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PRIOR TO INSTALLATION READ THESE INSTRUCTION COMPLETELY  
For questions, Call the FORD PERFORMANCE Techline 1-800-367-3788

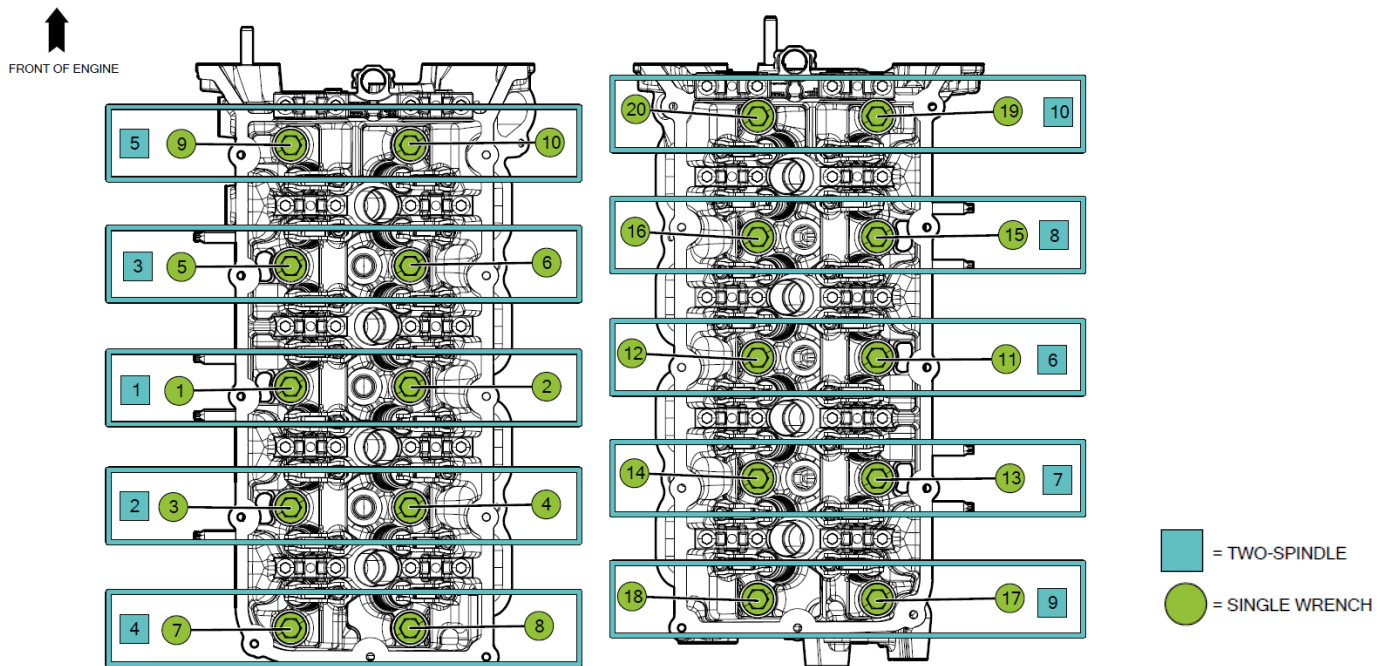
Please visit <https://www.performanceparts.ford.com> for warranty information

Kit contents:

- (1) JR3Z-6051-E RH headgasket
- (1) JR3Z-6051-F LH headgasket
- (20) KR3Z-6065-A Headbolts

**SINGLE WRENCH METHOD**

1. INSTALL CYLINDER HEAD ASSEMBLIES (-6049-/6050-) OVER DOWELS.
  2. INSTALL FASTENERS INTO EACH CYLINDER HEAD.
  3. TORQUE FASTENERS TO 30 +/- 5 Nm.
  4. TORQUE FASTENERS TO 50 +/- 5 Nm.
  5. ROTATE FASTENERS 90 +/- 5 DEG. CLOCKWISE IN THE FOLLOWING SEQUENCE.
  6. ROTATE FASTENERS 90 +/- 5 DEG. CLOCKWISE IN THE FOLLOWING SEQUENCE.
  7. ROTATE FASTENERS 90 +/- 5 DEG. CLOCKWISE IN THE FOLLOWING SEQUENCE.
- TORQUE SEQUENCE: #1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19-20



Ford Factory Shop Manual purchase options [www.motorcraftservice.com](http://www.motorcraftservice.com)