RH tailpipe by pulling down and rearward. Retain all hardware for the installation of your new system.



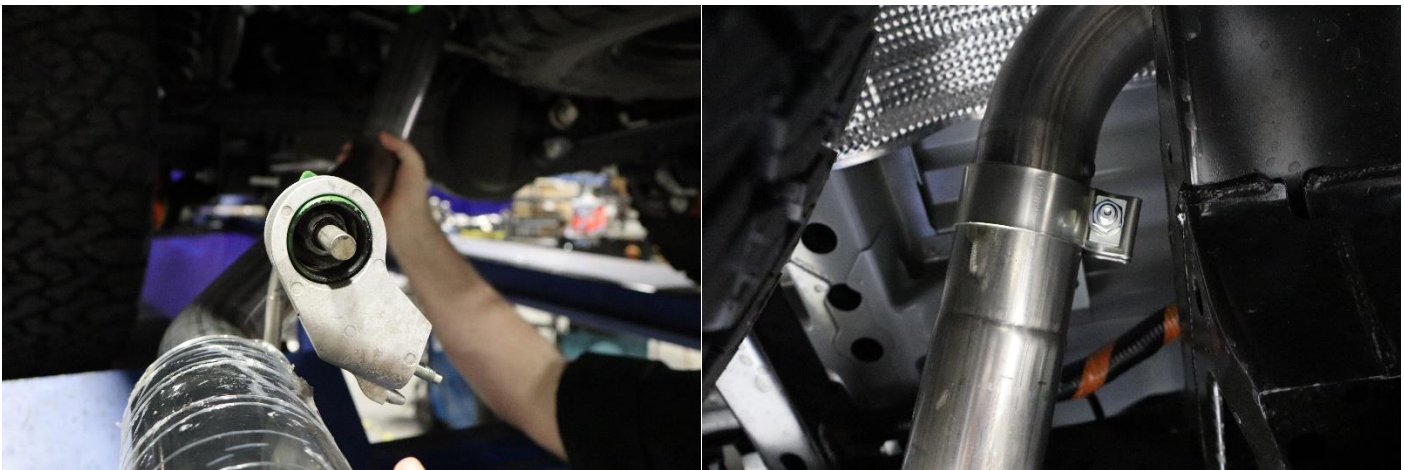
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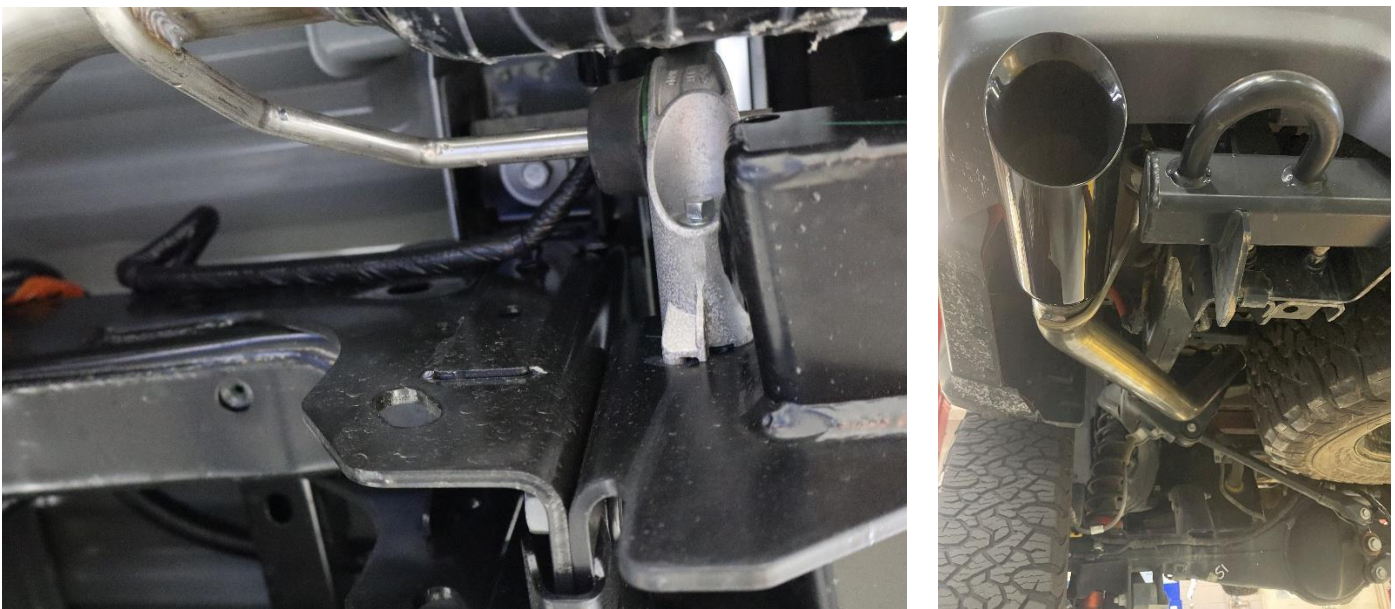
INSTALLATION INSTRUCTIONS

Note: Pipes are shown without heat shields for clarification. Caution: heat shields can be sharp on the edges.

1. Slide the isolator from the stock system over the rearmost hanger of the LH tailpipe, check the orientation. Slide a clamp over the expanded inlet of the LH tailpipe and push the tailpipe onto the crossover pipe of the factory system. Do not tighten the clamp.



2. Attach the rear isolator to the body and position the tip in the cutout.

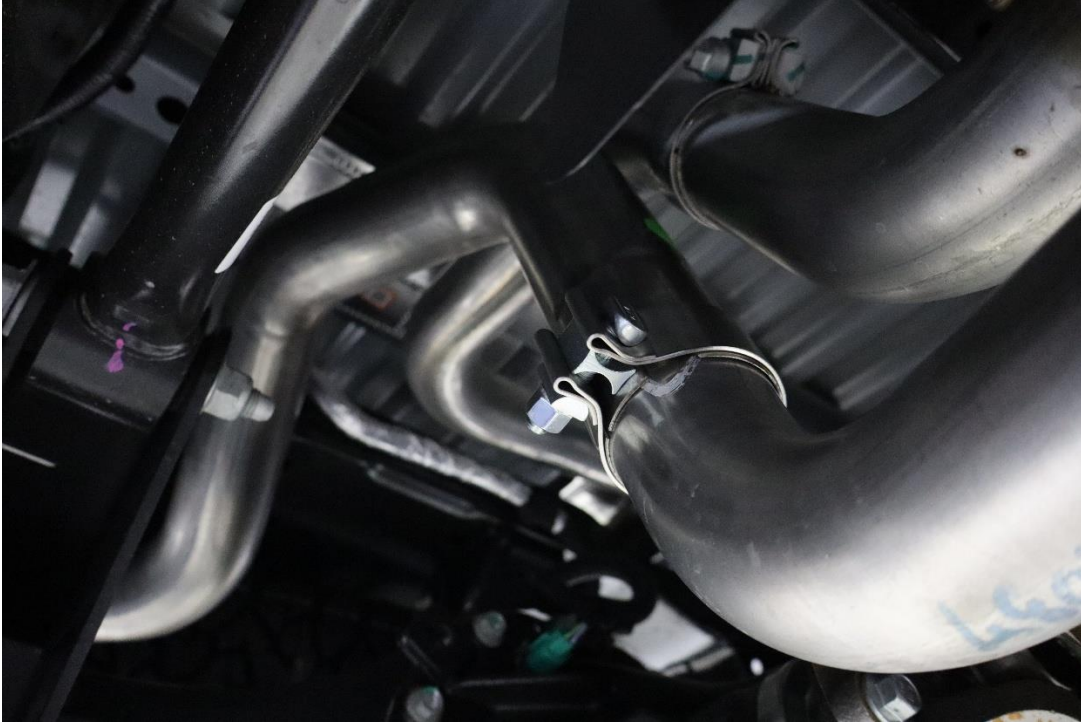




FORD PERFORMANCE

M-5200-RRE
Model 2024+
Ranger Raptor Tailpipe Kit

3. Slide the isolator over the rearmost hanger of the RH tailpipe, check the orientation. Slide a clamp over the expanded inlet of the RH tailpipe and push the tailpipe onto the overaxle pipe of the factory system. Do not tighten the clamp.

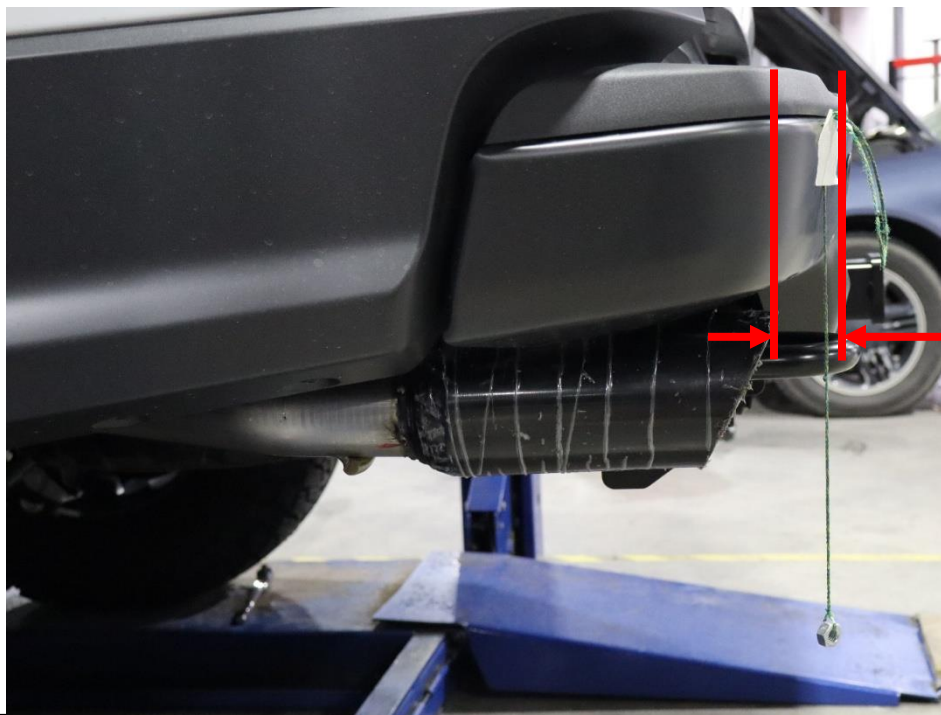


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4. Attach the rear isolator to the body and position the tip in the cutout.



5. Position the tips to have at least a 13mm gap to the bumper, and 25mm inboard of the most outward feature of the truck above the ti



Greater than
25mm

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6. Using a 15mm socket begin tightening the exhaust clamps, starting with the tailpipe first. Make sure the bolts of the clamps are not over the notches in the pipes. Also consider ground clearance when locating the clamp bolts. Once you are satisfied with your fitment torque all clamps to 48nm. (35 lb-ft).
7. Check the exhaust for clearance to all hoses and wiring. Start the vehicle and listen for leaks. Adjust/tighten clamps as necessary.



NOTE: When you first start your vehicle after the installation of your new Ford Performance Exhaust System, there may be some smoke and fumes coming from the system. This is a protective water based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached normal operating temperatures.