

M-9000-347SR7KIT
SEALED CIRCLE TRACK ENGINE KIT



Part Number	Description	Qty. Included	
M-6010-BOSS302	BOSS 302 CYLINDER BLOCK	1	
M-6014-Z304	CYLINDER HEAD STUD KIT	1	
M-6049-Z304D7	CYLINDER HEAD-SEMI FINISHED 7MM valve stem	2	
DRP154	ROCKER ARM STUD FOR M-6049-Z304DA	16	
M-6566-Z304D	PUSHROD GUIDE PLATES 8 PACK	8	
4705F-1	Z304DA VALVE SPRING LOCATORS	16	
795-1	VALVE SPRING RETAINER FOR M-6514-BH	16	
NP2956	EXHAUST VALVE 7MM	8	
NP2955	INTAKE VALVE 7MM	8	
VS-7433	VALVE SEAL 7MM	16	
13170-1	STEEL VALVE LOCKS 7MM STD IH (2=1 part)	16	
M-6059-D351	FRONT COVER	1	
M-6250-F303	HYD ROLLER CAMSHAFT	1	
M-6303-C340	SCAT FINISHED CRANKSHAFT FORGED-UNBALANCED (2)	1	
M-6253-A50	ROLLER CAM CONV. KIT	1	
M-6268-A302	TIMING CHAIN & SPROCKET SET	1	
M-6316-C351	CRANKSHAFT DAMPER	1	
M-6500-R302H	ROLLER TAPPET SET HYD ROLLER (16)	1	
M-6500-R302HLC	HARDENED STEEL LIFTER CUP FOR M-6500-R302H (16)	1	
M-6582-CT	VALVE COVER POLISHED CT RACING SET	1	
M-6600-D2	HIGH VOLUME OIL PUMP	1	
M-6605-A302	OIL PUMP SHAFT HD	1	
M-8501-F351	WATER PUMP - EDELBROCK PERFORMANCE	1	
M-9424-D302	EDELBROCK VICTOR JR INTAKE MANIFOLD	1	
M-6261-J351	CAMSHAFT BEARINGS	1	
M-12270-A302	DISTRIBUTOR HOLDDOWN CLAMP	1	
388192-S	SMALL BLOCK TIMING COVER DOWEL	2	
C3AZ-6287-B	ECCENTRIC	1	
EAD-6397-B	TRANS DOWEL PUSHROD V-8	2	
F67Z-6378-AA	WASHER-CRANK DAMPER ALL PUSHROD ENGINES	1	
F3TE-6278-AA	WASHER, CAM SPROCKET 302-351W	1	
388813-S	CRANK DAMPER BOLT ALL PUSHROD ENGINES	1	
388448-S58	MAIN CAP STUD OIL PUMP PU TUBE	1	
F2AE-6890-AA	OIL FILTER INSERT PUSHROD ENGINES	1	
F1TZ-6023-A	TIMING POINTER	1	
E6DZ-6700-A	SEAL ASSEMBLY-FRONT CRANK.	1	
EOAZ-6626-B	OIL PUMP GASKET	1	
E7AZ-6A674-A	OIL PAN FLANGE REINFORCEMENT 302 (L)	1	
E7AZ-6A674-B	OIL PAN FLANGE REINFORCEMENT 302 (R)	1	
F87E-8255-CA	OUTLET GASKET	1	
F3TZ-6020-A	FRONT COVER GASKET	1	
F1SE-6701-AA	SEAL - REAR MAIN SMALL BLOCK ENGINES	1	

Approved Aftermarket Components Required - NOT INCLUDED IN THE ENGINE KIT			MFG
2-1CR5400-927	CONN ROD D347SR (MATCHED SET OF 8)	1	SCAT
M-6564-F351C	ROLLER ROCKER 1.65:1 Ratio	1	Ford Racing, COMP, Crane, Crower
CB-634H (or HX)	ROD BEARINGS	1	Clevite
MS590HX	MAIN BEARING SET	1	Clevite
SBF090030F06	PISTON SET OF 8 D347SR, S347SR - Std Bore (Note 1)	1	Mahle
T680805	PUSHRODS FOR Z347/D347SR	16	Trend
85821	MSD DISTRIBUTOR M-6007-D347SR	1	MSD
M-6051-CP331	HEAD GASKET SET	1	Fel-Pro
M-9439-A50	INTAKE MANIFOLD GASKET	1	Fel-Pro
302SB	CHAMP OIL PICKUP	1	Champ
CP302LT	CHAMP OIL PAN	1	Champ
-----	OIL PAN GASKET	1	Any
COMP 26918 PAC 1218	BEEHIVE VALVE SPRING	16	COMP or PAC

(1) NOTE: .005" and .010" oversize pistons available from Mahle

(2) NOTE: Rotating Assembly Will Require Balancing - 2 slugs in front and 2 slugs in rear counterweights