

**M-9000-D347SRKIT  
SEALED CIRCLE TRACK ENGINE KIT**



Part Number	Description	Qty. Included
M-6010-BOSS302	BOSS 302 CYLINDER BLOCK	1
M-6014-Z304	CYLINDER HEAD STUD KIT	1
M-6049-Z304D	CYLINDER HEAD 11/32" valve stem	2
	Note: Valve seats are unfinished	
M-6059-D351	FRONT COVER	1
DRP154	ROCKER ARM STUD FOR M-6049-Z304DA	16
4705F-1	Z304DA VALVE SPRING LOCATORS	16
613-1	VALVE LOCK - (1= 2 PCS) BLACK	16
795-1	VALVE SPRING RETAINER	16
CM-6505-B304	EXHAUST VALVE FOR M-6049-Z304DA	8
CM-6507-A304	INTAKE VALVE FOR M-6049-Z304DA	8
CM-6566-Z304D	GUIDEPLATE	8
VS-530V	VALVE STEM SEAL	16
M-6250-F303	HYD ROLLER CAMSHAFT	1
M-6303-C340	SCAT FINISHED CRANKSHAFT FORGED	1
M-6253-A50	ROLLER CAM CONV. KIT	1
M-6268-A302	TIMING CHAIN & SPROCKET SET	1
M-6316-C351	CRANKSHAFT DAMPER	1
M-6500-R302H	ROLLER TAPPET SET HYD ROLLER (16)	1
M-6582-CT	VALVE COVER POLISHED CT RACING SET	1
M-6600-D2	HIGH VOLUME OIL PUMP	1
M-6605-A302	OIL PUMP SHAFT HD	1
M-8501-F351	WATER PUMP - EDELBROCK PERFORMANCE	1
M-9424-D302	EDELBROCK VICTOR JR INTAKE MANIFOLD	1
M-6261-J351	CAMSHAFT BEARINGS	1
M-12270-A302	DISTRIBUTOR HOLDDOWN CLAMP	1
388192-S	SMALL BLOCK TIMING COVER DOWEL	2
C3AZ-6287-B	ECCENTRIC	1
EAD-6397-B	TRANS DOWEL PUSHROD V-8	2
F67Z-6378-AA	WASHER-CRANK DAMPER ALL PUSHROD ENGINES	1
F3TE-6278-AA	WASHER, CAM SPROCKET 302-351W	1
388813-S	CRANK DAMPER BOLT ALL PUSHROD ENGINES	1
388448-S58	MAIN CAP STUD OIL PUMP PU TUBE	1
F2AE-6890-AA	OIL FILTER INSERT PUSHROD ENGINES	1
F1TZ-6023-A	TIMING POINTER	1
E6DZ-6700-A	SEAL ASSEMBLY-FRONT CRANK.	1
EOAZ-6626-B	OIL PUMP GASKET	1
E7AZ-6A674-A	OIL PAN FLANGE REINFORCEMENT 302 (L)	1
E7AZ-6A674-B	OIL PAN FLANGE REINFORCEMENT 302 (R)	1
F87E-8255-CA	OUTLET GASKET	1
F3TZ-6020-A	FRONT COVER GASKET	1
F1SE-6701-AA	SEAL - REAR MAIN SMALL BLOCK ENGINES	1

<b>Approved Aftermarket Components Required - NOT INCLUDED IN THE ENGINE KIT</b>			<b>MFG</b>
2-1CR5400-927	CONN ROD D347SR (MATCHED SET OF 8)	1	SCAT
M-6564-F351	ROLLER ROCKER R/B M-6564-F351C 1.65:1 Ratio	1	Ford Racing, COMP, Crane, Crower
COMP 26918 PAC 1218	BEEHIVE VALVE SPRING	16	COMP, PAC
CB-634H (or HX)	ROD BEARINGS	1	Clevite
MS590HX	MAIN BEARING SET	1	Clevite
SBF090030F06	PISTON SET OF 8 D347SR, S347SR - Std Bore *	1	Mahle
T680805	PUSHRODS FOR Z347/D347SR	16	Trend
85821	MSD DISTRIBUTOR M-6007-D347SR	1	MSD
M-6051-CP331	HEAD GASKET SET	1	Fel-Pro
M-9439-A50	INTAKE MANIFOLD GASKET	1	Fel-Pro
302SB	CHAMP OIL PICKUP	1	Champ
CP302LT	CHAMP OIL PAN	1	Champ
-----	OIL PAN GASKET	1	Any

\* NOTE: .005 and .010 oversize pistons available from Mahle

Note - Rotating Assembly Will Require Balancing - 2 slugs in front and 2 slugs in rear counterweights